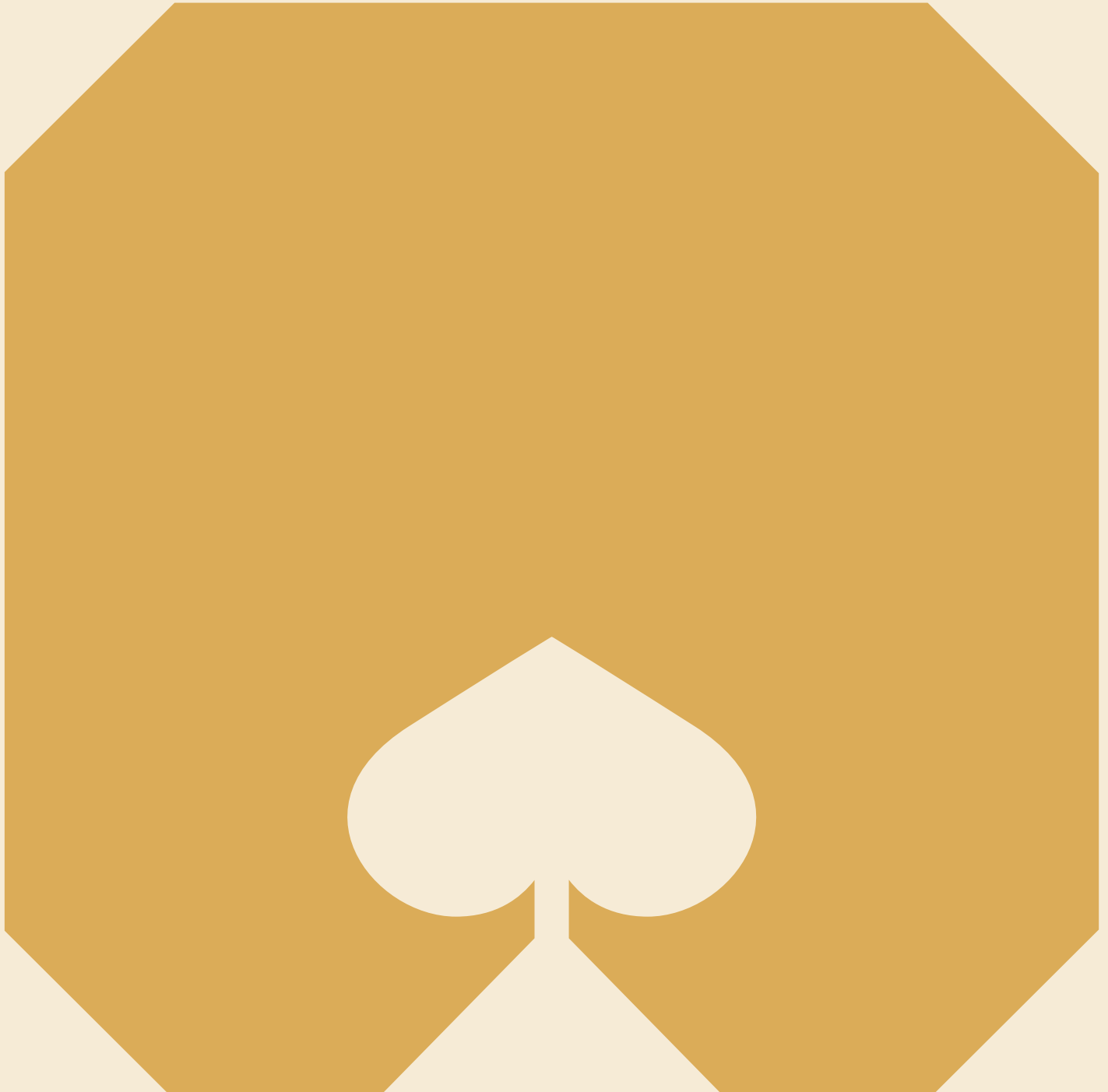


**Kwik Lok®**

# Closure Catalog

Catalog #105  
2-10-2022









# Table of Contents



## HAND-APPLIED BAG CLOSURES

Series A: (United States, Canada, Australia) .....	Page 4
Series F: (United States, Canada) .....	Page 5
Series AM: (United States, Canada) .....	Page 6
Series W: (United States, Canada, Europe) .....	Page 7
Series W72: (United States, Canada) .....	Page 8
Series WT, WT230 and WT245 (Tree Clips): (Yakima) .....	Page 9
Series Y: (United States) .....	Page 10

## HAND-APPLIED BAG CLOSURE-LABELS

Series JZP-100: (Europe) .....	Page 11
Series MS: (Yakima, Canada) .....	Page 12
Series PS: (Yakima, Canada) .....	Page 14
Series P-100: (Yakima, Canada) .....	Page 16
Series T-210: (Yakima, Canada) .....	Page 18
Series U34: (Yakima) .....	Page 20

## BAG CLOSURES WITH DISPENSERS

Series AB: (Yakima, Canada, Australia) .....	Page 22
Series FA: (United States, Canada) .....	Page 23
Series AE: (United States, Canada) .....	Page 24
Supermarket Bulk Foods Labels: (Yakima, Canada) (MS-B1, MS-B2, PS-B1, PS-B2) .....	Page 25
Series JA: (Australia) .....	Page 26
Series JSRC: (Yakima, Canada, Europe) .....	Page 27

## SEMI-AUTOMATIC BAG CLOSURES

Series R: (United States, Canada, Europe, Australia) .....	Page 29
Series S: (United States, Canada, Europe, Australia, Japan) .....	Page 30
Series RJ: (United States, Canada, Europe, Australia, Japan) .....	Page 31
Series R-KF: (United States, Canada, Europe, Japan) .....	Page 32
Series RL and RLP: (United States, Canada, Europe, Australia) .....	Page 33
Series SL and SLP (United States, Canada, Europe, Australia) .....	Page 34
Series RLS and RLSP: (United States, Canada, Europe) .....	Page 35

## SEMI-AUTOMATIC BAG CLOSURE-LABELS

Series CR: (Yakima, Canada, Europe, Australia, Japan) .....	Page 36
Series L: (Yakima, Canada, Europe, Australia, Japan) .....	Page 38
Series U: (Yakima, Canada, Europe, Australia, Japan) .....	Page 40

## AUTOMATIC BAG CLOSURES

Series J-NRP: (United States, Canada, Europe, Australia, Japan) .....	Page 42
Series K-NRP: (United States, Canada, Europe, Australia, Japan) .....	Page 43
Series JM-NRP: (United States, Canada, Europe, Japan) .....	Page 44
Series KM-NRP: (United States, Canada, Europe, Japan) .....	Page 45
Series KM57-NRP: (United States, Canada, Europe) .....	Page 46
Series KW-NRP: (Europe) .....	Page 47
Series V-NRP: (United States, Canada, Europe, Australia) .....	Page 48
Series VW-NRP: (United States) .....	Page 49



# Table of Contents



## AUTOMATIC BAG CLOSURES (CONTINUED)

Series Z-NRP: (United States, Canada, Europe, Australia, Japan) .....	Page 50
Series Z57-NRP: (United States).....	Page 51
Series Z72-NRP: (New Haven, Canada, Australia) .....	Page 52
Series Z90-NRP: (New Haven) .....	Page 53

## AUTOMATIC BAG CLOSURE-LABELS

Series CJ and CFJ: (Yakima, Canada, Europe, Japan) (Australia CJ only) .....	Page 54
Series M: (Yakima, Canada, Australia, Japan) .....	Page 56
Series P and PF: (Yakima, Canada, Europe, Australia, Japan) .....	Page 58
Series P-200: (Yakima, Canada).....	Page 60
Series PFM and PM-200: (Yakima, Canada) (Europe PFM only) .....	Page 62
Series T and TF: (Yakima, Canada, Europe, Australia, Japan) .....	Page 64
Series T-220: (Yakima, Canada).....	Page 66
Series TFM and TM-220: (Yakima, Canada) (Europe TFM only) .....	Page 68
Series TFZ: (Yakima) .....	Page 70

## APPENDIX

Closure Color Chart and Closure Materials .....	Page 71
Bag Closure-Label Information .....	Page 72

### Pre-Printed Closure Information (Print Areas)

Series CJ .....	Page 77
Series CFJ .....	Page 79
Series CR.....	Page 81
Series JZP-100 .....	Page 82
Series L .....	Page 83
Series M, MS .....	Page 84
Series P, PF, PFM and PS .....	Page 85
Series P-100, P-200 and PM-200.....	Page 88
Series T, TF, TFM and TFZ .....	Page 91
Series T-210, T-220 and TM-220 .....	Page 99
Series U and U34 .....	Page 104

### Dispensers

814 Produce Dispenser Kit .....	Page 106
---------------------------------	----------

Bag Sizing .....	Page 108
Bag Sizing Charts (Lok Opening Sizes) .....	Page 111
Shipping Carton Dimensions.....	Page 114
Terms, Warranty, Return Merchandise Policy .....	Page 115

All Kwik Lok plants provide closures in the standard Polystyrene material. Alternative closure materials may be available for certain closure or closure-label series at select Kwik Lok facilities. Closure or closure-label series designated with the Eco-Lok<sub>TM</sub> or Fibre-Lok<sub>TM</sub> suffix are two examples of alternative closure materials that may be available. Contact Kwik Lok for availability.



# HAND-APPLIED CLOSURES

## Series A



Series A Specification Chart			
Size	27/32" (2.14 cm) wide x 1-3/8" (3.49 cm) long		
	United States	Canada	Australia
Colors	Red, White, Blue Orange, Yellow Green, Tan	Red, White, Blue Orange, Yellow Green, Tan, Pink	Green
Packaged	Loose pack, 4,000/carton (0C-0233) 4M 4,000 per bag, 7 bags/carton (0C-0004) 28M		14,000 loose (14M) 25,000 loose (25M)
Min. Order	4,000 (4M)		14,000 (14M)
Shipping Wt.	4M Pack: 4.7 lbs. (2.13 kg) 28M Pack: 33.25 lbs. (15 kg)		14M Pack: 17.3 lbs. (8 kg) 25M Pack: 28.7 lbs. (13 kg)

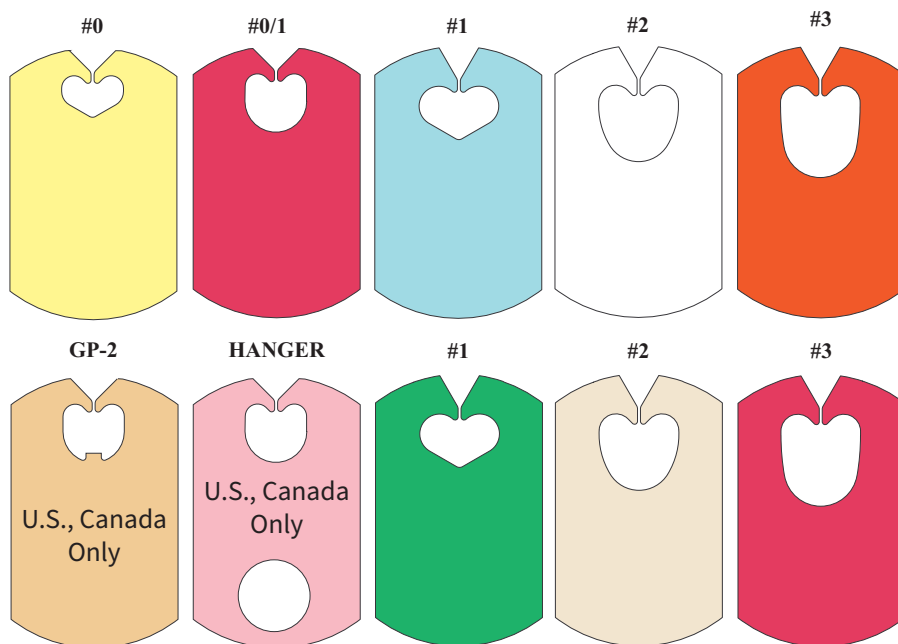
**NOT AVAILABLE IN EUROPE OR JAPAN**



MEDIUM-DUTY  
CLOSURES  
UP TO 5 lb. (2.3 Kg)  
CONTENT WEIGHT

0.030"  
(0.076 cm)

### CLOSURE OPENINGS AVAILABLE



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The shape of the closure is protected by trademark registrations in many countries around the world.



# HAND-APPLIED CLOSURES

## Series F



Series F Specification Chart		
Size	27/32" (2.14 cm) wide x 1-3/8" (3.49 cm) long	
	United States	Canada
Colors	Red, White, Blue	Red, White, Blue Orange, Yellow Green, Tan, Pink
Packaged	1,750 per bag, 10 bags/carton (0C-0004) 17.5M	
Min. Order	17,500 (17.5M)	
Shipping Wt.	17.5M Pack: 34 lbs. (15.4 kg)	

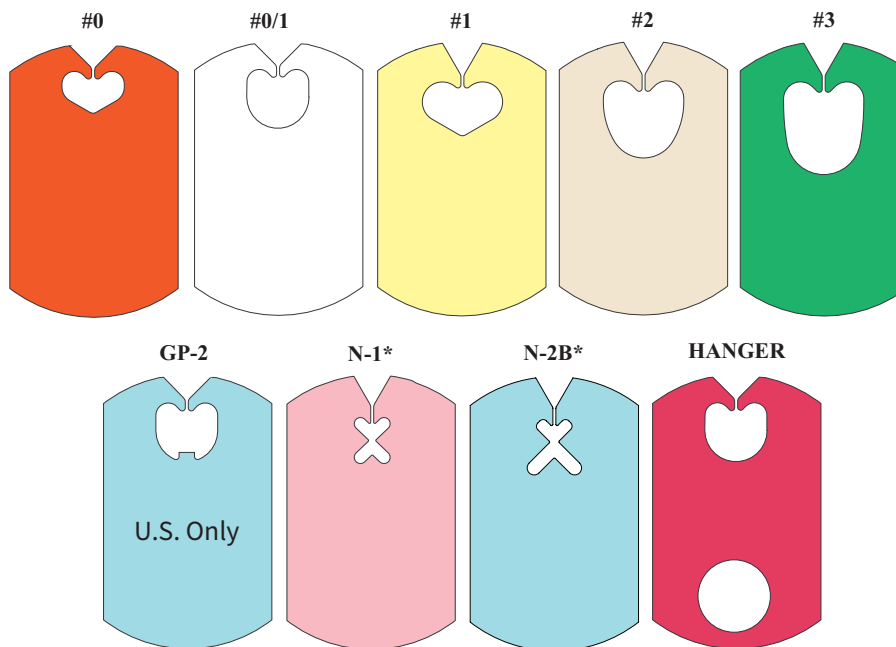
**ONLY AVAILABLE IN THE U.S. AND CANADA**



HEAVY-DUTY  
CLOSURES  
UP TO 10 LBS (4.5 Kg)  
CONTENT WEIGHT

0.045"  
(0.114 cm)

### CLOSURE OPENINGS AVAILABLE



\*Net bag openings



# HAND-APPLIED CLOSURES

## Series AM



Series AM Specification Chart		
Size	27/32" (2.14 cm) wide x 1-3/8" (3.49 cm) long	
	United States	Canada
Colors	Red, White, Blue Orange, Yellow Green, Tan	Red, White, Blue Orange, Yellow Green, Tan, Pink
Packaged	Loose pack, 4,000/carton (0C-0233) 4M 4,000 per bag, 7 bags/carton (0C-0004) 28M	
Min. Order	4,000 (4M)	
Shipping Wt.	4 M Packs: 4 lbs. (1.8 kg), 28M Packs: 28.25 lbs. (12.8 kg)	

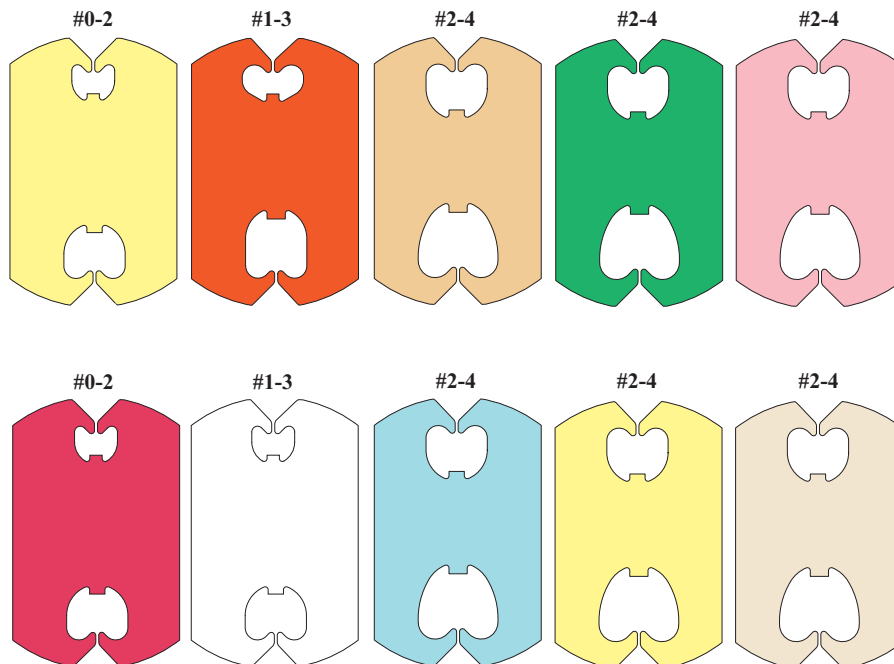
**ONLY AVAILABLE IN THE U.S. AND CANADA**



MEDIUM-DUTY  
CLOSURES  
UP TO 5 LBS (2.3 Kg)  
CONTENT WEIGHT

0.030"  
(0.076 cm)

### CLOSURE OPENINGS AVAILABLE



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# HAND-APPLIED CLOSURES

## Series W



Series W Specification Chart			
Size	1-3/8" (3.49 cm) wide x 1-11/16" (4.29 cm) long		
	United States	Canada	Europe
Colors	Red, White, Blue	Red, White, Green	Red, White, Blue
Packaged	2,000/bag, 5 bags/carton (0C-0004) 10M	2,000/bag, 5 bags/carton (0C-0522) 10M	2,000/bag, 5 bags/carton (0C-0004) 10M
Min. Order	10,000 (10M)		
Shipping Wt.	10M Pack: 32 lbs. (14.5 kg)		

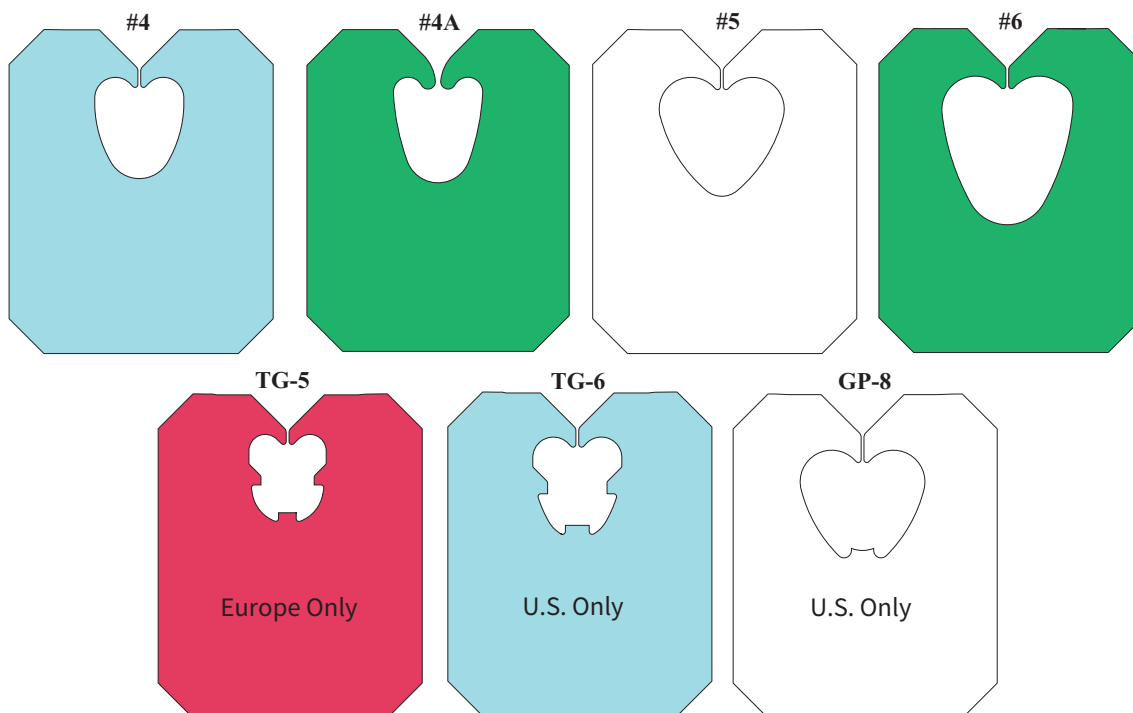
**NOT AVAILABLE IN AUSTRALIA OR JAPAN**



HEAVY-DUTY  
CLOSURES  
UP TO 15LB (6.8 Kg)  
CONTENT WEIGHT

0.045"  
(0.114 cm)

### CLOSURE OPENINGS AVAILABLE



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around the world.



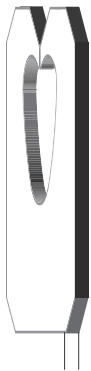
# HAND-APPLIED CLOSURES

## Series W72



Series W72 Specification Chart		
Size	1-3/8" (3.49 cm) wide x 1-11/16" (4.29 cm) long	
	United States	Canada
Colors	Red, White, Blue	Red, White, Green
Packaged	1,250/bag, 6 bags/carton (0C-0004) 7.5M	6,000 loose pack (0C-1983C) 6M
Min. Order	15,000 (15M)	6,000 (6M)
Shipping Wt.	7.5M Pack: 39.5 lbs. (17.9 kg)	6M Pack: 32 lbs. (14.5 kg)

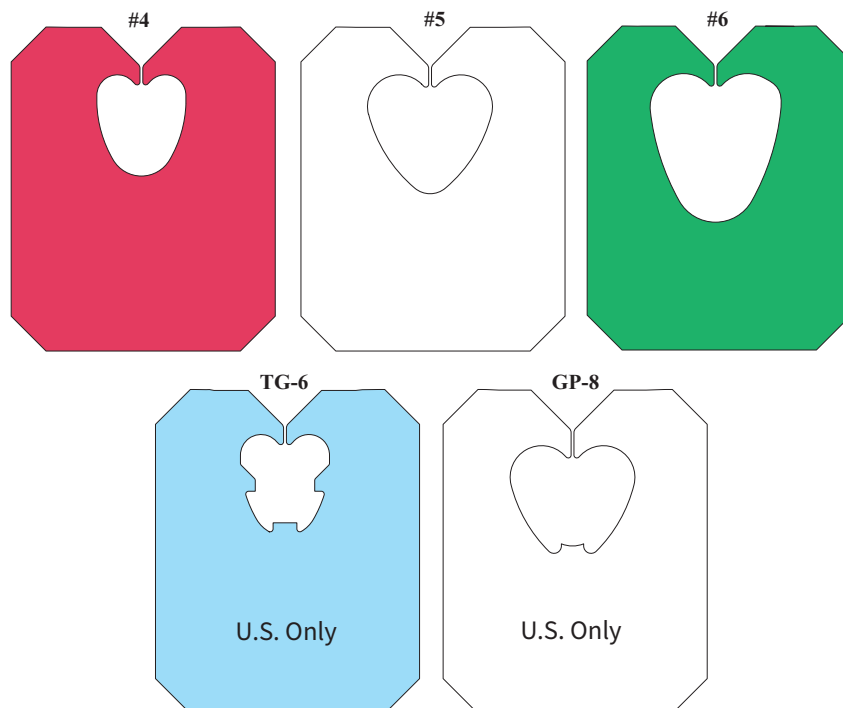
**ONLY AVAILABLE IN THE U.S. AND CANADA**



EXTRA HEAVY-DUTY  
CLOSURES  
UP TO 25 LBS (11.3 Kg)  
CONTENT WEIGHT

0.072"  
(0.183 cm)

### CLOSURE OPENINGS AVAILABLE



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The shape of the closure is protected by trademark registrations in many countries  
around the world.



# HAND-APPLIED CLOSURES

## Series WT, WT230 and WT245



Series WT, WT230 and WT245 Specification Chart		
Size	1-3/8" (3.49 cm) wide x 1-11/16" (4.29 cm) long	
	Closures have openings to hold Pheromone strip for use in orchards	
	United States	
Colors	Red, White, Blue	
Packaged	WT230: 3,000/bag, 5 bags/carton (OC-0004) 15M	WT and WT245: 2,000/bag, 5 bags/carton (OC-0004) 10M
Min. Order	15,000 (15M)	10,000 (10M)
Shipping Wt.	15M Pack: 34 lbs. (15.4 kg)	10M Pack: 32 lbs. (14.5 kg)

**PRODUCED IN YAKIMA, WA U.S.A ONLY**

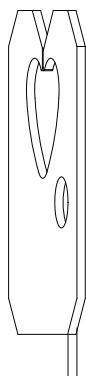
**WT230**



WT230  
MEDIUM-DUTY  
CLOSURES

0.030"  
(0.076 cm)

**WT**



WT  
HEAVY-DUTY  
CLOSURES

0.045  
(0.114 cm)

**WT245**

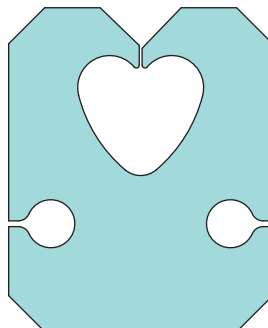


WT245  
HEAVY-DUTY  
CLOSURES

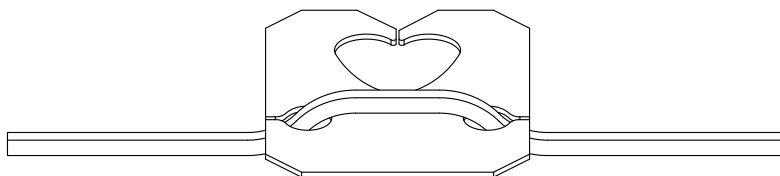
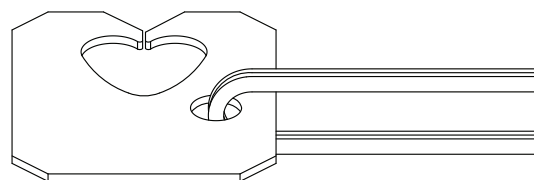
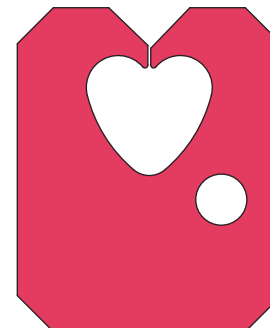
0.045  
(0.114 cm)

### CLOSURE OPENINGS AVAILABLE

**WT230 & WT245**



**WT**







# HAND-APPLIED CLOSURES

## Series Y



Series Y Specification Chart	
Size	1-11/16" (4.29 cm) wide x 2-3/16" (5.55 cm) long
	United States
Colors	White Only
Packaged	4,000 loose pack (0C-0522) 4M
Min. Order	4,000 (4M)
Shipping Wt.	4M Pack: 37 lbs. (16.8 kg)

**PRODUCED IN YAKIMA, WA U.S.A  
AND NEW HAVEN, IN U.S.A. ONLY**

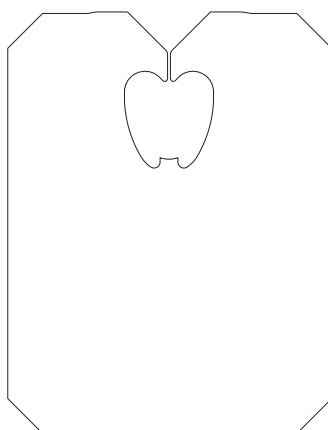


EXTRA HEAVY-DUTY  
CLOSURES  
UP TO 40 LBS (18.1 Kg)  
CONTENT WEIGHT

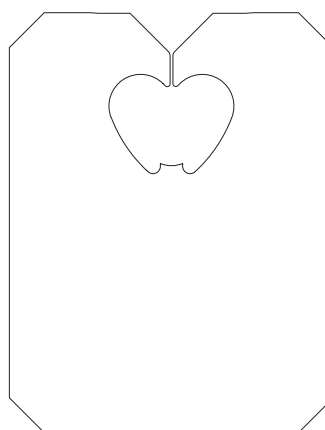
0.072"  
(0.183 cm)

### CLOSURE OPENINGS AVAILABLE

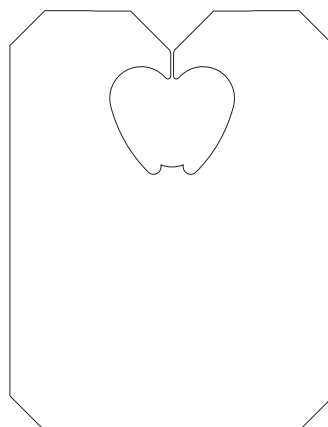
GP-6



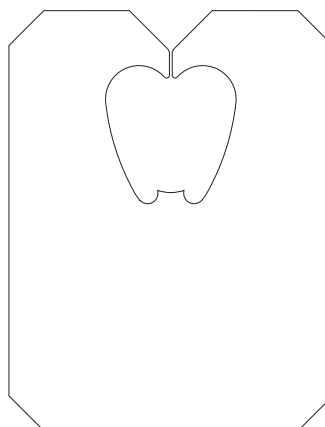
GP-7



GP-8



GP-9



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around the world.



# HAND-APPLIED CLOSURE-LABELS

## Series JZP-100



Series JZP-100 Specification Chart	
Closure Size	27/32" (2.14 cm) wide x 1-3/16" (3 cm) long
Label Size	1-3/16" (3 cm) wide x 2-3/4" (6.99 cm) long (label can be printed in multiple colors on non-coated side) Available in right-hand configuration only
Machines	Printed on 884 Thermal Printer, then separated for hand application
Europe	
Colors	Red, White, Blue, Orange, Yellow, Green, Mauve
Label Material	C1S Tagboard (10 pt. white), Synthetic Label Material (10 pt. white)
Packaged	1,775/roll, 8 rolls/carton (0C-0203) 14.2M
Min. Order	14,200 (14.2M)
Shipping Wt.	14.2M Pack: 34.5 lbs. (15.6 kg)

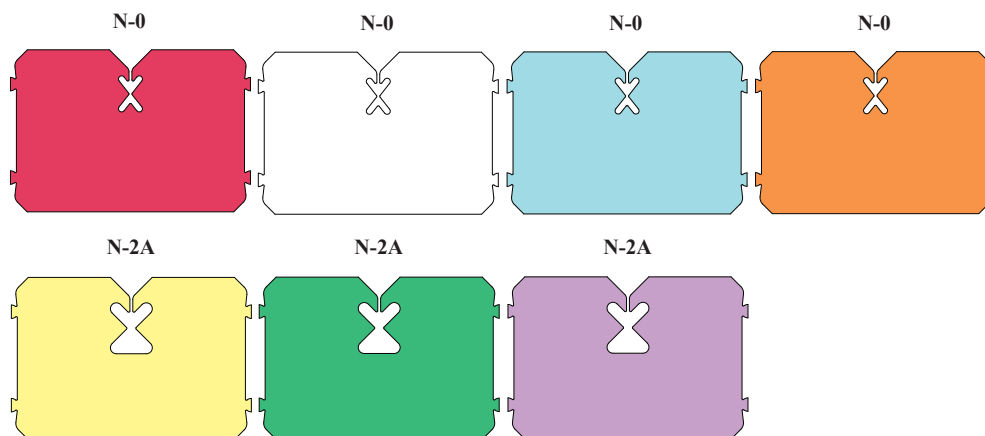
### PRODUCED IN IRELAND ONLY



MEDIUM-DUTY  
CLOSURES  
UP TO 5 LBS (2.3 Kg)  
CONTENT WEIGHT  
0.030"  
(0.076 cm)



### CLOSURE OPENINGS AVAILABLE





# HAND-APPLIED CLOSURE-LABELS

## Series MS



Series MS Specification Chart		
Closure Size	7/8" (2.22 cm) wide x 27/32" (2.14 cm) long	
Label Size	7/8" (2.22 cm) wide x 1-3/8" (3.49 cm) long (label can be printed in multiple colors on one or both sides)	
	United States	Canada
Medium-Duty Closure Colors	Red, White, Blue Orange, Yellow Green, Tan	Red, White, Blue Orange, Yellow Green, Tan, Pink
Label Material	C1S Tagboard (10 pt. white), Synthetic Label Material (10 pt, white)	
Label Corners	Four square corners	
Packaged	Loose pack or 1,000/bag, 8,000/carton (0C-0129) 8M Loose pack 26,000/carton (0C-0522) 26M	
Min. Order	26,000 (26M)	
Shipping Wt.	8M Pack: 12 lbs. (5.4 kg)    26M Pack: 30 lbs. (13.6 kg)	

**UNITED STATES: PRODUCED IN YAKIMA, WA ONLY**

**ONLY AVAILABLE IN THE U.S. AND CANADA**



# HAND-APPLIED CLOSURE-LABELS

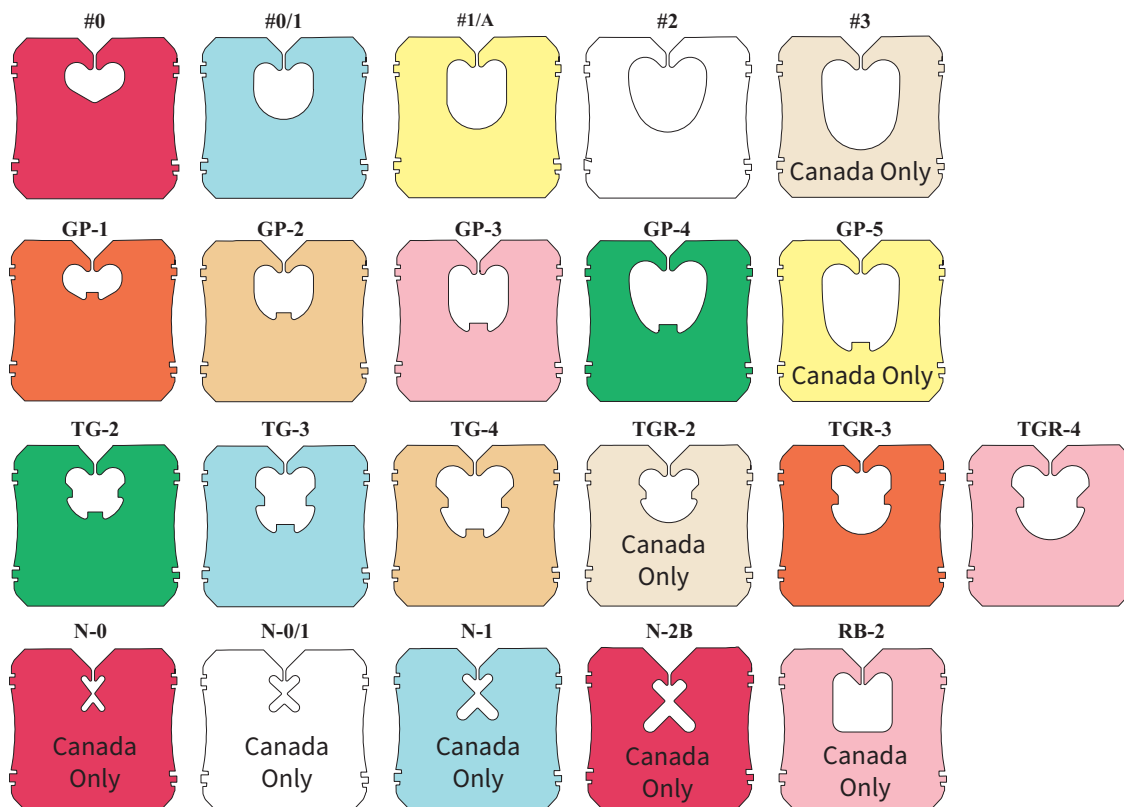
## Series MS



MEDIUM-DUTY  
CLOSURES  
UP TO 5 LBS (2.3 Kg)  
CONTENT WEIGHT

0.030"  
(0.076 cm)

### CLOSURE OPENINGS AVAILABLE



RB-2 designed for  
rubber bands.



# HAND-APPLIED CLOSURE-LABELS

## Series PS



Series PS Specification Chart		
Closure Size	7/8" (2.22 cm) wide x 27/32" (2.14 cm) long	
Label Size	7/8" (2.22 cm) wide x 2-3/4" (6.99 cm) long (label can be printed in multiple colors on one or both sides)	
	United States	Canada
Medium-Duty Closure Colors	Red, White, Blue Orange, Yellow Green, Tan	Red, White, Blue Orange, Yellow Green, Tan, Pink
Label Material	C1S Tagboard (10 pt. white), Synthetic Label Material (10 pt, white)	
Label Corners	Four square corners	
Packaged	Loose pack 7,000/carton (0C-0129) 7M Loose pack 21,000/carton (0C-0522) 21M	
Min. Order	42,000 (42m)	
Shipping Wt.	7M Pack: 13 lbs. (5.9 kg)    21M Pack: 32 lbs. (14.5 kg)	

**UNITED STATES: PRODUCED IN YAKIMA, WA ONLY**

**ONLY AVAILABLE IN THE U.S. AND CANADA**



# HAND-APPLIED CLOSURE-LABELS

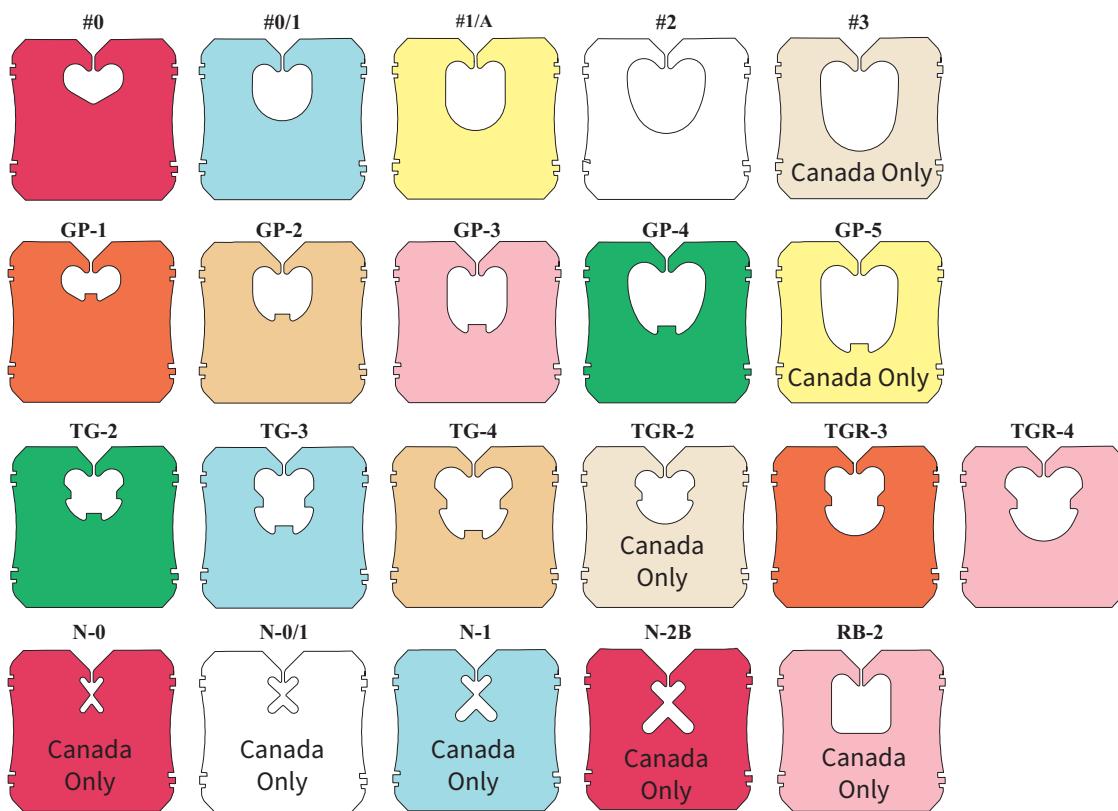
## Series PS



MEDIUM-DUTY  
CLOSURES  
UP TO 5 LBS (2.3 Kg)  
CONTENT WEIGHT

0.030"  
(0.076 cm)

### CLOSURE OPENINGS AVAILABLE



RB-2 designed for  
rubber bands.



# HAND-APPLIED CLOSURE-LABELS

## Series P-100



Series P-100 Specification Chart		
Closure Size	7/8" (2.22 cm) wide x 27/32" (2.14 cm) long	
Label Size	7/8" (2.22 cm) wide x 2-3/4" (6.99 cm) long (label can be printed in multiple colors on the back side) <b>LEFT-HAND Label ONLY</b>	
Machines	Used with 884 Thermal Printer, separated with 888 Separator for hand application	
	United States	Canada
Medium-Duty Closure Colors	Red, White, Blue Orange, Yellow Green, Tan	Red, White, Blue Orange, Yellow Green, Tan, Pink
Heavy-Duty Closure Colors	Red, White, Blue	Red, White, Blue Orange, Yellow Green, Tan, Pink
Label Material	C1S Tagboard (10 pt. white), Synthetic Label Material (10 pt, white)	
Medium-Duty Packaged	2,000/roll, 8 rolls/carton (0C-0203) 16M	
Heavy-Duty Packaged	1,500/roll, 8 rolls/carton (0C-0203) 12M	
Min. Order	Medium Duty: 48,000 (48M) Heavy Duty: 48,000 (48M)	
Shipping Wt.	16M Pack (MD): 30 lbs. (13.6 kg) 12M Pack (HD): 34 lbs. (15.4 kg)	

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**ONLY AVAILABLE IN THE U.S. AND CANADA**



# HAND-APPLIED CLOSURE-LABELS

## Series P-100



P-100: Front Printed by 884 Thermal



P-100: Back - Custom printed at factory



MEDIUM-DUTY  
CLOSURES  
UP TO 5 LBS (2.3 Kg)  
CONTENT WEIGHT

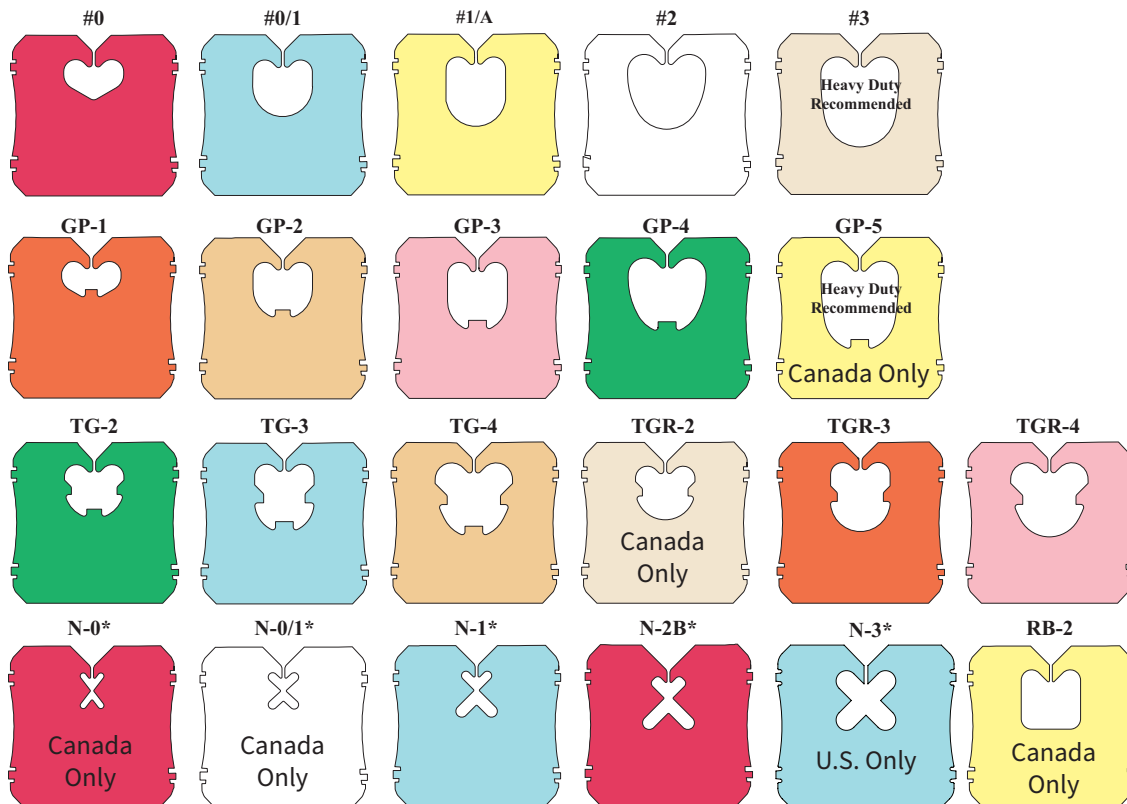
0.030"  
(0.076 cm)



HEAVY-DUTY  
CLOSURES  
UP TO 10 LBS (4.5 Kg)  
CONTENT WEIGHT

0.045"  
(0.114 cm)

### CLOSURE OPENINGS AVAILABLE



\*Heavy-duty plastic recommended for net bag openings.

RB-2 designed for rubber bands.





# HAND-APPLIED CLOSURE-LABELS

## Series T-210



**Series T-210 Specification Chart**

Closure Size	7/8" (2.22 cm) wide x 27/32" (2.14 cm) long	
Label Size	2-3/4" (6.99 cm) wide x 2-3/4" (6.99 cm) long (label can be printed in multiple colors on one or both sides) <b>RIGHT-HAND Label ONLY</b>	
Machines	Used with 884 Thermal Printer, separated with 888 Separator for hand application	
	<b>United States</b>	<b>Canada</b>
Medium-Duty Closure Colors	Red, White, Blue Orange, Yellow Green, Tan	Red, White, Blue Orange, Yellow Green, Tan, Pink
Heavy-Duty Closure Colors	Red, White, Blue	Red, White, Blue Orange, Yellow Green, Tan, Pink
Label Material	C1S Tagboard (10 pt. white), Synthetic Label Material (10 pt, white)	
Medium-Duty Packaged	1,500/roll, 8 rolls/carton (0C-0203) 12M	
Heavy-Duty Packaged	1,250/roll, 8 rolls/carton (0C-0203) 10M	
Min. Order	Medium Duty: 48,000 (48M) Heavy Duty: 50,000 (50M)	
Shipping Wt.	12M Pack (MD): 45 lbs. (20.4 kg) 10M Pack (HD): 52 lbs. (23.6 kg)	

**UNITED STATES: PRODUCED IN YAKIMA, WA ONLY**

**ONLY AVAILABLE IN THE U.S. AND CANADA**



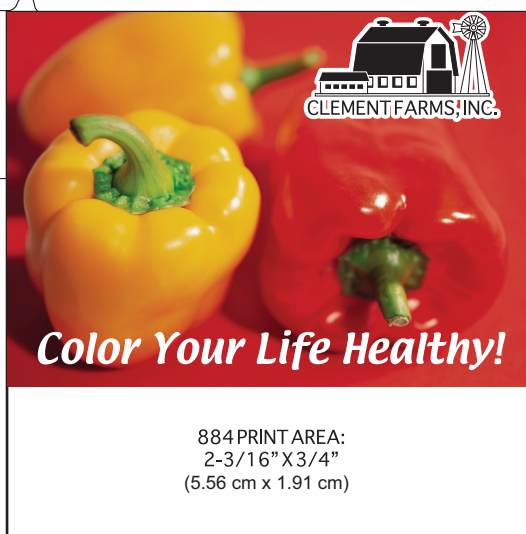
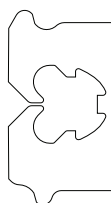
# HAND-APPLIED CLOSURE-LABELS

## Series T-210



MEDIUM-DUTY  
CLOSURES  
UP TO 5 LBS (2.3 Kg)  
CONTENT WEIGHT

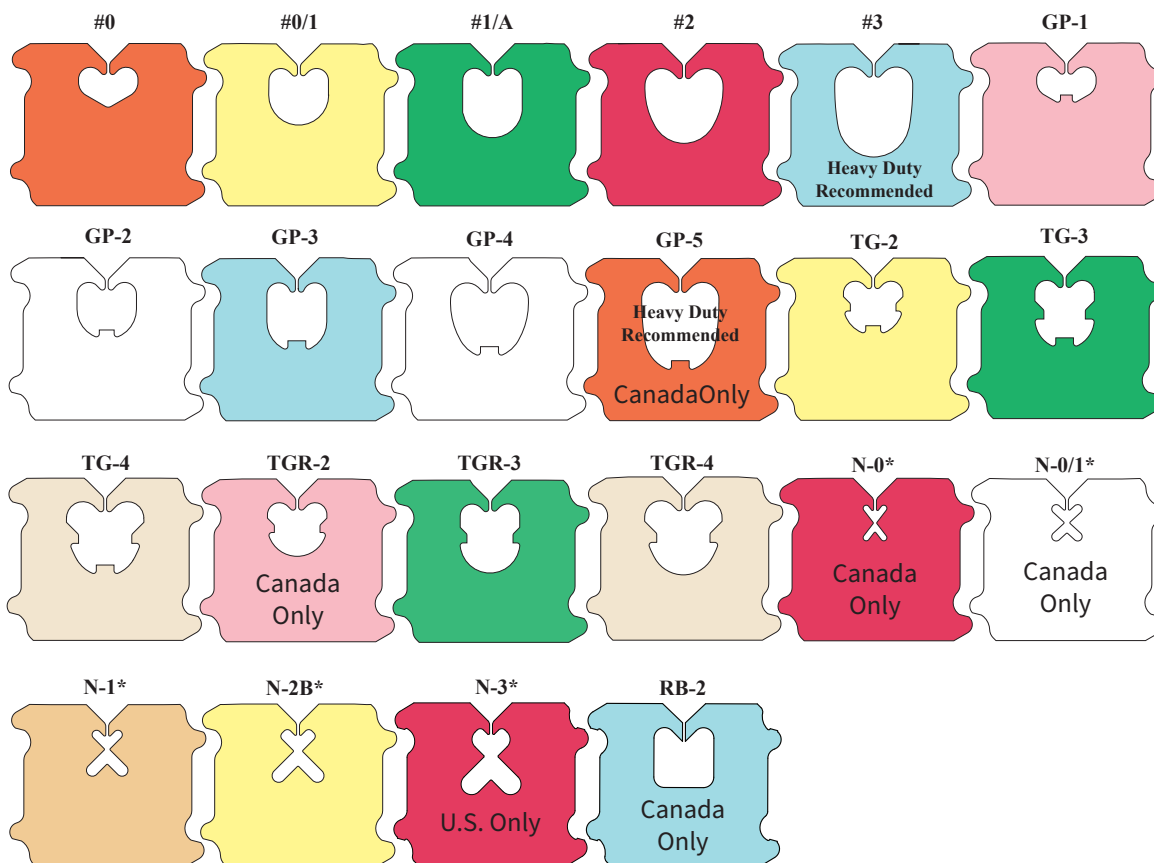
0.030"  
(0.076 cm)



HEAVY-DUTY  
CLOSURES  
UP TO 10 LBS (4.5 Kg)  
CONTENT WEIGHT

0.045"  
(0.114 cm)

### CLOSURE OPENINGS AVAILABLE



\*Heavy-duty plastic recommended for net bag openings.

RB-2 designed for  
rubber bands.



# HAND-APPLIED CLOSURE-LABELS

## Series U34



Series U34 Specification Chart	
Closure Size	27/32" (2.14 cm) wide x 1" (2.54 cm) long
Label Size	3" (7.62 cm) wide x 4" (10.16 cm) long (label can be printed in multiple colors on one or both sides)
	<b>United States</b>
Medium-Duty Closure Colors	Red, White, Blue, Orange, Yellow, Green, Tan
Heavy-Duty Closure Colors	Red, White, Blue
Label Material	Synthetic Label Material (10 pt, white)
Medium-Duty Packaged	1,000/roll, 9 rolls/carton (0C-0203) 9M
Heavy-Duty Packaged	1,000/roll, 9 rolls/carton (0C-0203) 9M
Min. Order	Medium Duty: 9,000 (9M) Heavy Duty: 9,000 (9M)
Shipping Wt.	9M Pack (MD): 34 lbs. (15.4 kg) 9M Pack (HD): 36 lbs. (16.3 kg)

**PRODUCED ONLY IN YAKIMA, WA U.S.A.**



# HAND-APPLIED CLOSURE-LABELS

## Series U34



MEDIUM-DUTY  
CLOSURES  
UP TO 5 LBS (2.3 Kg)  
CONTENT WEIGHT

0.030"  
(0.076 cm)

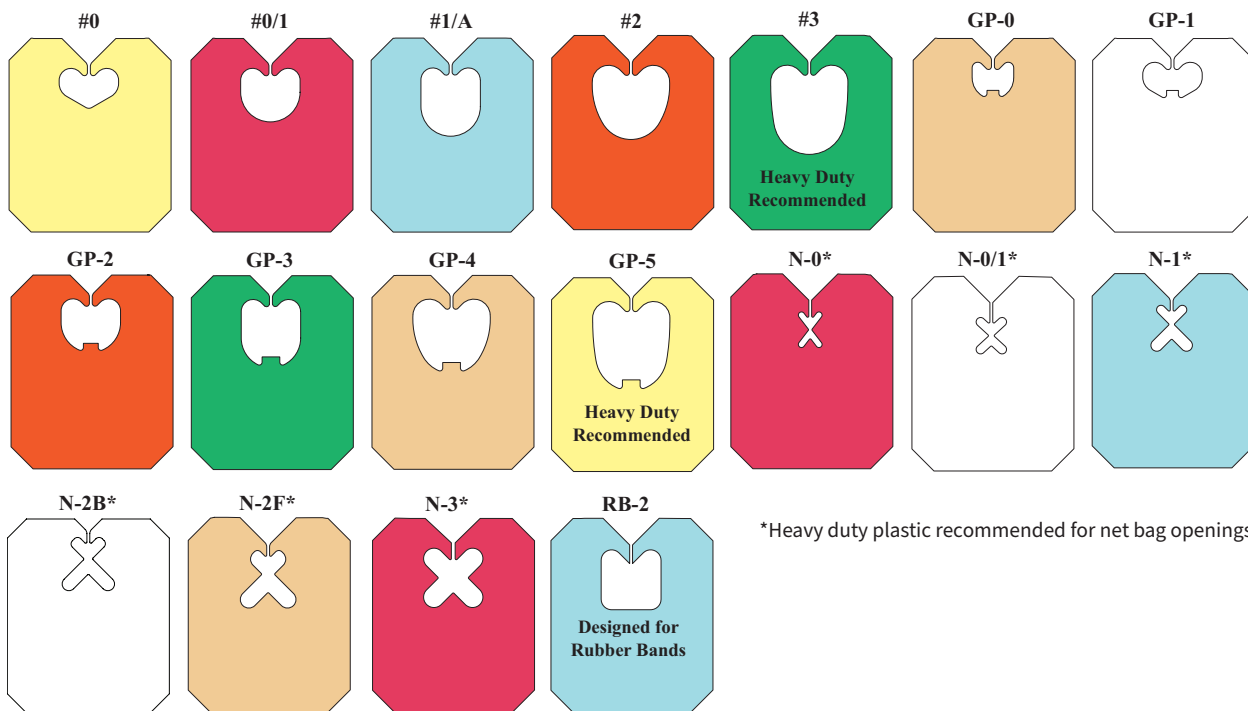


HEAVY-DUTY  
CLOSURES  
UP TO 10 LBS (4.5 Kg)  
CONTENT WEIGHT

0.045"  
(0.114 cm)



### CLOSURE OPENINGS AVAILABLE



\*Heavy duty plastic recommended for net bag openings.



# HAND-APPLIED CLOSURES

## Series AB (814 Dispenser)



Series AB Specification Chart			
Size	27/32" (2.14 cm) wide x 1-3/8" (3.49 cm) long		
Dispenser	Kwik Lok 814 Dispenser		
	United States	Canada	Australia
Colors	Red, White, Blue Orange, Yellow Green, Tan	Red, White, Blue Orange, Yellow Green, Tan, Pink	Red, White, Blue Orange, Yellow Green, Tan
Packaged	250/rod, 20 rods/carton (0C-0233) 5M		
Min. Order	5,000 (5M)		
Shipping Wt.	5M Pack: 7.5 lbs. (3.4 kg)		

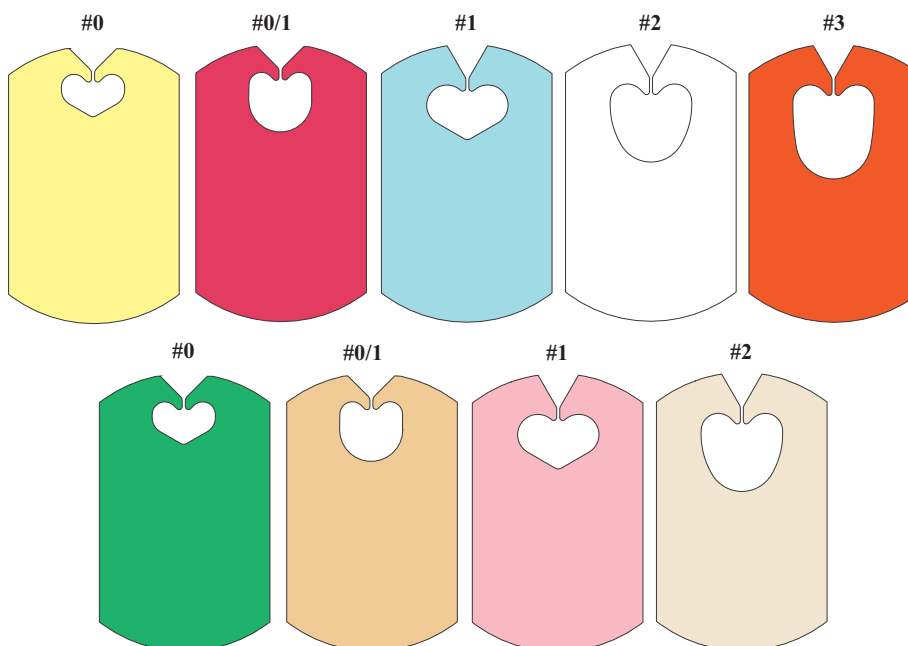
**NOT AVAILABLE IN EUROPE OR JAPAN**



MEDIUM-DUTY  
CLOSURES  
UP TO 5 LBS (2.3 Kg)  
CONTENT WEIGHT

0.030"  
(0.076 cm)

### CLOSURE OPENINGS AVAILABLE



**814 Kwik Lok Dispenser**

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# HAND-APPLIED CLOSURES

## Series FA (814 Dispenser)



Series FA Specification Chart		
Size	27/32" (2.14 cm) wide x 1-3/8" (3.49 cm) long	
Dispenser	Kwik Lok 814 Dispenser	
	United States	Canada
Colors	Red, White, Blue	Red, White, Blue Orange, Yellow Green, Tan, Pink
Packaged	175/rod, 20 rods/carton (0C-0233) 3.5M	
Min. Order	10,500 (10.5M)	
Shipping Wt.	3.5M Pack: 7.5 lbs. (3.4 kg)	

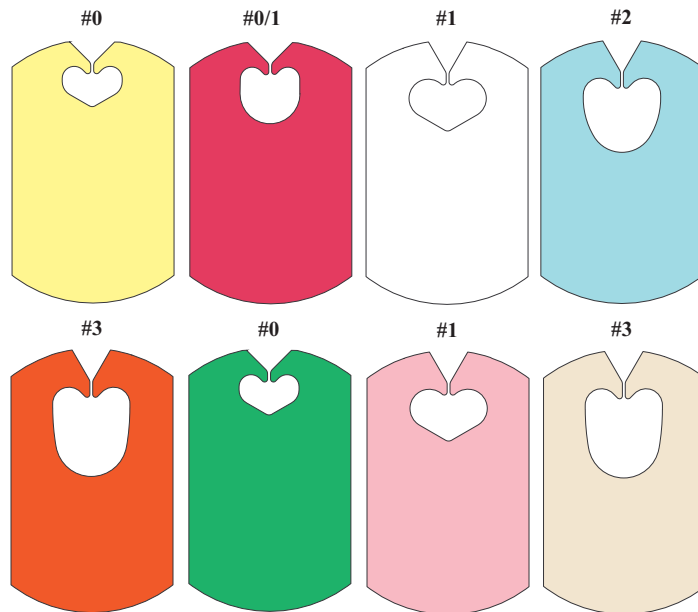
**ONLY AVAILABLE IN THE U.S. AND CANADA**



HEAVY-DUTY  
CLOSURES  
UP TO 10 LBS (4.5 Kg)  
CONTENT WEIGHT

0.045"  
(0.114 cm)

### CLOSURE OPENINGS AVAILABLE



**814 Kwik Lok Dispenser**

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# HAND-APPLIED CLOSURES

## Series AE (814 Dispenser)



Series AE Specification Chart		
Size	27/32" (2.14 cm) wide x 1-3/8" (3.49 cm) long	
Dispenser	Kwik Lok 814 Dispenser	
	United States	Canada
Colors	Red, White, Blue, Orange Yellow, Green, Tan	Red, White, Blue, Orange Yellow, Green, Tan, Pink
Packaged	250/rod, 20 rods/carton (0C-0233) 5M	
Min. Order	5,000 (5M)	
Shipping Wt.	5M Pack: 7.5 lbs. (3.4 kg)	

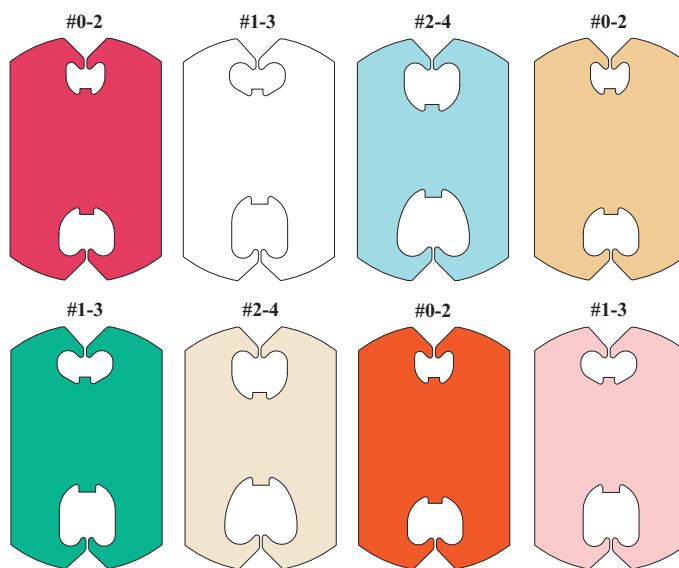
**ONLY AVAILABLE IN THE U.S. AND CANADA**



MEDIUM-DUTY  
CLOSURES  
UP TO 5 LBS (2.3 Kg)  
CONTENT WEIGHT

0.030"  
(0.076 cm)

### CLOSURE OPENINGS AVAILABLE



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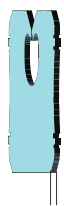


# BULK FOOD CLOSURE-LABELS

## Series MS-B1, MS-B2, PS-B1, PS-B2



Series MS-B1, MS-B2, PS-B1 and PS-B2 Specification Chart		
Closure Size	7/8" (2.22 cm) wide x 27/32" (2.14 cm) long	
Label Size	MS-B1 and MS-B2: 7/8" (2.22 cm) wide x 1-3/8" (3.49 cm) long PS-B1 and PS-B2: 7/8" (2.22 cm) wide x 2-3/4" (6.99 cm) long (label can be custom printed in multiple colors)	
Label Pre-printing	MS-B1 and PS-B1: blank labels MS-B2 and PS-B2: pre-printed with MARK BIN NO. BELOW and THANK YOU	
	United States	Canada
Colors	Red, White, Blue Orange, Yellow Green, Tan	Red, White, Blue Orange, Yellow Green, Tan, Pink
Label Material	C1S Tagboard (10 pt. white)	
MS-B1, MS-B2 Packaged	Loose pack or 1,000/bag, 8,000/carton (0C-0129) 8M Loose pack 26,000/carton (0C-0522) 26M	
PS-B1, PS-B2 Packaged	Loose pack 7,000/carton (0C-0129) 7M Loose pack 21,000/carton (0C-0522) 21M	
Min. Order	MS-B1 and MS-B2: 26,000 (26M)    PS-B1 and PS-B2: 42,000 (42M)	
Shipping Wt.	MS-B1 and MS-B2: 8M Pack: 12 lbs. (5.4 kg)    26M Pack: 30 lbs. (13.6 kg) PS-B1 and PS-B2: 7M Pack: 13 lbs. (5.9 kg)    21M Pack: 32 lbs. (14.5 kg)	

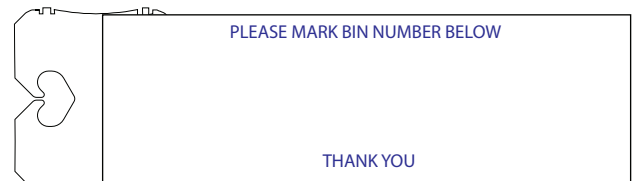
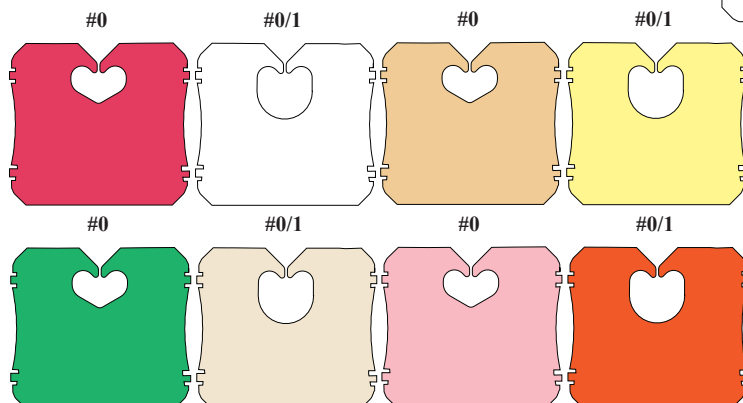


MEDIUM-DUTY  
CLOSURES  
UP TO 5 LBS (2.3 Kg)  
CONTENT WEIGHT  
  
0.030"  
(0.076 cm)

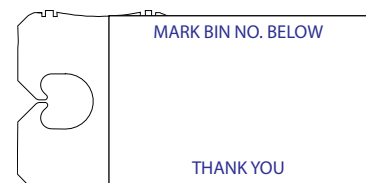
**UNITED STATES: PRODUCED IN YAKIMA, WA ONLY**

**ONLY AVAILABLE IN THE U.S. AND CANADA**

### CLOSURE OPENINGS AVAILABLE



Series PS-B2



Series MS-B2





# HAND-APPLIED CLOSURES

## Series JA Dispenser



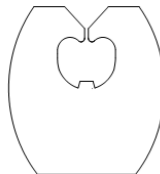
Series JA Specification Chart	
Size	7/8" (2.22 cm) wide x 27/32" (2.14 cm) long
	Australia
Colors	White
Packaged	4,500/dispenser, 4 dispensers/master carton 18M
Min. Order	18,000 (18M)
Shipping Wt.	18M Pack (1 master carton): 13.8 lbs. (6.25 kg)

**PRODUCED IN AUSTRALIA ONLY**



**CLOSURE OPENING AVAILABLE**

**GP-2**



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# HAND-APPLIED CLOSURES

## Series JSRC Dispenser



Series JSRC Specification Chart		
Size	7/8" (2.22 cm) wide x 27/32" (2.14 cm) long	
	United States	Canada
Colors	Red, White, Blue, Orange Yellow, Green, Tan	Red, White, Blue, Orange Yellow, Green, Tan, Pink
Packaged	4,000/dispenser (0C-1944) 6 dispensers/master carton (0C-0004) 24M	
Min. Order	24,000 (24M)	
Shipping Wt.	24M Pack (1 master carton): 22 lbs. (10 kg)	

**PRODUCED IN YAKIMA, WA U.S.A. AND CANADA ONLY**

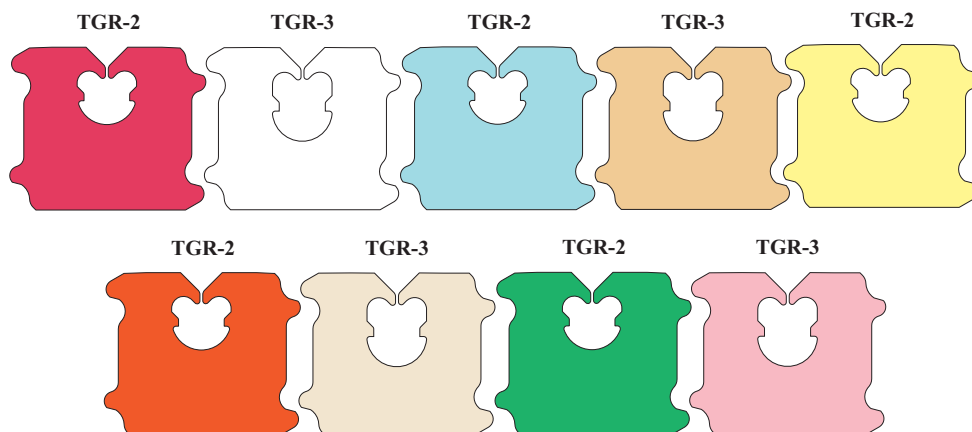


MEDIUM-DUTY  
CLOSURES  
UP TO 5 LBS (2.3 Kg)  
CONTENT WEIGHT

0.030"  
(0.076 cm)



### CLOSURE OPENINGS AVAILABLE



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# HAND-APPLIED CLOSURES

## Series JSRC Dispenser



Series JSRC Specification Chart	
Size	7/8" (2.22 cm) wide x 27/32" (2.14 cm) long Uses Series DJ Closures
Europe	
Colors	Red, White, Blue, Orange Yellow, Green, Mauve
Packaged	3,000/dispenser (0C-1944-I) 10 dispensers/master carton (0C-0522) 30M
Min. Order	30,000 (30M)
Shipping Wt.	30M Pack (1 master carton): 28.6 lbs. (13 kg)

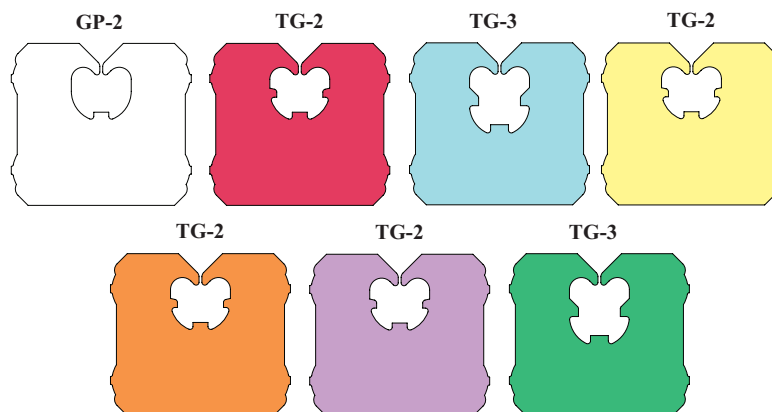
### PRODUCED IN IRELAND ONLY



MEDIUM-DUTY  
CLOSURES  
UP TO 5 LBS 2.3 Kg  
CONTENT WEIGHT  
  
0.030"  
(0.076 cm)



### CLOSURE OPENINGS AVAILABLE



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# SEMI-AUTOMATIC BAG CLOSURES

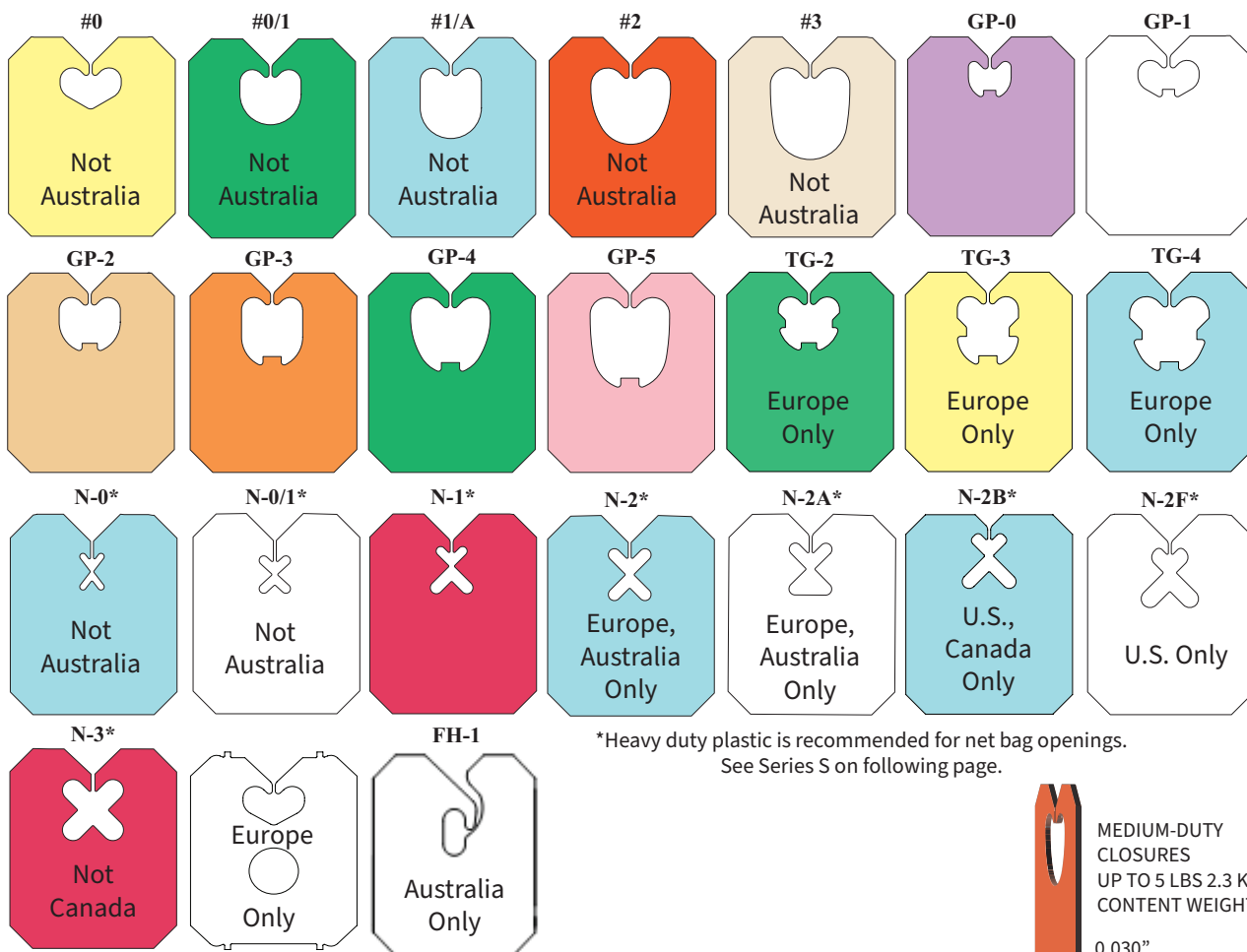
## Series R



Series R Specification Chart				
Size	27/32" (2.14 cm) wide x 1" (2.54 cm) long			
Machines	086B-200 and 1002			
	United States	Canada	Europe	Australia
Colors	Red, White, Blue Orange, Yellow Green, Tan	Red, White, Blue Orange, Yellow Green, Tan, Pink	Red, White, Blue Orange, Yellow Green, Mauve	Red, White, Blue Orange, Yellow Green, Tan
Packaged	3,000/roll, 6 rolls/carton (0C-0129) 18M 3,000/roll, 15 rolls/carton (0C-0522) 45M			3,000/roll, 10 rolls/carton 30M
Min. Order	18,000 (18M)			30,000 (30M)
Shipping Wt.	18M Pack: 19 lbs. (8.6 kg) 45M Pack: 44 lbs. (20.0 kg)			30M Pack: 28.7 lbs. (13 kg)

### CLOSURE OPENINGS AVAILABLE

### NOT AVAILABLE IN JAPAN



\*Heavy duty plastic is recommended for net bag openings.  
See Series S on following page.



MEDIUM-DUTY  
CLOSURES  
UP TO 5 LBS 2.3 Kg  
CONTENT WEIGHT  
0.030"  
(0.076 cm)



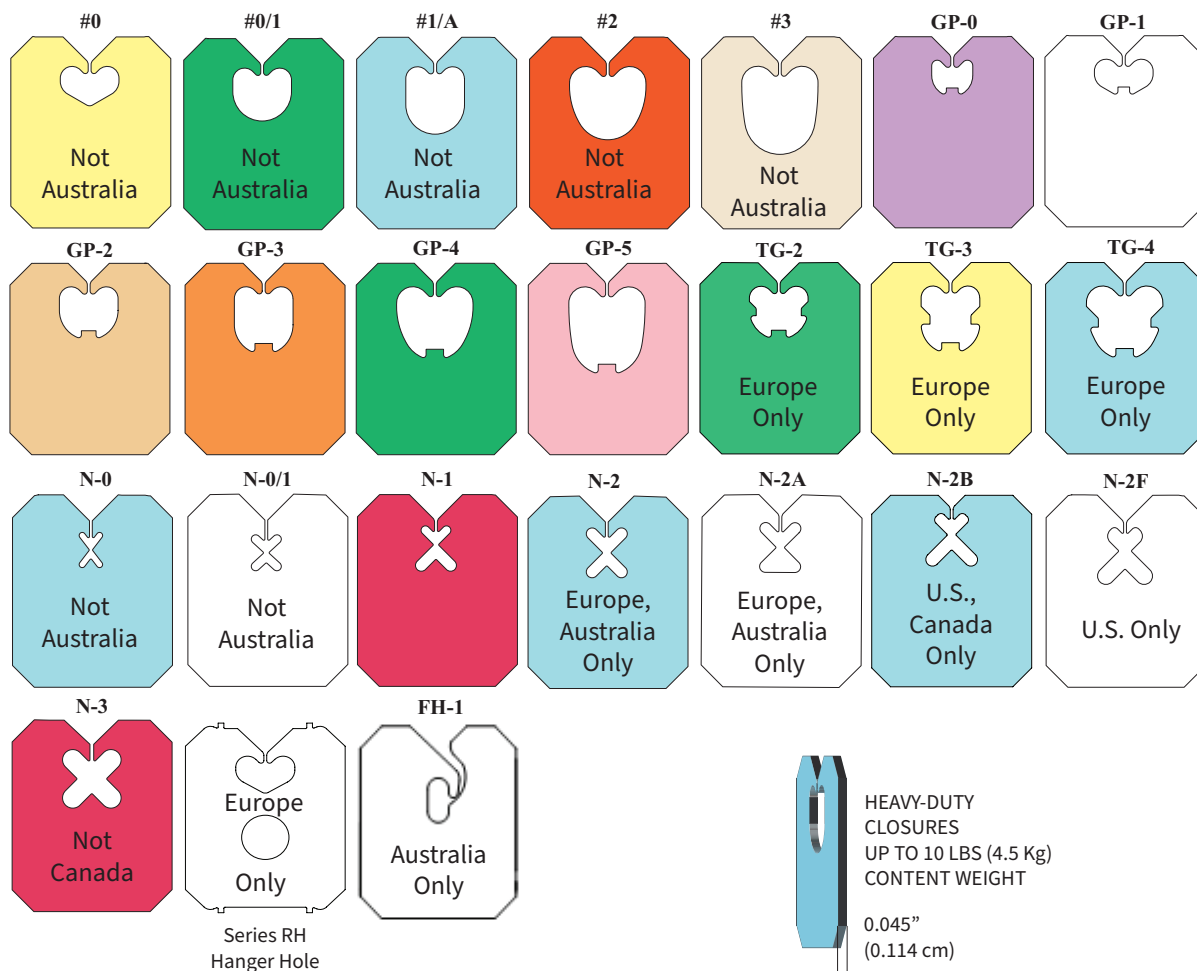
# SEMI-AUTOMATIC BAG CLOSURES

## Series S

Series S Specification Chart					
Size	27/32" (2.14 cm) wide x 1" (2.54 cm) long				
Machines	086B-200 and 1002				
	United States	Canada	Europe	Australia	Japan
Colors	Red, White, Blue	Red, White, Blue Orange, Yellow Green, Tan, Pink	Red, White, Blue	White	Red, White, Blue
Packaged	2,200/roll, 6 rolls/carton (0C-0129) 13.2M 2,200/roll, 15 rolls/carton (0C-0522) 33M			1,000/roll, 10 rolls/carton 10M	2,200/roll, 15 rolls/carton 33M
Min. Order	13,200 (13.2M)			10,000 (10M)	33,000 (33M)
Shipping Wt.	13.2M Pack: 20 lbs. (9.1 kg) 33M Pack: 43 lbs. (19.5 kg)			10M Pack: 14.3 lbs. (6.5 kg)	33M Pack: 43 lbs. (19.5 kg)

### CLOSURE OPENINGS AVAILABLE

### AVAILABLE, BUT NOT PRODUCED IN JAPAN





# SEMIAUTOMATIC BAG CLOSURES

## Series RJ



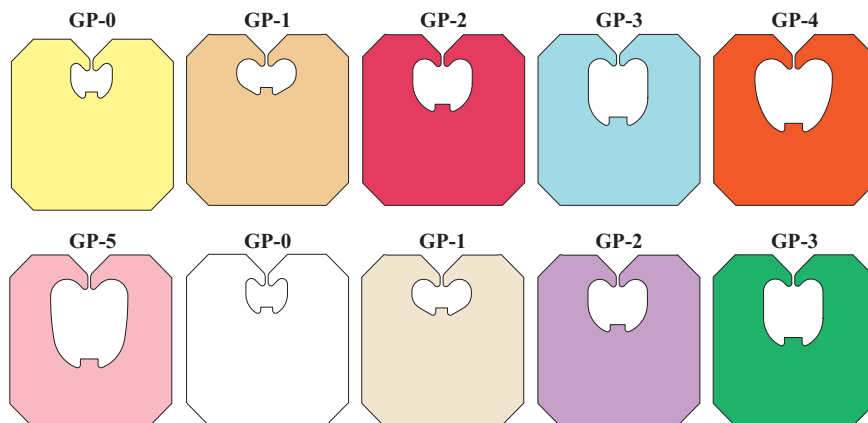
Series RJ Specification Chart					
Size	27/32" (2.14 cm) wide x 57/64" (2.26 cm) long				
Machines	086B-100, 1002 and 1003				
	United States	Canada	Europe	Australia	Japan
Colors	Red, White, Blue Orange, Yellow Green, Tan	Red, White, Blue Orange, Yellow Green, Tan, Pink	Red, White, Blue Orange, Yellow Green, Mauve	Red, White, Blue Orange, Yellow Green, Tan	White
Packaged	1,500/roll, 10 rolls/carton (0C-0733) 15M			2,000/roll, 10 rolls/carton 20M	1,500/roll, 10 rolls/carton 15M
Min. Order	15,000 (15M)			20,000 (20M)	15,000 (15M)
Shipping Wt.	15M Pack: 16 lbs. (7.3 kg)			20M Pack: 17.6 lbs. (8 kg)	15M Pack: 16 lbs. (7.3 kg)



MEDIUM-DUTY  
CLOSURES  
UP TO 5 LBS (2.3 Kg)  
CONTENT WEIGHT

0.030"  
(0.076 cm)

### CLOSURE OPENINGS AVAILABLE





# SEMI-AUTOMATIC BAG CLOSURES

## Series R-KF (Kwik Fresh)



Series R-KF Specification Chart				
Size	27/32" (2.14 cm) wide x 1" (2.54 cm) long			
Machines	093A			
	United States	Canada	Europe	Japan
Colors	Red, White, Blue Orange, Yellow Green, Tan	Red, White, Blue Orange, Yellow Green, Tan, Pink	Red, White, Blue Orange, Yellow Green, Mauve	Red, White, Blue Orange, Yellow Green, Tan
Packaged	1,250/roll, 10 rolls/carton (0C-0733) 12.5M			
Min. Order	12,500 (12.5M)			
Shipping Wt.	12.5M Pack: 13 lbs. (5.9 kg)			

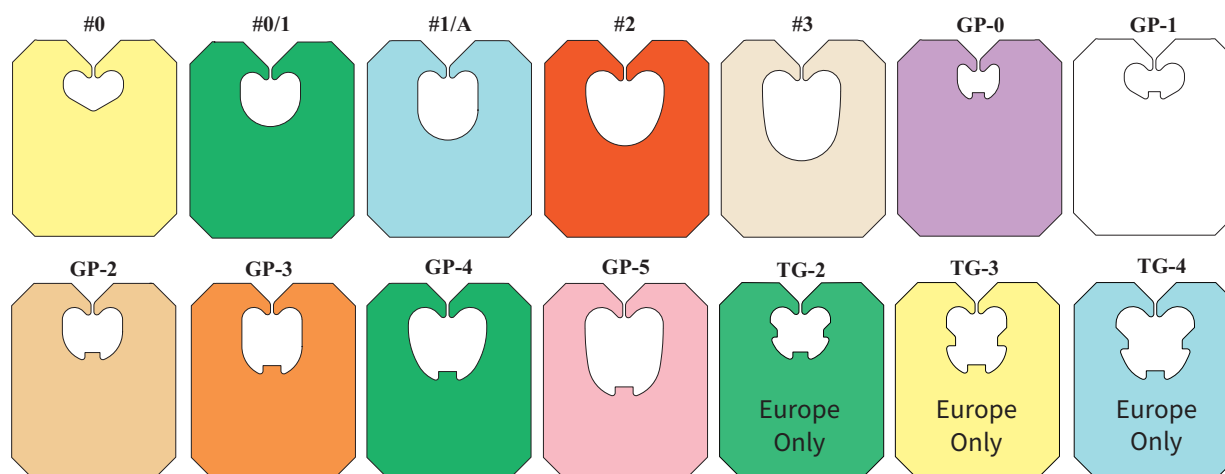
**NOT AVAILABLE IN AUSTRALIA**



MEDIUM-DUTY  
CLOSURES  
UP TO 5 LBS (2.3 Kg)  
CONTENT WEIGHT

0.030"  
(0.076 cm)

### CLOSURE OPENINGS AVAILABLE



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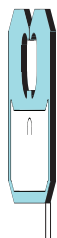
# SEMIAUTOMATIC BAG CLOSURES

## Series RL and RLP



Series RL and Series RLP Specification Chart				
Size	27/32" (2.14 cm) wide x 1" (2.54 cm) long			
	Manufactured with paper label affixed to closure for printing			
	Label Size: 3/4" (1.91 cm) x 3/8" (0.96 cm)			
	Series RLP: Attached label preprinted with words "SELL BY"			
Machines	086B-200P, 086B-700P and 1002			
	United States	Canada	Europe	Australia
Colors	Red, White, Blue Orange, Yellow Green, Tan	Red, White, Blue Orange, Yellow Green, Tan, Pink	Red, White, Blue Orange, Yellow Green, Mauve	Red, White, Blue Orange, Yellow Green, Tan
Packaged	2,500/roll, 6 rolls/carton (0C-0129) 15M			1,250/roll, 10 rolls/carton 12.5M
Min. Order	15,000 (15M)			12,500 (12.5M)
Shipping Wt.	15M Pack: 16 lbs. (7.3 kg)			12.5M Pack: 13.2 lbs. (6 kg)

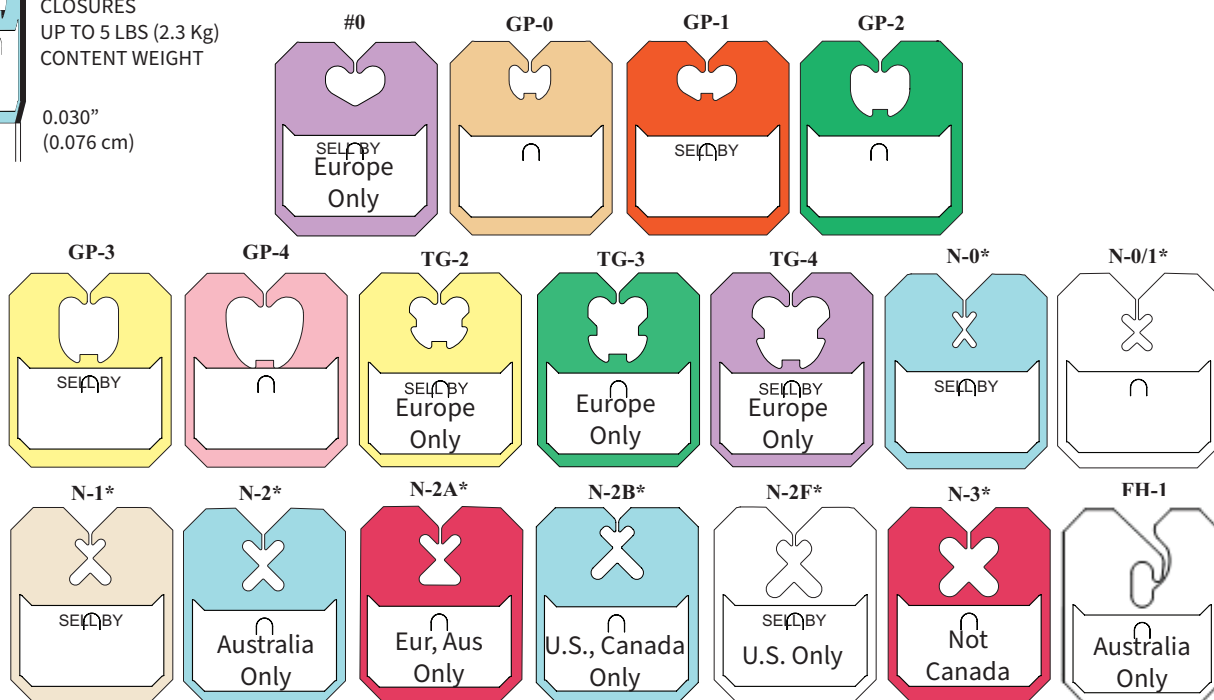
**NOT AVAILABLE IN JAPAN**



MEDIUM-DUTY  
CLOSURES  
UP TO 5 LBS (2.3 Kg)  
CONTENT WEIGHT

0.030"  
(0.076 cm)

### CLOSURE OPENINGS AVAILABLE



\*Heavy-duty plastic recommended for net bag openings. See Series SL/SLP on following page.

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# SEMI-AUTOMATIC BAG CLOSURES

## Series SL and SLP



Series SL and Series SLP Specification Chart				
Size	27/32" (2.14 cm) wide x 1" (2.54 cm) long			
	Manufactured with paper label affixed to closure for printing			
	Label Size: 3/4" (1.91 cm) x 3/8" (0.96 cm)			
	Series SLP: Attached label preprinted with words "SELL BY"			
Machines	086B-200P, 086B-700P and 1002			
	United States	Canada	Europe	Australia
Colors	Red, White, Blue	Red, White, Blue Orange, Yellow Green, Tan, Pink	Red, White, Blue	White
Packaged	1,850/roll, 6 rolls/carton (0C-0129) 11.1M			1,000/roll, 10 rolls/carton 10M
Min. Order	11,100 (11.1M)			10,000 (10M)
Shipping Wt.	11.1M Pack: 17 lbs. (7.7 kg)			10M Pack: 14.3 lbs. (6.5 kg)

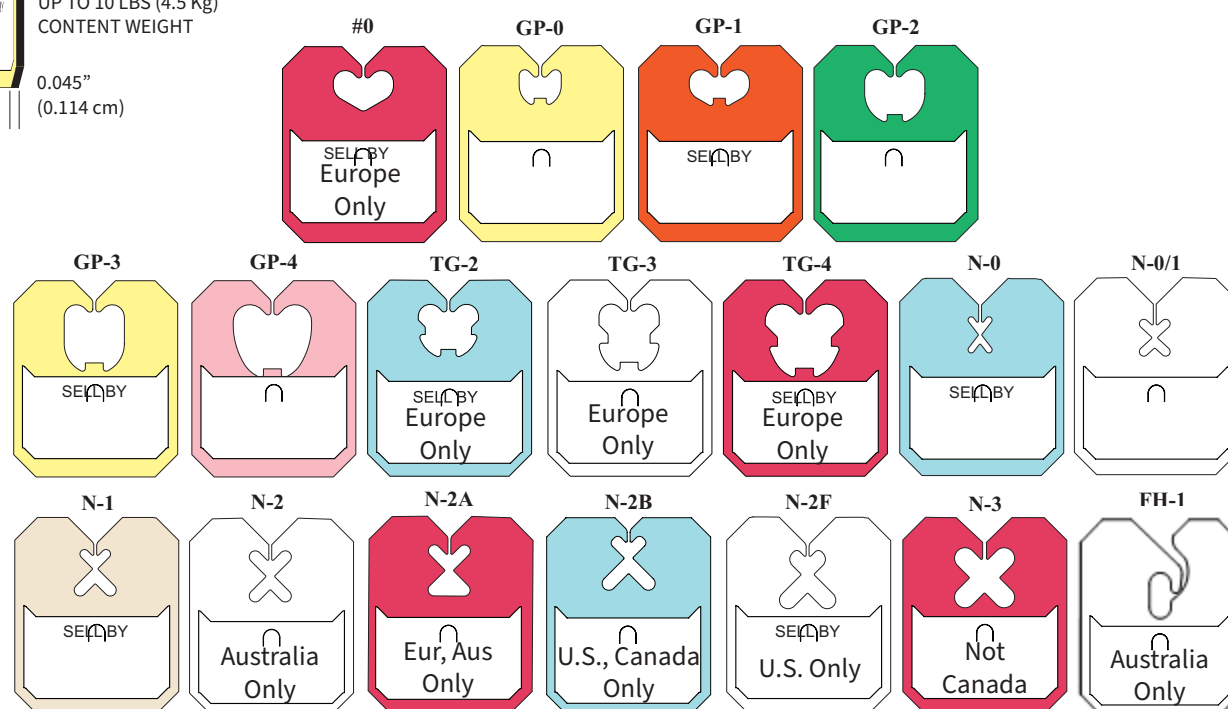
**NOT AVAILABLE IN JAPAN**



HEAVY-DUTY  
CLOSURES  
UP TO 10 LBS (4.5 Kg)  
CONTENT WEIGHT

0.045"  
(0.114 cm)

### CLOSURE OPENINGS AVAILABLE



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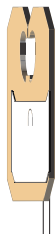
# SEMIAUTOMATIC BAG CLOSURES

## Series RLS and RLSP



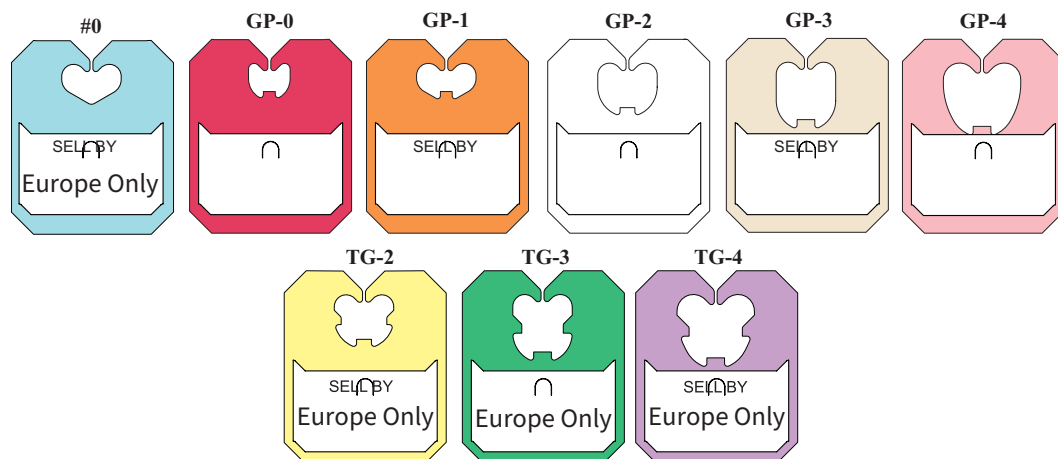
Series RLS and Series RLSP Specification Chart			
Size	27/32" (2.14 cm) wide x 1" (2.54 cm) long		
	Manufactured with paper label affixed to closure for printing		
	Label Size: 3/4" (1.91 cm) x 3/8" (0.96 cm)		
	Series RLSP: Attached label preprinted with words "SELL BY"		
Machines	1003		
	United States	Canada	Europe
Colors	Red, White, Blue Orange, Yellow Green, Tan	Red, White, Blue Orange, Yellow Green, Tan, Pink	Red, White, Blue Orange, Yellow Green, Mauve
Packaged	1,250/roll, 10 rolls/carton (0C-0733) 12.5M		
Min. Order	12,500 (12.5M)		
Shipping Wt.	12.5M Pack: 13 lbs. (5.9 kg)		

**NOT AVAILABLE IN AUSTRALIA OR JAPAN**



MEDIUM-DUTY  
CLOSURES  
UP TO 5 LBS (2.3 Kg)  
CONTENT WEIGHT  
0.030"  
(0.076 cm)

### CLOSURE OPENINGS AVAILABLE





# SEMI-AUTOMATIC BAG CLOSURE-LABELS Series CR



**Series CR Specification Chart**

Closure Size	27/32" (2.14 cm) wide x 1" (2.54 cm) long				
Label Size	1-15/16" (4.92 cm) wide x 2-1/4" (5.72 cm) long (label can be printed in multiple colors on one or both sides)				
Machines	086B-200 and 086-200P				
	<b>United States</b>	<b>Canada</b>	<b>Europe</b>	<b>Australia</b>	<b>Japan</b>
Medium-Duty Closure Colors	Red, White, Blue Orange, Yellow Green, Tan	Red, White, Blue Orange, Yellow Green, Tan, Pink	Red, White, Blue Orange, Yellow Green, Mauve	Red, White, Blue Orange, Yellow Green, Tan	Red, White, Blue Orange, Yellow Green, Tan
Heavy-Duty Closure Colors	Red, White, Blue	Red, White, Blue Orange, Yellow Green, Tan, Pink	Red, White, Blue	No Heavy Duty	No Heavy Duty
Label Material	C1S Tagboard (10 pt. white), Synthetic Label Material (10 pt, white)				
Label Corners	Four square corners, four corners rounded to 3/8" (0.95 cm) radius, top two corners rounded to 3/8" (0.95 cm) radius				
Medium-Duty Packaged	1,100/roll, 13 rolls/carton (OC-0203) 14.3M	1,000/roll, 14 rolls/carton (OC-0204) 14M	1,100/roll, 13 rolls/carton (OC-0203) 14.3M	1,500/roll, 10 rolls/carton 15M	1,000/roll, 14 rolls/carton 14M
Heavy-Duty Packaged	1,100/roll, 13 rolls/carton (OC-0203) 14.3M			No Heavy Duty	No Heavy Duty
Min. Order	14,300 (14.3M)	Medium: 14M Heavy: 14.3M	14,300 (14.3M)	15,000 (15M)	14,000 (14M)
Shipping Wt.	14.3M Pack (MD): 33 lbs. (15 kg) 14.3M Pack (HD): 42 lbs. (19 kg)	14M Pack (MD): 35 lbs. (15.9 kg) 14.3M Pack (HD): 42 lbs. (19 kg)	14.3M Pack (MD): 33 lbs. (15 kg) 14.3M Pack (HD): 42 lbs. (19 kg)	15M Pack: 26.5 lbs. (12 kg)	14M Pack: 35 lbs. (15.9 kg)

**UNITED STATES: PRODUCED IN YAKIMA, WA ONLY**

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# SEMI-AUTOMATIC BAG CLOSURE-LABELS Series CR



MEDIUM-DUTY  
CLOSURES  
UP TO 5 LBS (2.3 Kg)  
CONTENT WEIGHT

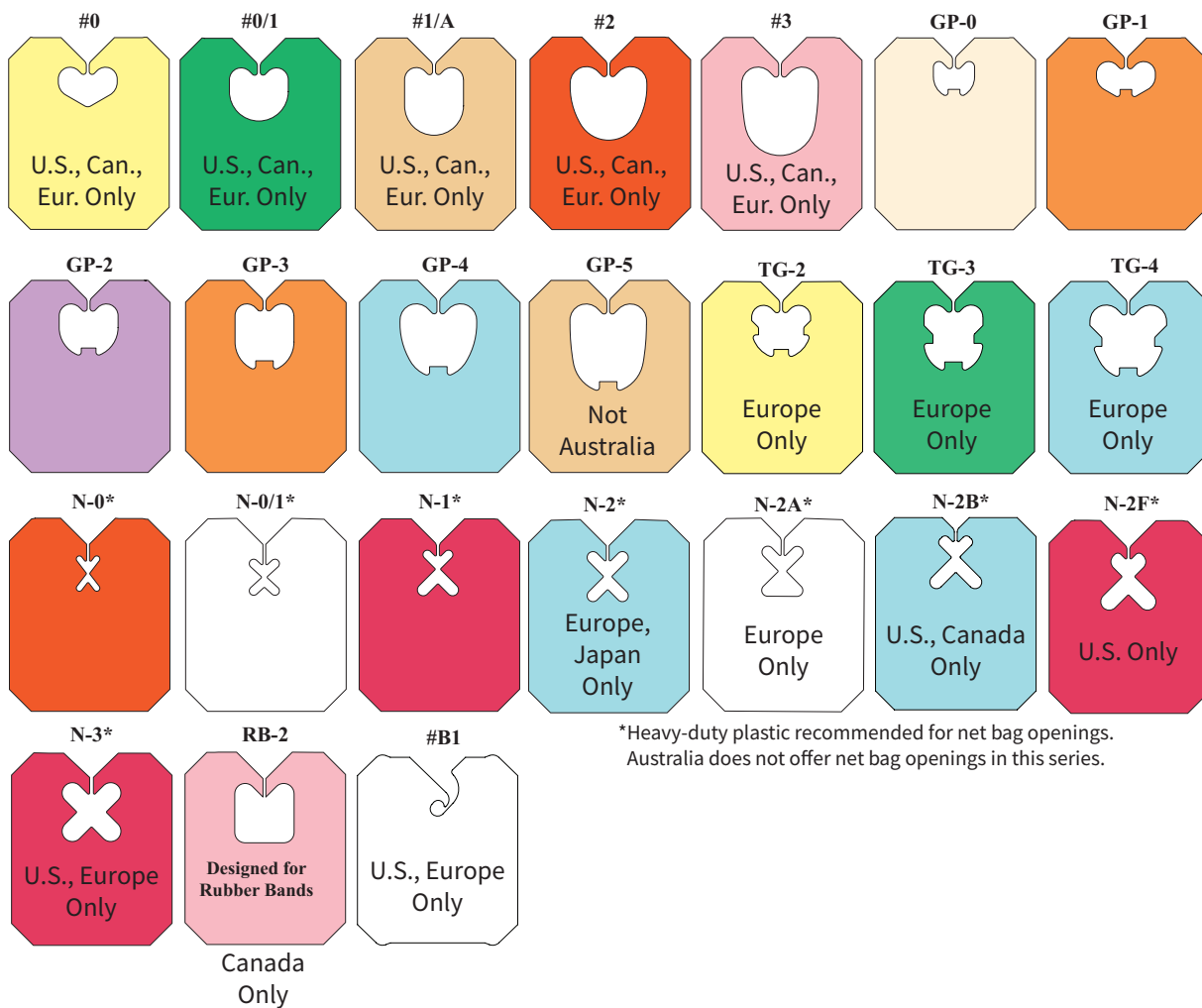
0.030"  
(0.076 cm)



HEAVY-DUTY  
CLOSURES  
UP TO 10 LBS (4.5 Kg)  
CONTENT WEIGHT

0.045"  
(0.114 cm)

## CLOSURE OPENINGS AVAILABLE





# SEMI-AUTOMATIC BAG CLOSURE-LABELS Series L



Series L Specification Chart					
Closure Size	27/32" (2.14 cm) wide x 1" (2.54 cm) long				
Label Size	7/8" (2.22 cm) wide x 2-3/4" (6.99 cm) long (label can be printed in multiple colors on one or both sides)				
Machines	086B-200 and 086B-200P				
	United States	Canada	Europe	Australia	Japan
Medium-Duty Closure Colors	Red, White, Blue Orange, Yellow Green, Tan	Red, White, Blue Orange, Yellow Green, Tan, Pink	Red, White, Blue Orange, Yellow Green, Mauve	Red, White, Blue Orange, Yellow Green, Tan	Red, White, Blue Orange, Yellow Green, Tan
Heavy-Duty Closure Colors	Red, White, Blue	Red, White, Blue Orange, Yellow Green, Tan, Pink	Red, White, Blue	White	No Heavy Duty
Label Material	C1S Tagboard (10 pt. white), Synthetic Label Material (10 pt, white)				
Medium-Duty Packaged	1,100/roll, 27 rolls/carton (0C-0203) 29.7M			1,000/roll, 20/ carton 20M	1,000/roll, 29/ carton 29M
Heavy-Duty Packaged	1,000/roll, 27 rolls/carton (0C-0203) 27M			1,000/roll, 20/ carton 20M	No Heavy Duty
Min. Order	Medium Duty: 29,700 (29.7M) Heavy Duty: 27,000 (27M)			20,000 (20M)	29,000 (29M)
Shipping Wt.	Medium Duty 29.7M Pack: 52 lbs. (23.6 kg) Heavy Duty 27M Pack: 60 lbs. (27.2 kg)			34.2 lbs. (15.5 kg) 39.7 lbs. (18 kg)	29M Pack: 50.7 lbs. (23 kg)



Standard Series L closure-labels are printed on the coated side of the label, allowing for printing brighter colors and sharp color illustrations. Labels that will be printed with a printer mounted on the bag closing machine must be printed with the front on the uncoated side of Tagboard Labels. This permits ink to absorb into the material and prevents ink smears. It is not recommended to print four-color illustrations on the uncoated side of Tagboard Labels.



# SEMI-AUTOMATIC BAG CLOSURE-LABELS Series L



MEDIUM-DUTY  
CLOSURES  
UP TO 5 LBS (2.3 Kg)  
CONTENT WEIGHT

0.030"  
(0.076 cm)

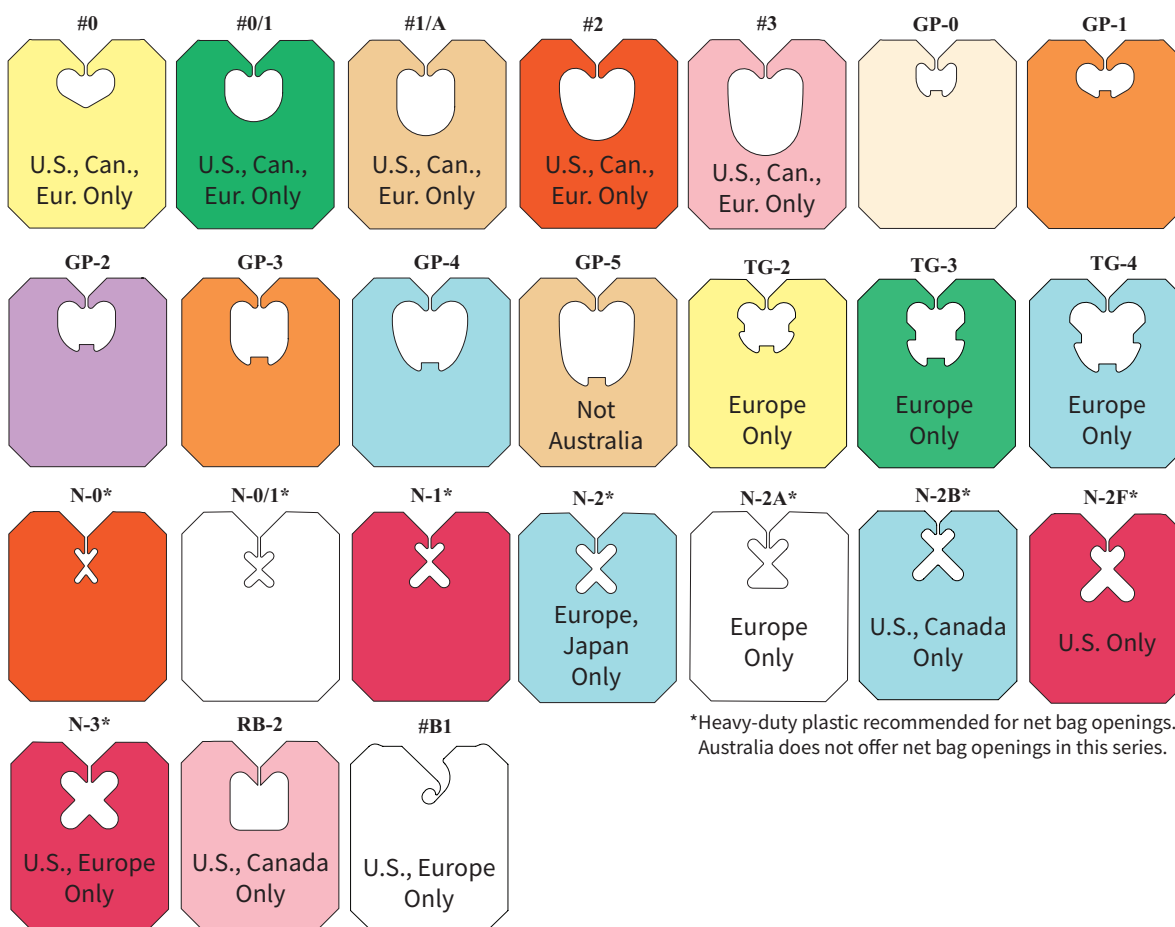


HEAVY-DUTY  
CLOSURES  
UP TO 10 LBS (4.5 Kg)  
CONTENT WEIGHT

0.045"  
(0.114 cm)

**UNITED STATES: PRODUCED IN YAKIMA, WA ONLY**

## CLOSURE OPENINGS AVAILABLE



\*Heavy-duty plastic recommended for net bag openings.  
Australia does not offer net bag openings in this series.

Designed for  
Rubber Bands



# SEMI-AUTOMATIC BAG CLOSURE-LABELS Series U



Series U Specification Chart					
Closure Size	27/32" (2.14 cm) wide x 1" (2.54 cm) long				
Label Size	2-3/4" (6.99 cm) wide x 2-3/4" (6.99 cm) long (label can be printed in multiple colors on one or both sides)				
Machines	086B-200 and 086B-200P				
	United States	Canada	Europe	Australia	Japan
Medium-Duty Closure Colors	Red, White, Blue Orange, Yellow Green, Tan	Red, White, Blue Orange, Yellow Green, Tan, Pink	Red, White, Blue Orange, Yellow Green, Mauve	Red, White, Blue Orange, Yellow Green, Tan	Red, White, Blue Orange, Yellow Green, Tan
Heavy-Duty Closure Colors	Red, White, Blue	Red, White, Blue Orange, Yellow Green, Tan, Pink	Red, White, Blue	White	No Heavy Duty
Label Material	C1S Tagboard (10 pt. white), Synthetic Label Material (10 pt, white)				
Label Corners	Four square corners, four corners rounded to 3/8" (0.95 cm) radius				
Medium-Duty Packaged	1,100/roll, 9 rolls/carton (0C-0203) 9.9M			1,000/roll, 6/ carton 6M	1,000/roll, 10/ carton 10M
Heavy-Duty Packaged	1,000/roll, 9 rolls/carton (0C-0203) 9M			1,000/roll, 6/ carton 6M	No Heavy Duty
Min. Order	Medium Duty: 9,900 (9.9M) Heavy Duty: 9,000 (9m)			6,000 (6M)	10,000 (10M)
Shipping Wt.	Medium Duty 9.9M Pack: 34 lbs. (15.4 kg) Heavy Duty 9M Pack: 40 lbs. (18.1 kg)			22 lbs. (10 kg) 24.3 lbs. (11 kg)	10M Pack: 35 lbs. (15.9 kg)

**UNITED STATES: PRODUCED IN YAKIMA, WA ONLY**



# SEMI-AUTOMATIC BAG

## CLOSURE-LABELS Series U



MEDIUM-DUTY  
CLOSURES  
UP TO 5 LBS (2.3 Kg)  
CONTENT WEIGHT

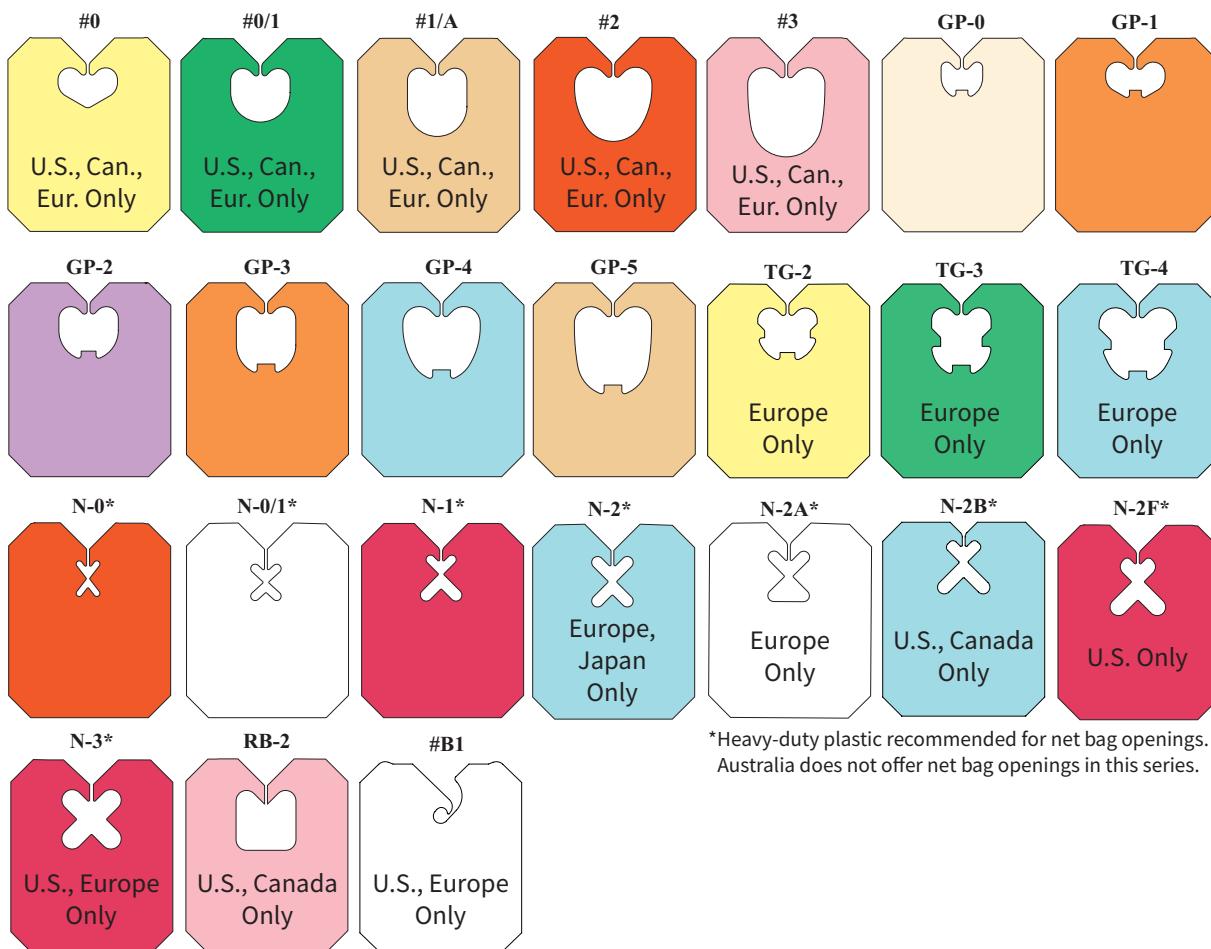
0.030"  
(0.076 cm)



HEAVY-DUTY  
CLOSURES  
UP TO 10 LBS (4.5 Kg)  
CONTENT WEIGHT

0.045"  
(0.114 cm)

### CLOSURE OPENINGS AVAILABLE



\*Heavy-duty plastic recommended for net bag openings.  
Australia does not offer net bag openings in this series.

Designed for  
Rubber Bands





# AUTOMATIC BAG CLOSURES

## Series J-NRP



**Series J-NRP Specification Chart**

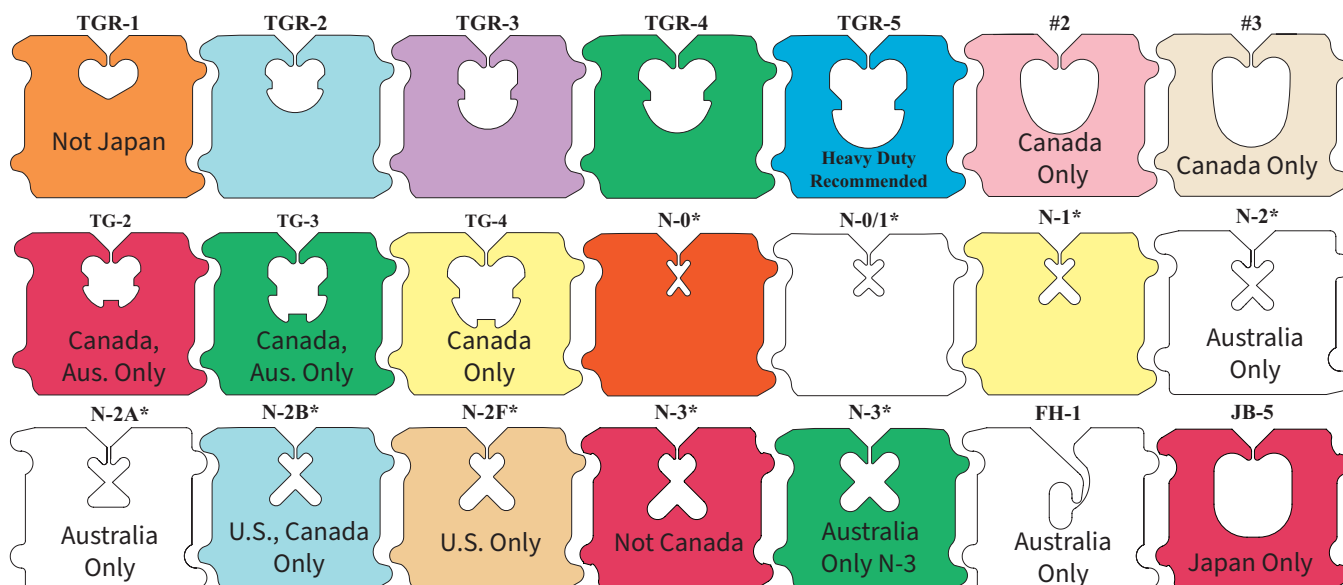
Size	7/8" (2.22 cm) wide x 27/32" (2.14 cm) long				
Machines	087, 088, 865, 872XLS, 872XLS LM, 893, 898, 910				
	<b>United States</b>	<b>Canada</b>	<b>Europe</b>	<b>Australia</b>	<b>Japan</b>
Colors	Red, White, Blue Orange, Yellow Green, Tan	Red, White, Blue Orange, Yellow Green, Tan, Pink	Red, White, Blue Orange, Yellow Green, Cyan Mauve	Red, White, Blue Orange, Yellow Green, Tan, Pink* *not for export	Red, White, Blue Orange, Yellow Green, Tan
Packaged	5,000/roll, 12 rolls/carton (0C-2500) 60M	5,000/roll, 10 rolls/carton (0C-1983C) 50M	4,000/roll, 15 rolls/carton (0C-0522) 60M	4,000/roll, 10/carton (40M) 5,000/roll, 10/carton (50M)	4,000/roll, 15/carton (60M) 1,000/roll, 10/carton (10M)
Min. Order	60,000 (60M)	50,000 (50M)	60,000 (60M)	40M, 50M export	60M, 10M
Shipping Wt.	60M Pack: 49 lbs. (22.2 kg)	50M Pack: 39 lbs. (17.7 kg)	60M Pack: 49 lbs. (22.2 kg)	40M: 30.9 lbs. (14 kg); 50M: 39.7 lbs. (18 kg)	60M: 49 lbs. (22.2 kg); 10M: 11.7 lbs. (5.3 kg)



MEDIUM-DUTY  
CLOSURES  
UP TO 5 LBS (2.3 Kg)  
CONTENT WEIGHT

0.030"  
(0.076 cm)

### CLOSURE OPENINGS AVAILABLE



\*Heavy-duty plastic is recommended for net bag openings. See Series K-NRP.  
Japan does not offer net bag openings for this series.



# AUTOMATIC BAG CLOSURES

## Series K-NRP



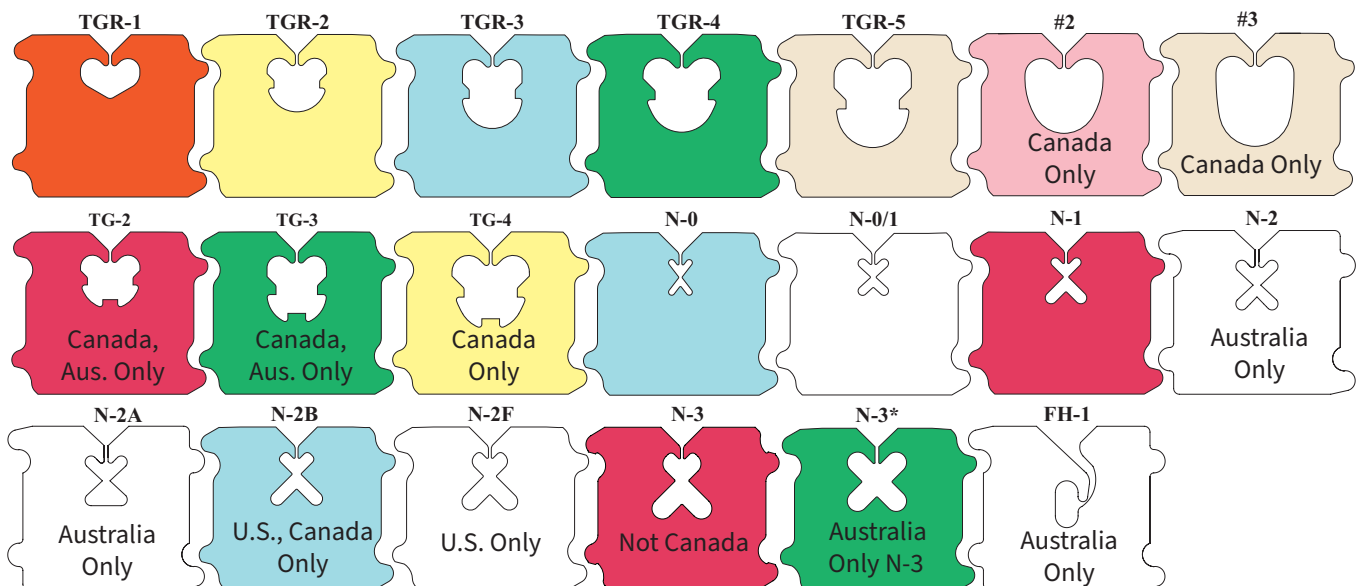
Series K-NRP Specification Chart					
Size	7/8" (2.22 cm) wide x 27/32" (2.14 cm) long				
Machines	087, 088, 865, 872XLS, 872XLS LM, 898, 910				
	United States	Canada	Europe	Australia	Japan
Colors	Red, White, Blue	Red, White, Blue Orange, Yellow Green, Tan, Pink	Red, White, Blue	White	Red, White, Blue
Packaged	2,500/roll, 15 rolls/carton (0C-0522) 37.5M			2,500/roll, 10 rolls/carton 25M	2,500/roll, 15 rolls/carton 37.5M
Min. Order	37,500 (37.5M)			25,000 (25M)	37,500 (37.5M)
Shipping Wt.	37.5M Pack: 42 lbs. (19.1 kg)			25M Pack: 28.7 lbs. (13 kg)	37.5M Pack: 42 lbs. (19.1 kg)



HEAVY-DUTY  
CLOSURES  
UP TO 10 LBS (4.5 Kg)  
CONTENT WEIGHT  
0.045"  
(0.114 cm)

**AVAILABLE, BUT NOT PRODUCED IN JAPAN**

### CLOSURE OPENINGS AVAILABLE



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The shape of the closure is protected by trademark registrations in many countries around the world.



# AUTOMATIC BAG CLOSURES

## Series JM-NRP



**Series JM-NRP Specification Chart**

Size	7/8" (2.22 cm) wide x 1-5/16" (3.33 cm) long			
Machines	087, 088, 865, 872XLS, 893, 898, 910			
	<b>United States</b>	<b>Canada</b>	<b>Europe</b>	<b>Japan</b>
Colors	Red, White, Blue Orange, Yellow Green, Tan	Red, White, Blue Orange, Yellow Green, Tan, Pink	Red, White, Blue Orange, Yellow Green, Mauve	Red, White, Blue Orange, Yellow Green, Tan
Packaged	4,000/roll, 10 rolls/carton (0C-0522) 40M			
Min. Order	40,000 (40M)			
Shipping Wt.	40M Pack: 44 lbs. (20.0 kg)			



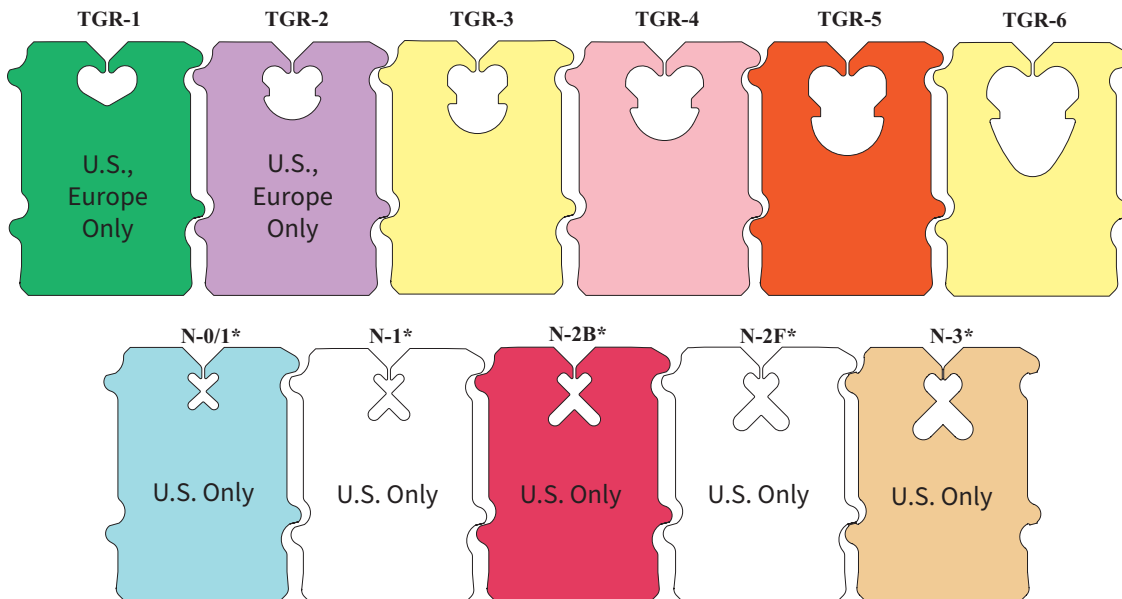
MEDIUM-DUTY  
CLOSURES  
UP TO 5 LBS (2.3 Kg)  
CONTENT WEIGHT

0.030"  
(0.076 cm)

**NOT AVAILABLE IN AUSTRALIA**

**AVAILABLE, BUT NOT PRODUCED IN JAPAN**

### CLOSURE OPENINGS AVAILABLE



\*Heavy-duty closure recommended for net bag openings.  
See Series KM-NRP.

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# AUTOMATIC BAG CLOSURES

## Series KM-NRP



Series KM-NRP Specification Chart				
Size	7/8" (2.22 cm) wide x 1-5/16" (3.33 cm) long			
Machines	087, 088, 865, 872XLS, 898, 910			
	United States	Canada	Europe	Japan
Colors	Red, White, Blue	White Only	Red, White, Blue	Red, White, Blue
Packaged	2,500/roll, 10 rolls/carton (0C-0522) 25M			
Min. Order	25,000 (25M)			
Shipping Wt.	25M Pack: 45 lbs. (20.4 kg)			

**NOT AVAILABLE IN AUSTRALIA**

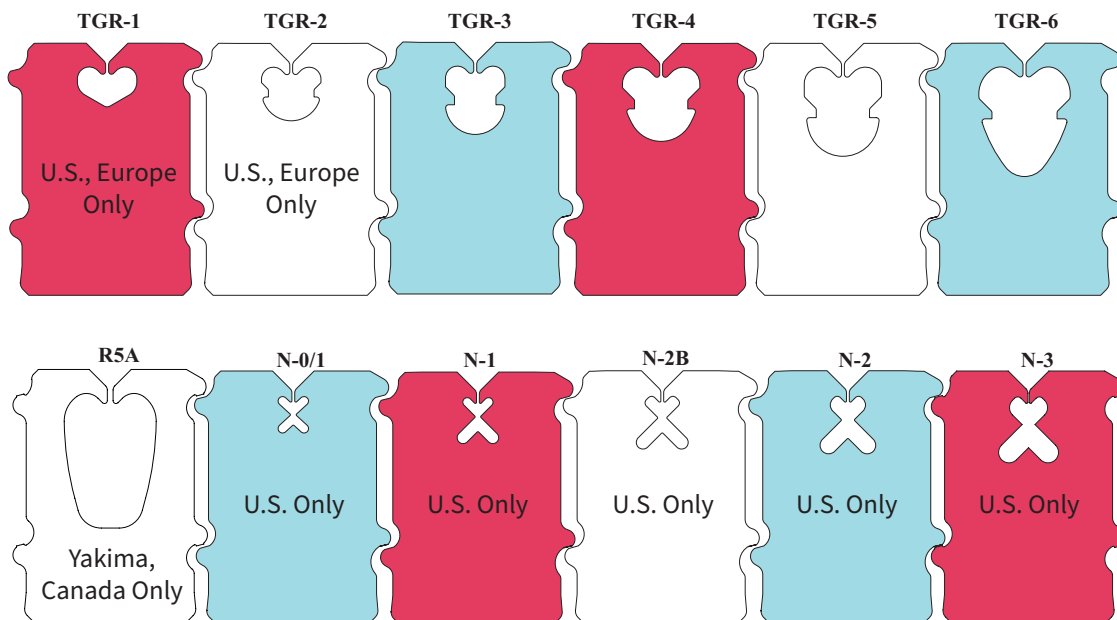


HEAVY-DUTY  
CLOSURES  
UP TO 10 LBS (4.5 Kg)  
CONTENT WEIGHT

0.045"  
(0.114 cm)

**AVAILABLE, BUT NOT PRODUCED IN JAPAN**

### CLOSURE OPENINGS AVAILABLE





# AUTOMATIC BAG CLOSURES

## Series KM57-NRP



**Series KM57-NRP Specification Chart**

Size	7/8" (2.22 cm) wide x 1-5/16" (3.33 cm) long		
Machines	865, 898		
	<b>United States</b>	<b>Canada</b>	<b>Europe</b>
Colors	White Only		
Packaged	2,200/roll, 10 rolls/carton (0C-0522) 22M		
Min. Order	22,000 (22M)		
Shipping Wt.	22M Pack: 42 lbs. (19.1 kg)		

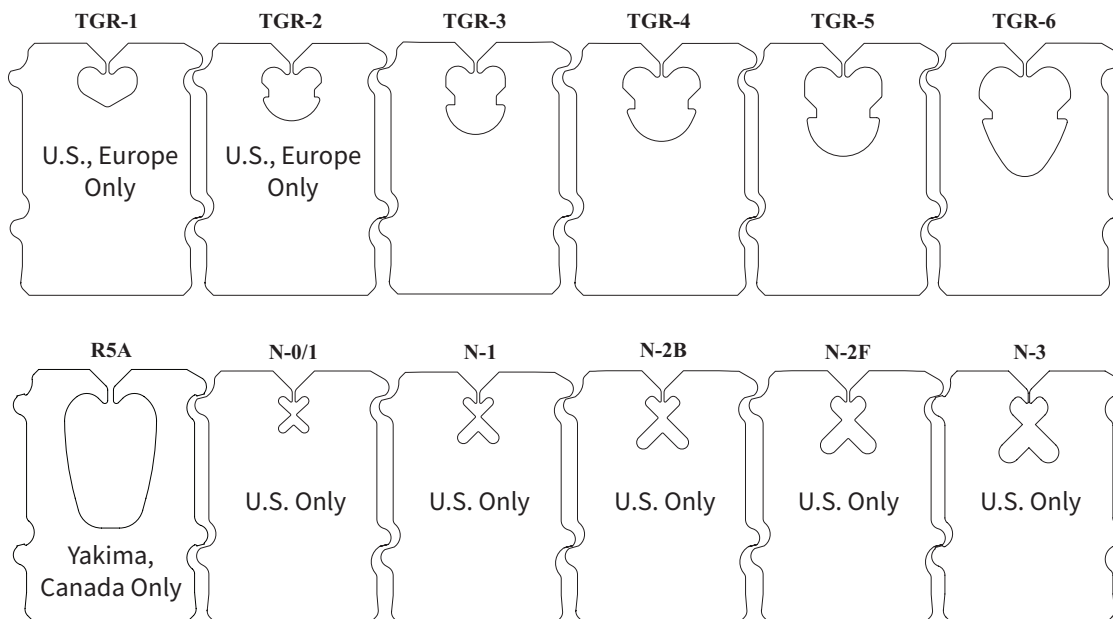
**NOT AVAILABLE IN AUSTRALIA OR JAPAN**



HEAVY DUTY-PLUS  
CLOSURES  
UP TO 20 LBS (9.1 Kg)  
CONTENT WEIGHT

0.057"  
(0.145 cm)

### CLOSURE OPENINGS AVAILABLE



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# AUTOMATIC BAG CLOSURES

## Series KW-NRP



Series KW-NRP Specification Chart	
Size	7/8" (2.22 cm) wide x 1-11/16" (4.29 cm) long
Machines	872XLS PB, 910
	Europe
Colors	Red, White, Blue
Packaged	2,500/roll, 8 rolls/carton (0C-0522) 20M
Min. Order	20,000 (20M)
Shipping Wt.	20M Pack: 52 lbs. (23.6 kg)

**PRODUCED IN IRELAND ONLY**

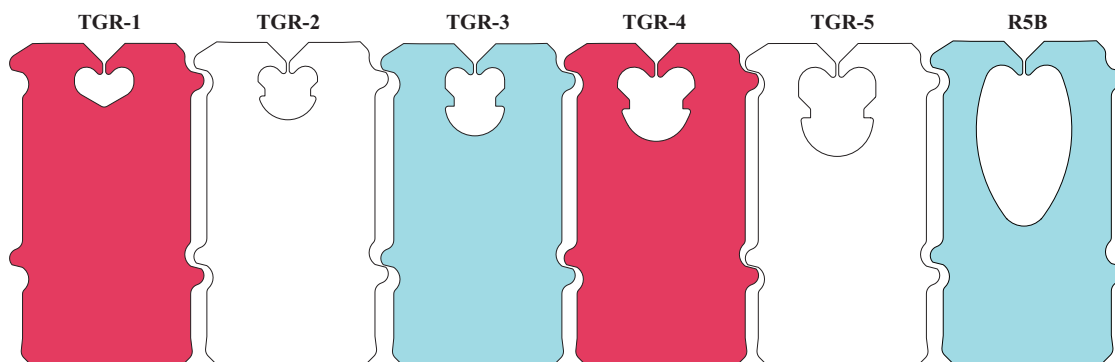


HEAVY-DUTY  
CLOSURES  
UP TO 10 LBS (4.5 Kg)  
CONTENT WEIGHT

0.045"  
(0.114 cm)

**AVAILABLE, BUT NOT PRODUCED IN JAPAN**

### CLOSURE OPENINGS AVAILABLE





# AUTOMATIC BAG CLOSURES

## Series V-NRP



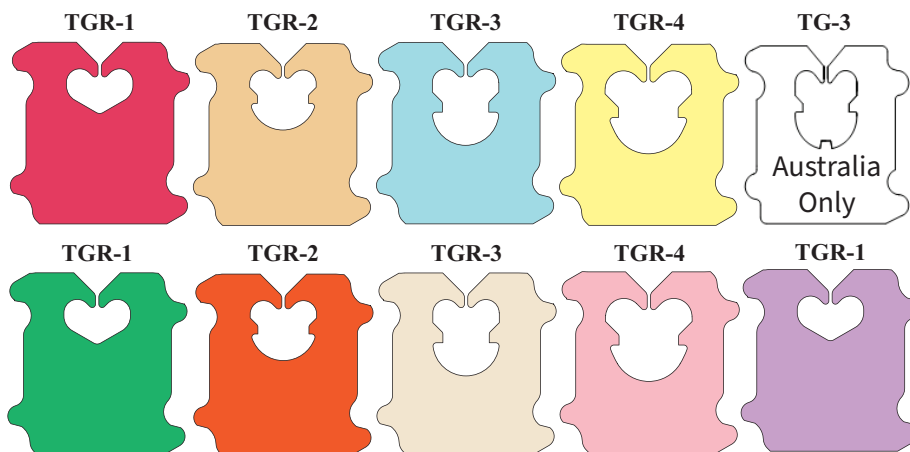
Series V-NRP Specification Chart				
Size	11/16" (1.75 cm) wide x 27/32" (2.14 cm) long			
Machines	872XLS, 910			
	United States	Canada	Europe	Australia
Colors	Red, White, Blue Orange, Yellow Green, Tan	Red, White, Blue Orange, Yellow Green, Tan, Pink	Red, White, Blue Orange, Yellow Green, Mauve	Red, White, Blue Orange, Yellow Green, Tan
Packaged	5,000/roll, 15 rolls/carton (0C-0522) 75M			5,000/roll, 10/carton (50M) 6,250/roll, 10/carton (62.5M)
Min. Order	75,000 (75M)			50M, 62.5M export
Shipping Wt.	75M Pack: 48 lbs. (21.8 kg)			50M: 33.1 lbs. (15 kg); 62.5M: 37.5 lbs. (17 kg)

**NOT AVAILABLE IN JAPAN**



MEDIUM-DUTY  
CLOSURES  
UP TO 3 LBS (1.4 Kg)  
CONTENT WEIGHT  
  
0.030"  
(0.076 cm)

### CLOSURE OPENINGS AVAILABLE



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The shape of the closure is protected by trademark registrations in many countries around the world.



# AUTOMATIC BAG CLOSURES

## Series VW-NRP



Series VW-NRP Specification Chart	
Size	11/16" (1.75 cm) wide x 1-5/16" (3.33 cm) long
Machines	872XLS, 893, 910
United States	
Colors	Red, White, Blue, Orange, Yellow, Green, Tan
Packaged	5,000/roll, 10 rolls/carton (0C-0522) 50M
Min. Order	50,000 (50M)
Shipping Wt.	50M Pack: 48 lbs. (21.8 kg)

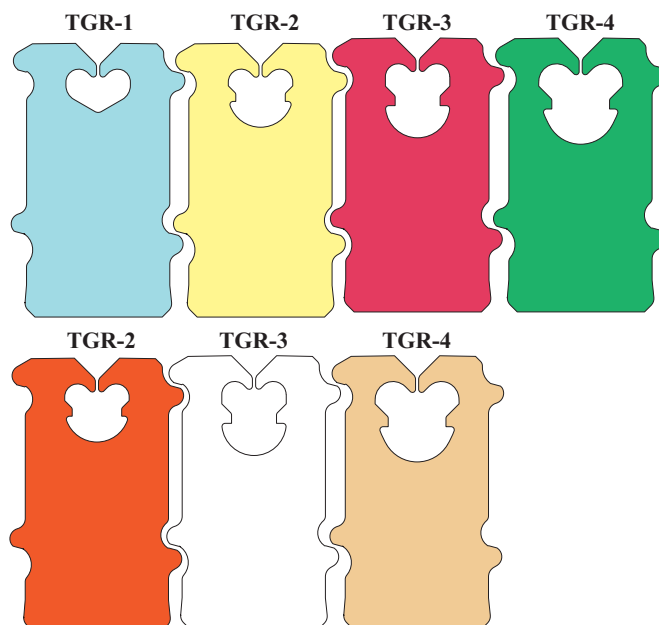
**PRODUCED IN YAKIMA, WA U.S.A.  
AND NEW HAVEN, IN U.S.A. ONLY**



MEDIUM-DUTY  
CLOSURES  
UP TO 3 LBS (1.4 Kg)  
CONTENT WEIGHT

0.030"  
(0.076 cm)

### CLOSURE OPENINGS AVAILABLE







# AUTOMATIC BAG CLOSURES

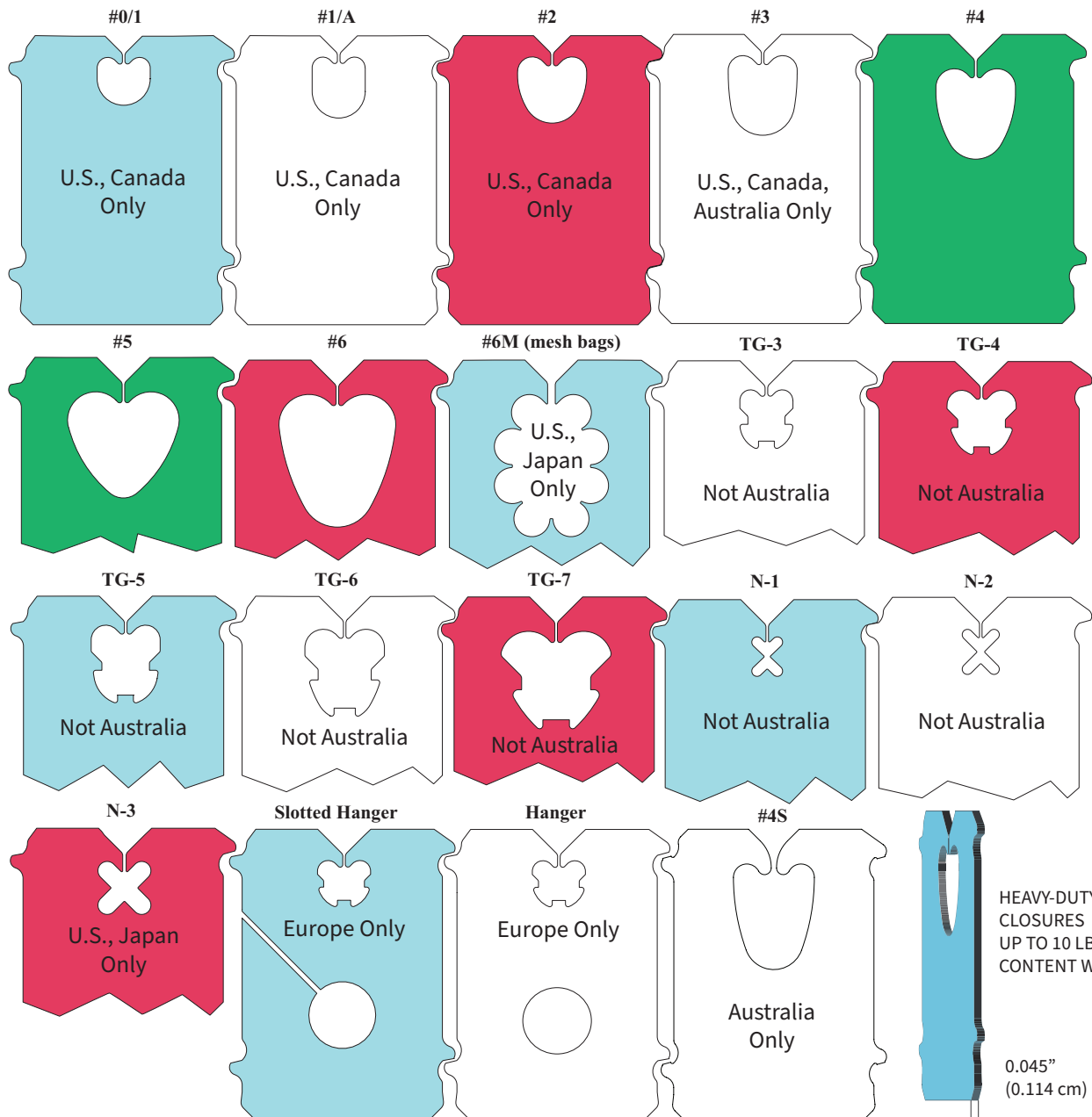
## Series Z-NRP



Series Z-NRP Specification Chart					
Size	1-11/64" (2.98 cm) wide x 1-11/16" (4.29 cm) long				
Machines	865, 872XLS				
	United States	Canada	Europe	Australia	Japan
Colors	Red, White, Blue	Red, White, Green	Red, White, Blue	White, Blue	Red, White, Blue
Packaged	2,100/roll, 8 rolls/carton (0C-0522) 16.8M			2,100/roll, 5/cart.	2,100/roll, 8 cart.
Min. Order	16,800 (16.8M)			10,500 (10.5M)	16,800 (16.8M)
Shipping Wt.	16.8M Pack: 56 lbs. (24.5 kg)			33.1 lbs. (15 kg)	56 lbs. (24.5 kg)

### CLOSURE OPENINGS AVAILABLE

### AVAILABLE, BUT NOT PRODUCED IN JAPAN



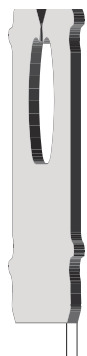


# AUTOMATIC BAG CLOSURES

## Series Z57-NRP



Series Z57-NRP Specification Chart	
Size	1-11/64" (2.98 cm) wide x 1-11/16" (4.29 cm) long
Machines	865
	<b>United States</b>
Colors	White Only
Packaged	1,575/roll, 8 rolls/carton (0C-0522) 12.6M
Min. Order	25,200 (25.2M)
Shipping Wt.	12.6M Pack: 42 lbs. (19.1 kg)

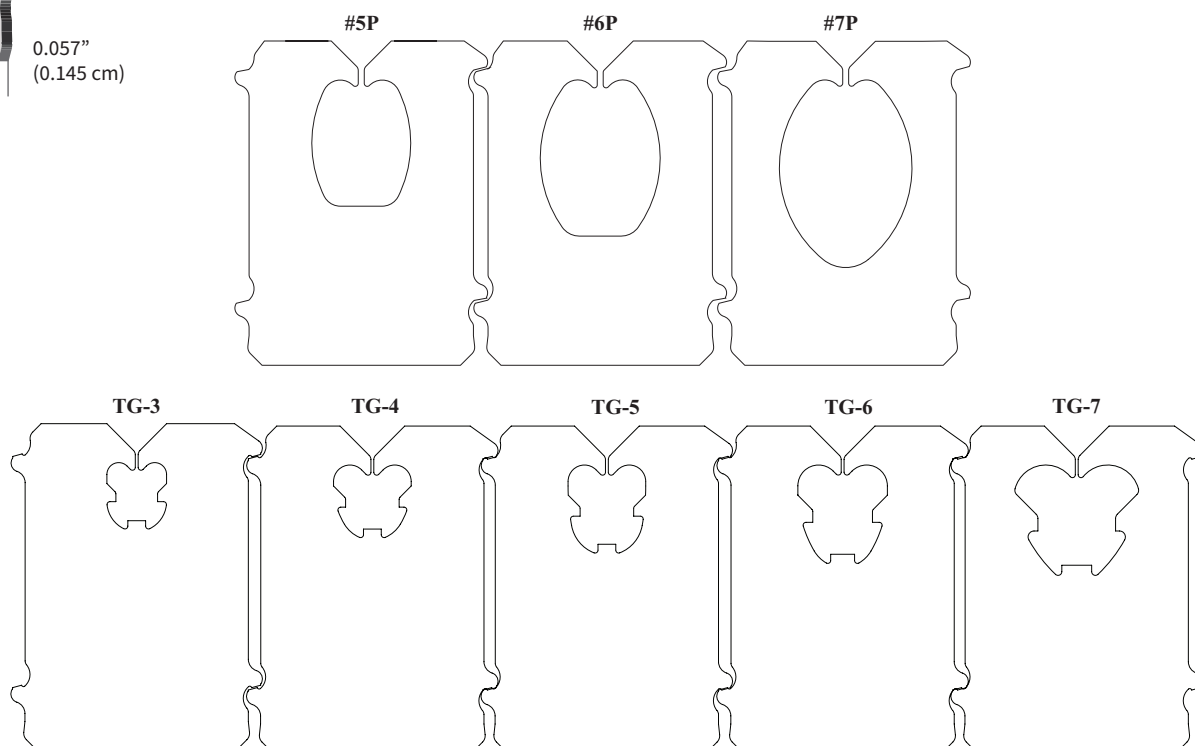


HEAVY DUTY-PLUS  
CLOSURES  
UP TO 20 LBS (9.1 Kg)  
CONTENT WEIGHT

0.057"  
(0.145 cm)

**PRODUCED IN YAKIMA, WA U.S.A.  
AND NEW HAVEN, IN U.S.A. ONLY**

### CLOSURE OPENINGS AVAILABLE





# AUTOMATIC BAG CLOSURES

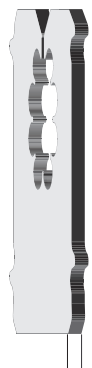
## Series Z72-NRP



Series Z72-NRP Specification Chart			
Size	1-11/64" (2.98 cm) wide x 1-11/16" (4.29 cm) long		
Machines	865		
	United States	Canada	Australia
Colors	White	Red, White, Green	White
Packaged	1,050/roll, 8 rolls/carton (0C-0522) 8.4M		1,050/roll, 5/carton 5.25M
Min. Order	16,800 (16.8M)	8,400 (8.4M)	5,250 (5.25M)
Shipping Wt.	8.4M Pack: 45 lbs. (20.4 kg)		5.25M: 28.1 lbs. (12.8 kg)

**UNITED STATES: PRODUCED IN NEW HAVEN, IN ONLY**

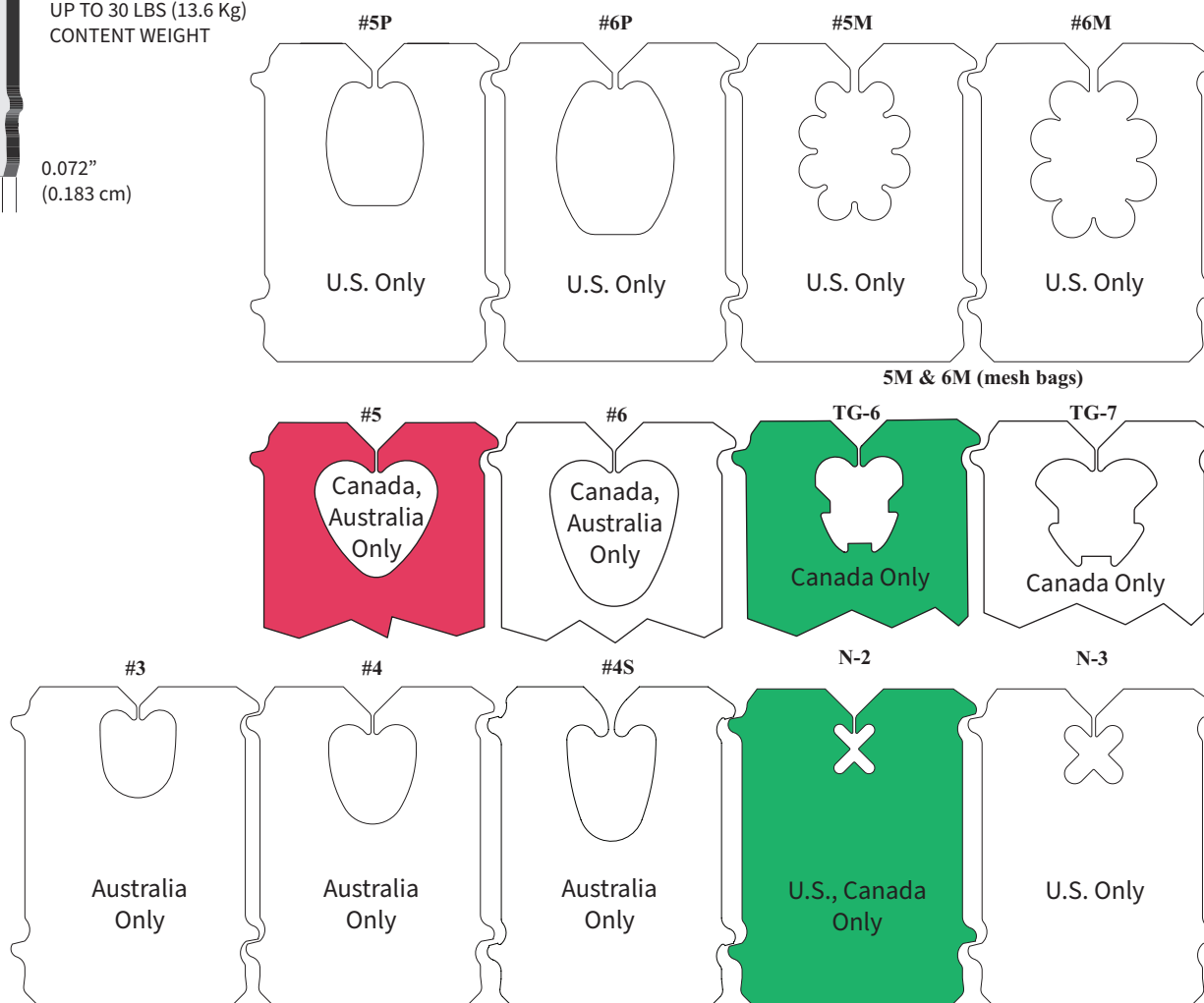
**NOT AVAILABLE IN EUROPE OR JAPAN**



EXTRA HEAVY-DUTY  
CLOSURES  
UP TO 30 LBS (13.6 Kg)  
CONTENT WEIGHT

0.072"  
(0.183 cm)

### CLOSURE OPENINGS AVAILABLE



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The shape of the closure is protected by trademark registrations in many countries around the world.



# AUTOMATIC BAG CLOSURES

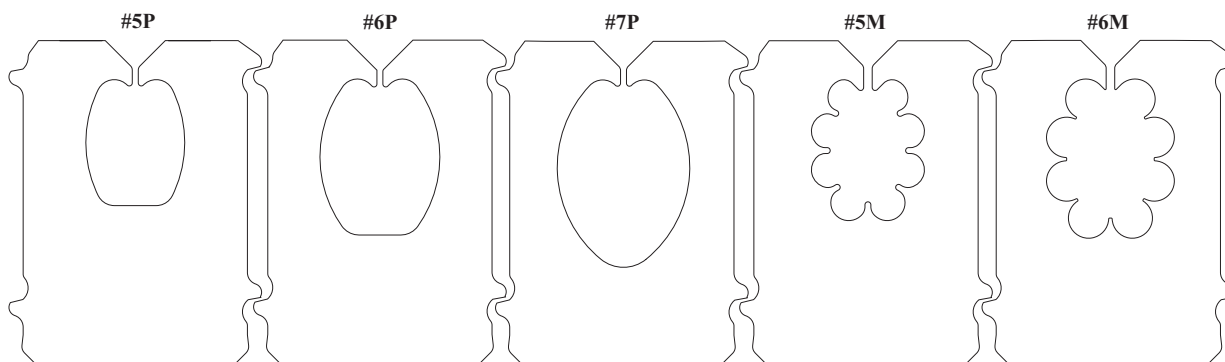
## Series Z90-NRP



Series Z90-NRP Specification Chart	
Size	1-11/64" (2.98 cm) wide x 1-11/16" (4.29 cm) long
Machines	865
	United States
Colors	White Only
Packaged	1,000/roll, 8 rolls/carton (0C-0522) 8M
Min. Order	8,000 (8M)
Shipping Wt.	8M Pack: 48 lbs. (21.8 kg)

**PRODUCED IN NEW HAVEN, IN U.S.A. ONLY**

### CLOSURE OPENINGS AVAILABLE

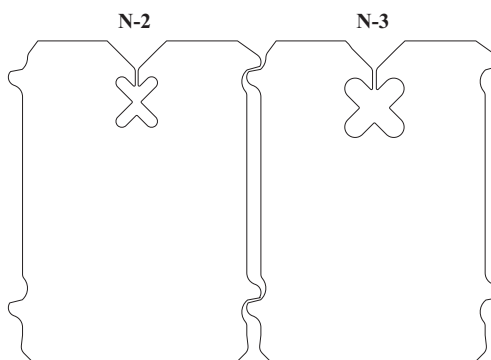


**5M & 6M (mesh bags)**



MAXIMUM HEAVY-DUTY  
CLOSURES  
UP TO 50 LBS (22.7 Kg)  
CONTENT WEIGHT

0.090"  
(0.229 cm)





# AUTOMATIC BAG CLOSURE-LABELS



## Series CJ and CFJ

Series CJ and CFJ Specification Chart					
Closure Size	7/8" (2.22 cm) wide x 27/32" (2.14 cm) long				
Label Size	1-15/16" (4.92 cm) wide x 2-1/4" (5.72 cm) long (label can be printed in multiple colors on one or both sides) <b>Series CJ:</b> closure glued to back of label <b>Series CFJ:</b> closure glued to front of label				
Machines	<b>Series CJ:</b> 872XLS LM <b>Series CFJ:</b> 087, 088, 865, 872XLS LM, 893, 910				
	United States	Canada	Europe	Australia (Only CJ)	Japan
Medium-Duty Closure Colors	Red, White, Blue Orange, Yellow Green, Tan	Red, White, Blue Orange, Yellow Green, Tan, Pink	Red, White, Blue Orange, Yellow Green, Mauve	Red, White, Blue Orange, Yellow Green, Tan	Red, White, Blue Orange, Yellow Green, Tan
Heavy-Duty Closure Colors	Red, White, Blue	Red, White, Blue Orange, Yellow Green, Tan, Pink	Red, White, Blue	No Heavy Duty	No Heavy Duty
Label Material	C1S Tagboard (10 pt. white), Synthetic Label Material (10 pt, white)				
Label Corners	Four square corners or four corners rounded to 3/8" (0.95 cm) radius				
Medium-Duty Packaged	1,500/roll, 10 rolls/carton (0C-0203) 15M			1,500/roll, 7 rolls/carton 10.5M	1,500/roll, 10 rolls/carton 15M
Heavy-Duty Packaged	1,300/roll, 10 rolls/carton (0C-0203) 13M			No Heavy Duty	No Heavy Duty
Min. Order	Medium Duty: 45,000 (45M) Heavy Duty: 52,000 (52M)			10,500 (10.5M)	15,000 (15M)
Shipping Wt.	15M Pack (MD): 29 lbs. (13.2 kg) 13M Pack (HD): 34 lbs. (15.4 kg)			10.5M Pack: 23.2 lbs. (10.5 kg)	15M Pack: 29 lbs. (13.2 kg)

### UNITED STATES: PRODUCED IN YAKIMA, WA ONLY



MEDIUM-DUTY  
CLOSURES  
UP TO 5 LBS (2.3 Kg)  
CONTENT WEIGHT  
  
0.030"  
(0.076 cm)



HEAVY-DUTY  
CLOSURES  
UP TO 10 LBS (4.5 Kg)  
CONTENT WEIGHT  
  
0.045"  
(0.114 cm)

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# AUTOMATIC BAG CLOSURE-LABELS

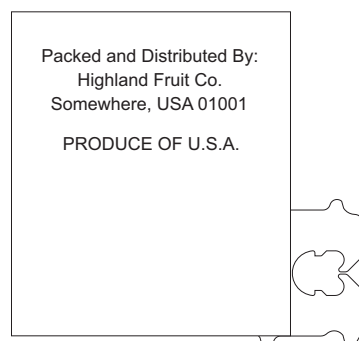
## Series CJ and CFJ



**CJ Label (shown to scale)**



**CFJ Label (shown to scale)**



Back of labels at right not shown to scale.

Top: Back of CJ Label

Bottom: Back of CFJ Label

### CLOSURE OPENINGS AVAILABLE



\*Heavy-duty plastic recommended for net bag openings.  
Australia does not offer net bag openings in this series.



# AUTOMATIC BAG CLOSURE-LABELS

## Series M



Series M Specification Chart				
Closure Size	7/8" (2.22 cm) wide x 27/32" (2.14 cm) long			
Label Size	7/8" (2.22 cm) wide x 1-3/8" (3.49 cm) long (label can be printed in multiple colors on one or both sides) Closure glued to back of label			
Machines	872XLS LM			
	United States	Canada	Australia	Japan
Medium-Duty Closure Colors	Red, White, Blue Orange, Yellow Green, Tan	Red, White, Blue Orange, Yellow Green, Tan, Pink	Red, White, Blue Orange, Yellow Green, Tan	Red, White, Blue Orange, Yellow Green, Tan
Heavy-Duty Closure Colors	Red, White, Blue	Red, White, Blue Orange, Yellow Green, Tan, Pink	No Heavy Duty	No Heavy Duty
Label Material	C1S Tagboard (10 pt. white), Synthetic Label Material (10 pt, white)			
Medium-Duty Packaged	2,000/roll, 13 rolls/carton (0C-0203) 26M		2,000/roll, 10 rolls/carton 20M	2,000/roll, 13 rolls/carton 26M
Heavy-Duty Packaged	1,500/roll, 13 rolls/carton (0C-0203) 19.5M		No Heavy Duty	No Heavy Duty
Min. Order	Medium Duty: 26,000 (26M) Heavy Duty: 39,000 (39M)		20,000 (20M)	26,000 (26M)
Shipping Wt.	26M Pack (MD): 30 lbs. (13.6 kg) 19.5M Pack (HD): 30 lbs. (13.6 kg)		20M Pack: 23 lbs. (10.5 kg)	26M Pack: 30 lbs. (13.6 kg)

**UNITED STATES: PRODUCED IN YAKIMA, WA ONLY**



# AUTOMATIC BAG CLOSURE-LABELS

## Series M



MEDIUM-DUTY  
CLOSURES  
UP TO 5 LBS (2.3 Kg)  
CONTENT WEIGHT

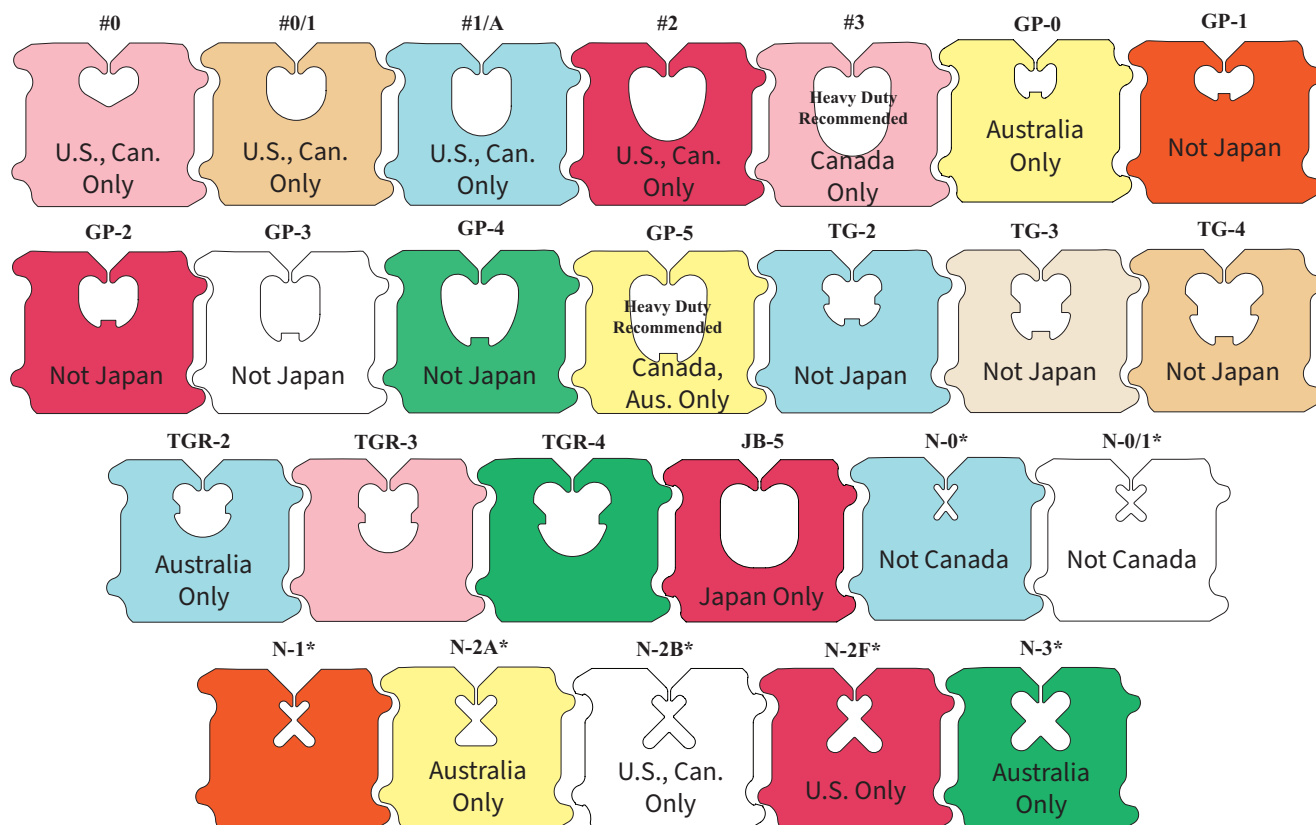
0.030"  
(0.076 cm)



HEAVY-DUTY  
CLOSURES  
UP TO 10 LBS (4.5 Kg)  
CONTENT WEIGHT

0.045"  
(0.114 cm)

### CLOSURE OPENINGS AVAILABLE



\*Heavy-duty plastic recommended for net bag openings.





# AUTOMATIC BAG CLOSURE-LABELS

## Series P and PF



Series P and PF Specification Chart					
Closure Size	7/8" (2.22 cm) wide x 27/32" (2.14 cm) long				
Label Size	7/8" (2.22 cm) wide x 2-3/4" (6.99 cm) long (label can be printed in multiple colors on one or both sides) <b>Series P:</b> closure glued to back of label <b>Series PF:</b> closure glued to front of label				
Machines	<b>Series P:</b> 872XLS LM <b>Series PF:</b> 087, 088, 865, 872XLS LM, 893, 910, 898				
	United States	Canada	Europe	Australia	Japan
Medium-Duty Closure Colors	Red, White, Blue Orange, Yellow Green, Tan	Red, White, Blue Orange, Yellow Green, Tan, Pink	Red, White, Blue Orange, Yellow Green, Mauve	Red, White, Blue Orange, Yellow Green, Tan	Red, White, Blue Orange, Yellow Green, Tan
Heavy-Duty Closure Colors	Red, White, Blue	Red, White, Blue Orange, Yellow Green, Tan, Pink	Red, White, Blue	White	No Heavy Duty
Label Material	C1S Tagboard (10 pt. white), Synthetic Label Material (10 pt, white)				
Medium-Duty Packaged	2,000/roll, 8 rolls/carton (0C-0203) 16M		2,000/roll, 6 rolls/carton 12M		2,000/roll, 8 rolls/carton 16M
Heavy-Duty Packaged	1,500/roll, 8 rolls/carton (0C-0203) 12M		1,800/roll, 6/ carton 10.8M		No Heavy Duty
Min. Order	Medium Duty: 48,000 (48M) Heavy Duty: 48,000 (48M)		Med: 12,000 Heavy: 10,800		16,000 (16M)
Shipping Wt.	16M Pack (MD): 30 lbs. (13.6 kg) 12M Pack (HD): 34 lbs. (15.4 kg)		10.8M Pack: 20.9 lbs. (9.5 kg)		6M Pack: 30 lbs. (13.6 kg)

### UNITED STATES: PRODUCED IN YAKIMA, WA ONLY



MEDIUM-DUTY  
CLOSURES  
UP TO 5 LBS (2.3 Kg)  
CONTENT WEIGHT  
0.030"  
(0.076 cm)



HEAVY-DUTY  
CLOSURES  
UP TO 10 LBS (4.5 Kg)  
CONTENT WEIGHT  
0.045"  
(0.114 cm)

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The shape of the closure is protected by trademark registrations in many countries around the world.

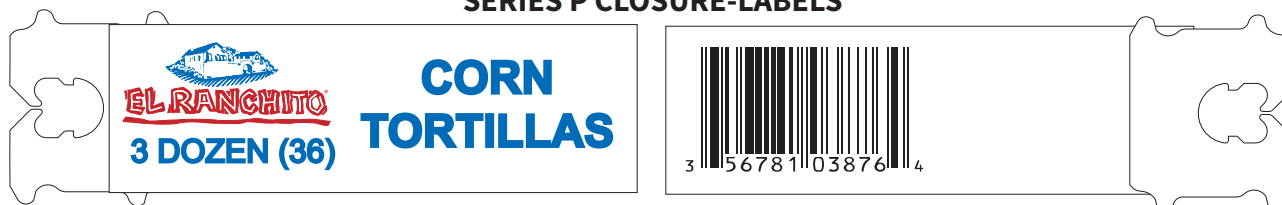


# AUTOMATIC BAG CLOSURE-LABELS



## Series P and PF

### SERIES P CLOSURE-LABELS



The label can be custom printed on both sides. The closure is glued to the back of the label.

### SERIES PF CLOSURE-LABELS



**Front Printed by 883V Thermal Printer**

**Custom Printed Back**

The label can be custom printed on both sides or be custom printed on one side and printed by the 883V Thermal Printer on the other side. The closure is glued to the front of the label.

### CLOSURE OPENINGS AVAILABLE



\*Heavy duty plastic recommended for net bag openings.  
Australia does not offer net bag openings in this series.



# AUTOMATIC BAG CLOSURE-LABELS

## Series P-200



Series P-200 Specification Chart		
Closure Size	7/8" (2.22 cm) wide x 27/32" (2.14 cm) long	
Label Size	7/8" (2.22 cm) wide x 2-3/4" (6.99 cm) long (label can be printed in multiple colors on one or both sides) Closure glued to front of label	
Machines	087, 088, 865, 898, 884	
	United States	Canada
Medium-Duty Closure Colors	Red, White, Blue Orange, Yellow Green, Tan	Red, White, Blue Orange, Yellow Green, Tan, Pink
Heavy-Duty Closure Colors	Red, White, Blue	Red, White, Blue Orange, Yellow Green, Tan, Pink
Label Material	C1S Tagboard (10 pt. white), Synthetic Label Material (10 pt, white)	
Medium-Duty Packaged	2,000/roll, 8 rolls/carton (0C-0203) 16M	
Heavy-Duty Packaged	1,500/roll, 8 rolls/carton (0C-0203) 12M	
Min. Order	Medium Duty: 48,000 (48M) Heavy Duty: 48,000 (48M)	
Shipping Wt.	16M Pack (MD): 30 lbs. (13.6 kg) 12M Pack (HD): 34 lbs. (15.4 kg)	

**UNITED STATES: PRODUCED IN YAKIMA, WA ONLY**  
**ONLY AVAILABLE IN THE U.S. AND CANADA**



MEDIUM-DUTY  
CLOSURES  
UP TO 5 LBS (2.3 Kg)  
CONTENT WEIGHT  
0.030"  
(0.076 cm)



HEAVY-DUTY  
CLOSURES  
UP TO 10 LBS (4.5 Kg)  
CONTENT WEIGHT  
0.045"  
(0.114 cm)

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The shape of the closure is protected by trademark registrations in many countries around the world.

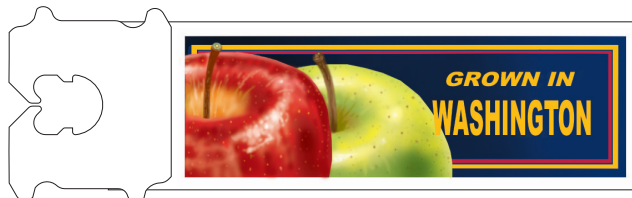


# AUTOMATIC BAG CLOSURE-LABELS

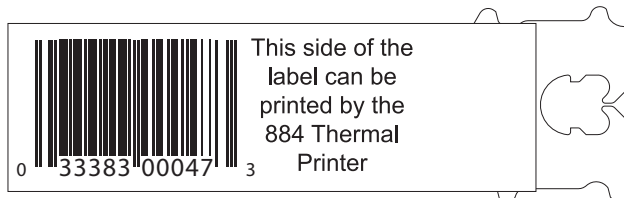
## Series P-200



### SERIES P-200 CLOSURE-LABELS



**Custom Printed Front**



**Back Printed by 884 Thermal Printer**

Series P-200 closure-labels are designed to be printed, by the customer, with the 884 Thermal Printer. After printing, the labels are recoiled, and can be used in appropriate Kwik Lok Bag Closing Machines or the 898 Closure-Printer Separator. The front of the label can be custom printed - this side of the label will face out, away from the package, towards the consumer.

The 884 Print Area is 2-3/16" (5.55 cm) x 3/4" (1.91 cm). Note: The 884 cannot print directly over the closure.

### CLOSURE OPENINGS AVAILABLE



\*Heavy duty plastic recommended for net bag openings.



# AUTOMATIC BAG CLOSURE-LABELS

## Series PFM and PM-200



Series PFM and PM-200 Specification Chart			
Closure Size	7/8" (2.22 cm) wide x 1-5/16" (3.33 cm) long		
Label Size	7/8" (2.22 cm) wide x 2-3/4" (6.99 cm) long (label can be printed in multiple colors on one or both sides) Closure glued to front of label		
Machines	Series PFM: 087, 088, 865, 893, 910, 898    Series PM-200: 087, 088, 865, 898, 884		
	United States	Canada	Europe (PFM only)
Medium-Duty Closure Colors	Red, White, Blue Orange, Yellow Green, Tan	Red, White, Blue Orange, Yellow Green, Tan, Pink	Red, White, Blue Orange, Yellow Green, Mauve
Heavy-Duty Closure Colors	Heavy: Red, White, Blue Heavy-Duty Plus: White	Heavy Duty: White Heavy-Duty Plus: White	Heavy: Red, White, Blue Heavy-Duty Plus: White
Label Material	C1S Tagboard (10 pt. white), Synthetic Label Material (10 pt, white)		
Med. Duty Pkg.	2,000/roll, 7 rolls/carton (0C-0203) 14M		
Heavy Duty Pkg.	1,500/roll, 7 rolls/carton (0C-0203) 10.5M		
Heavy Duty Plus Pkg.	1,250/roll, 7 rolls/carton (0C-0203) 8.75M		
Min. Order	Medium Duty: 42,000 (42M) Heavy Duty: 42,000 (42M)    Heavy Duty Plus: 43,750 (43.75M)		
Shipping Wt.	14M Pack (MD): 32 lbs. (14.5 kg) 10.5M Pack (HD): 32 lbs. (14.5 kg)    8.75M Pack (HDP): 30 lbs. (13.6 kg)		

**UNITED STATES: PRODUCED IN YAKIMA, WA ONLY**  
**NOT AVAILABLE IN AUSTRALIA OR JAPAN**



MEDIUM-DUTY  
CLOSURES  
UP TO 5 LBS (2.3 Kg)  
CONTENT WEIGHT

0.030"  
(0.076 cm)



HEAVY-DUTY  
CLOSURES  
UP TO 10 LBS (4.5 Kg)  
CONTENT WEIGHT

0.045"  
(0.114 cm)



HEAVY DUTY-PLUS  
CLOSURES  
UP TO 20 LBS (9.1 Kg)  
CONTENT WEIGHT

0.057"  
(0.145 cm)

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The shape of the closure is protected by trademark registrations in many countries around the world.



# AUTOMATIC BAG CLOSURE-LABELS

## Series PFM and PM-200

### SERIES PFM CLOSURE-LABELS



The label can be custom printed both sides. The closure is glued to the front of the label.

### SERIES PFM CLOSURE-LABELS



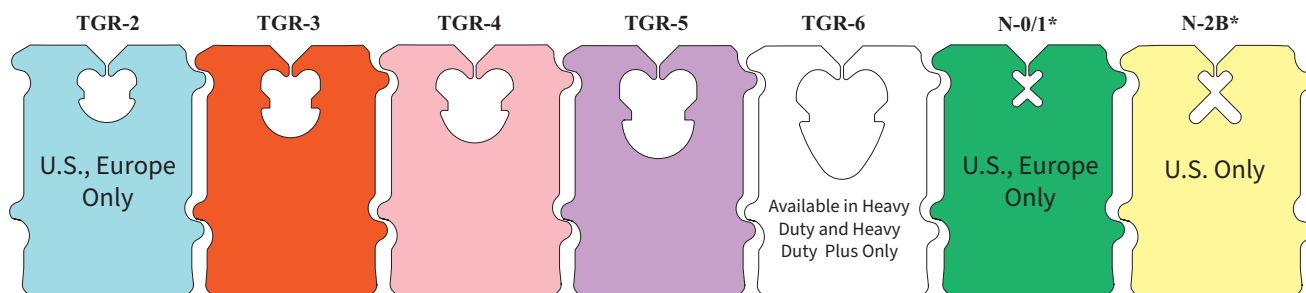
### SERIES PM-200 CLOSURE-LABELS



Series PM-200 closure-labels are designed to be printed, by the customer, with the 884 Thermal Printer. After printing, the labels are recoiled and can be used in one of the Automatic Bag Closing Machines or the 898 Closure-Printer Separator. The front of the label can be custom printed - this side of the label will face out, away from the package, towards the consumer.

884 PRINT AREA: 1-15/16" (4.92 cm) x 3/4" (1.91 cm). The 884 will not print on the material directly above the glued closure. When applied to the package the custom printed side (front) will face out, away from the package, towards the consumer.

### CLOSURE OPENINGS AVAILABLE



\*Heavy-duty plastic recommended for net bag openings.



# AUTOMATIC BAG CLOSURE-LABELS

## Series T and TF



Series T and TF Specification Chart					
Closure Size	7/8" (2.22 cm) wide x 27/32" (2.14 cm) long				
Label Size	2-3/4" (6.99 cm) wide x 2-3/4" (6.99 cm) long (square or 3/8" [0.95 cm] radius corners) (label can be printed in multiple colors on one or both sides) <b>Series T:</b> closure glued to back of label <b>Series TF:</b> closure glued to front of label				
Machines	<b>Series T:</b> 872XLS LM <b>Series TF:</b> 087, 088, 865, 872XLS LM, 893, 910, 898				
	United States	Canada	Europe	Australia	Japan
Medium-Duty Closure Colors	Red, White, Blue Orange, Yellow Green, Tan	Red, White, Blue Orange, Yellow Green, Tan, Pink	Red, White, Blue Orange, Yellow Green, Mauve	Red, White, Blue Orange, Yellow Green, Tan	Red, White, Blue Orange, Yellow Green, Tan
Heavy-Duty Closure Colors	Red, White, Blue	Red, White, Blue Orange, Yellow Green, Tan, Pink	Red, White, Blue	White	No Heavy Duty
Label Material	C1S Tagboard (10 pt. white), Synthetic Label Material (10 pt, white)				
Medium-Duty Packaged	1,500/roll, 8 rolls/carton (0C-0203) 12M			1,500/roll, 6/ carton 9M	1,500/roll, 8/ carton 12M
Heavy-Duty Packaged	1,250/roll, 8 rolls/carton (0C-0203) 10M			1,500/roll, 6/ carton 9M	No Heavy Duty
Min. Order	Medium Duty: 48,000 (48M) Heavy Duty: 50,000 (50M)			Med: 9,000 Heavy: 9,000	12,000 (12M)
Shipping Wt.	12M Pack (MD): 45 lbs. (20.4 kg) 10M Pack (HD): 50 lbs. (22.7 kg)			MD: 30.9 lbs. (14 kg) HD: 33.1 lbs. (15 kg)	12M Pack: 45 lbs. (20.4 kg)

### UNITED STATES: PRODUCED IN YAKIMA, WA ONLY

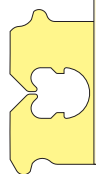


**MEDIUM-DUTY CLOSURES**  
UP TO 5 LBS (2.3 Kg)  
CONTENT WEIGHT  
0.030"  
(0.076 cm)



**HEAVY-DUTY CLOSURES**  
UP TO 10 LBS (4.5 Kg)  
CONTENT WEIGHT  
0.045"  
(0.114 cm)

**SERIES T**  
(not shown to scale)



**INSTANT COUPON**

**SAVE 50¢**

MANUFACTURER'S COUPON - EXPIRES 12/31/03

TO RETAILER: This coupon will be redeemed for face value plus 8¢ handling PROVIDED: (1) You receive it as part of retail sale of products specified here. (2) You mail it to Love's Bakery of Hawaii, P.O. Box 294, Honolulu, Hawaii 96809. (3) You supply on request, invoices providing sufficient purchase to cover coupons presented for redemption. Customer must pay you any sales tax, Void where prohibited. Cash value 1/20th of one cent. Good only in Hawaii. Limit one coupon per package. Coupon not valid at Love's Thrift Stores. Coupon expires 12/31/03



# AUTOMATIC BAG CLOSURE-LABELS

## Series T and TF

### SERIES TF (shown to scale)



### SERIES TF (shown to scale)

#### LOW CAL FRENCH FRIES

- 1 Medium Baking Potato
- 1 Egg White, beaten
- Parmesan Cheese
- Oregano or a favorite seasoning such as Seasoned Salt.

Cut Potato into wedges. Brush cut sides with beaten egg white; sprinkle with Parmesan Cheese and seasoning, place on cookie sheet. Bake 25 minutes at 350 degrees or until tender.

**Serving Suggestion:** Use Ranch dressing as a dip.

**Customer Service:** 1-888-BUY WADA

(289-9232)

**RUSSETT  
BURBANK  
POTATOES**



**THIS AREA PRINTED BY 883 THERMAL PRINTER**

Custom printed front and upper back, with lower back printed by 883 Thermal Printer.

### CLOSURE OPENINGS AVAILABLE



\*Heavy duty plastic recommended for net bag openings.





# AUTOMATIC BAG CLOSURE-LABELS

## Series T-220



Series T-220 Specification Chart		
Closure Size	7/8" (2.22 cm) wide x 27/32" (2.14 cm) long	
Label Size	2-3/4" (6.99 cm) wide x 2-3/4" (6.99 cm) long (square or 3/8" [0.95 cm] radius corners) (label can be printed in multiple colors on one or both sides) Closure glued to front of label	
Machines	087, 088, 865, 898, 884	
	United States	Canada
Medium-Duty Closure Colors	Red, White, Blue Orange, Yellow Green, Tan	Red, White, Blue Orange, Yellow Green, Tan, Pink
Heavy-Duty Closure Colors	Red, White, Blue	Red, White, Blue Orange, Yellow Green, Tan, Pink
Label Material	C1S Tagboard (10 pt. white), Synthetic Label Material (10 pt, white)	
Medium-Duty Packaged	1,500/roll, 8 rolls/carton (0C-0203) 12M	
Heavy-Duty Packaged	1,250/roll, 8 rolls/carton (0C-0203) 10M	
Min. Order	Medium Duty: 48,000 (48M) Heavy Duty: 50,000 (50M)	
Shipping Wt.	12M Pack (MD): 45 lbs. (20.4 kg) 10M Pack (HD): 50 lbs. (22.7 kg)	

### UNITED STATES: PRODUCED IN YAKIMA, WA ONLY

Series T-220 closure-labels are designed to be printed, by the customer, with the 884 Thermal Printer. After printing, the labels are recoiled twice and can be used in various Automatic and Semiautomatic Bag Closing Machines and the 898 Closure-Printer Separator. The front of the label will face out, away from the package, towards the consumer. A trigger mark is printed on the front to activate the 884 Printer.



MEDIUM-DUTY  
CLOSURES  
UP TO 5 LBS (2.3 Kg)  
CONTENT WEIGHT  
0.030"  
(0.076 cm)



HEAVY-DUTY  
CLOSURES  
UP TO 10 LBS (4.5 Kg)  
CONTENT WEIGHT  
0.045"  
(0.114 cm)

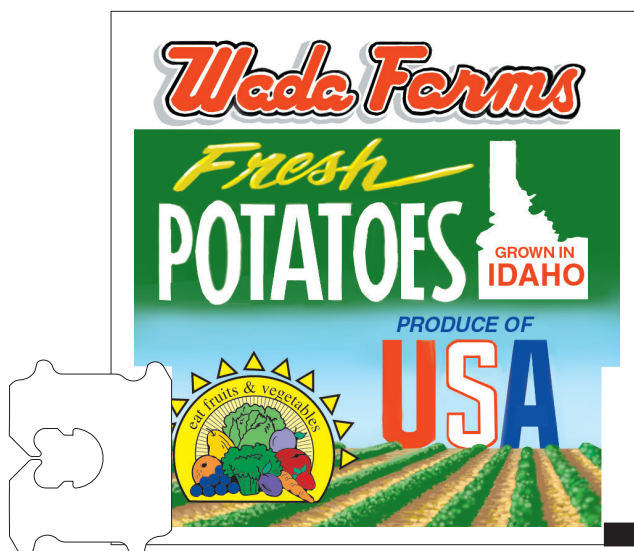
**ONLY AVAILABLE IN THE  
U.S. AND CANADA**

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The shape of the closure is protected by trademark registrations in many countries around the world.



# AUTOMATIC BAG CLOSURE-LABELS

## Series T-220



THIS AREA PRINTED BY 884 THERMAL PRINTER

RUSSETT  
BURBANK  
POTATOES



### LOW CAL FRENCH FRIES

- 1 Medium Baking Potato
- 1 Egg White, beaten
- Parmesan Cheese
- Oregano or a favorite seasoning such as Seasoned Salt.

Cut Potato into wedges. Brush cut sides with beaten egg white; sprinkle with Parmesan Cheese and seasoning, place on cookie sheet. Bake 25 minutes at 350 degrees or until tender.

**Serving Suggestion:** Use Ranch dressing as a dip.

**Customer Service: 1-888-BUY WADA**  
**(289-9232)**

Custom printed front and lower back, with upper back printed by 884 Thermal Printer.

### CLOSURE OPENINGS AVAILABLE



\*Heavy duty plastic recommended for net bag openings.

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# AUTOMATIC BAG CLOSURE-LABELS

## Series TFM and TM-220



Series TFM and TM-220 Specification Chart			
Closure Size	7/8" (2.22 cm) wide x 1-5/16" (3.33 cm) long		
Label Size	2-3/4" (6.99 cm) wide x 2-3/4" (6.99 cm) long (square or 3/8" [0.95 cm] radius corners) (label can be printed in multiple colors on one or both sides) Closure glued to front of label		
Machines	Series TFM: 087, 088, 865, 893, 910, 898    Series TM-200: 087, 088, 865, 898, 884		
	United States	Canada	Europe (TFM only)
Medium-Duty Closure Colors	Red, White, Blue Orange, Yellow Green, Tan	Red, White, Blue Orange, Yellow Green, Tan, Pink	Red, White, Blue Orange, Yellow Green, Mauve
Heavy-Duty Closure Colors	Heavy: Red, White, Blue Heavy-Duty Plus: White		
Label Material	C1S Tagboard (10 pt. white), Synthetic Label Material (10 pt, white)		
Med. Duty Pkg.	1,500/roll, 7 rolls/carton (0C-0203) 10.5M		
Heavy Duty Pkg.	1,250/roll, 7 rolls/carton (0C-0203) 8.75M		
Heavy Duty Plus Pkg.	1,000/roll, 7 rolls/carton (0C-0203) 7M		
Min. Order	Medium Duty: 42,000 (42M) Heavy Duty: 43,750 (43.75M)    Heavy Duty Plus: 42,000 (42M)		
Shipping Wt.	10.5M Pack (MD): 45 lbs. (20.4 kg) 8.75M Pack (HD): 40 lbs. (18.2 kg)    7M Pack (HDP): 35 lbs. (15.9 kg)		

**UNITED STATES: PRODUCED IN YAKIMA, WA ONLY**  
**NOT AVAILABLE IN AUSTRALIA OR JAPAN**



MEDIUM-DUTY  
CLOSURES  
UP TO 5 LBS (2.3 Kg)  
CONTENT WEIGHT

0.030"  
(0.076 cm)



HEAVY-DUTY  
CLOSURES  
UP TO 10 LBS (4.5 Kg)  
CONTENT WEIGHT

0.045"  
(0.114 cm)



HEAVY DUTY-PLUS  
CLOSURES  
UP TO 20 LBS (9.1 Kg)  
CONTENT WEIGHT

0.057"  
(0.145 cm)

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# AUTOMATIC BAG CLOSURE-LABELS

## Series TFM and TM-220

### SERIES TFM CLOSURE-LABELS



Custom printed front and upper back, with lower back printed by 883 Thermal Printer.



THIS AREA PRINTED BY 883 THERMAL PRINTER

### SERIES TM-200 CLOSURE-LABELS

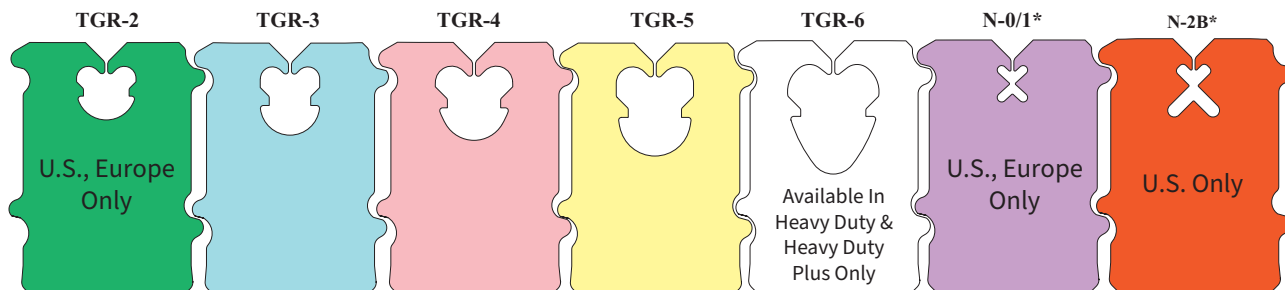
### THIS AREA PRINTED BY 884 THERMAL PRINTER



Custom printed front and lower back, with upper back printed by 884 Thermal Printer.



### CLOSURE OPENINGS AVAILABLE



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The shape of the closure is protected by trademark registrations in many countries around the world.

\*Heavy-Duty Plastic recommended for net bag openings.



# AUTOMATIC BAG CLOSURE-LABELS

## Series TFZ

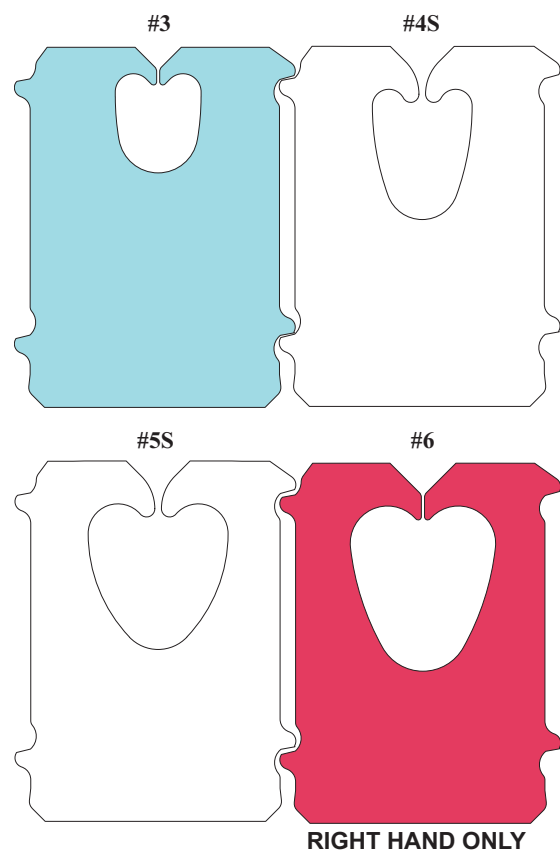


Series TFZ Specification Chart	
Closure Size	1-11/64" (2.98 cm) wide x 1-11/16" (4.29 cm) long
Label Size	2-3/4" (6.99 cm) wide x 2-3/4" (6.99 cm) long (label can be printed in multiple colors on one or both sides) Closure glued to front of label
Machines	865
United States	
Closure Colors	Red, White, Blue
Label Material	C1S Tagboard (10 pt. white), Synthetic Label Material (10 pt, white)
Label Corners	Four square corners or four corners rounded to 3/8" (0.95 cm) radius
Heavy Duty Pkg.	1,000/roll, 7 rolls/carton (0C-0203) 7M
Min. Order	42,000 (42M)
Shipping Wt.	7m Pack: 38 lbs. (17.3 kg)



**PRODUCED IN YAKIMA, WA U.S.A. ONLY**

### CLOSURE OPENINGS AVAILABLE



HEAVY-DUTY  
CLOSURES  
UP TO 10 LBS (4.5 Kg)  
CONTENT WEIGHT

0.045"  
(0.114 cm)



# APPENDIX

## Closure Color Chart and Closure Materials

### CLOSURE COLOR CHART



### CLOSURE MATERIALS

All Kwik Lok plants provide closures in the standard Polystyrene material. Alternative closure materials may be available for certain closure or closure-label series at select Kwik Lok facilities. Closure or closure-label series designated with the Eco-Lok<sub>TM</sub> or Fibre-Lok<sub>TM</sub> suffix are two examples of alternative closure materials that may be available. Contact Kwik Lok for availability.



## APPENDIX

# Closure-Label Information



**DESIGN SERVICES:** Kwik Lok can provide complete design services. A design mock-up can be provided at no charge, along with a quotation of all costs. Mock-up can be sent to the customer as a PDF digital file via e-mail. Using electronic PDF files allows fast, easy communications during the design process. A hard copy proof can be furnished as soon as the customer has accepted the final design. Press Proofs can be provided and shipped to the customer. Contact the production plant for Press Proof costs.

**LABEL PRINTING:** Kwik Lok closure-labels are printed on offset lithography presses. Printing inks used are 4-color process; spot colors are limited to Pantone Matching System (PMS) colors. All spot colors must be identified by PMS Numbers. The company contracts printing to outside vendors. Press check by customers, or their agent(s) is permitted and must be pre-arranged. The person making the press check must be authorized to sign-off on the press sheet.

**DIGITAL ARTWORK:** Customers wishing to provide their own art should send files in digital form. Kwik Lok supports the following applications: Adobe Illustrator, Adobe Photoshop and Adobe InDesign. Artwork provided in other formats should be saved as an eps file. Linked files MUST be included and provided as esp or tiff files. Files can be furnished on disk or sent by e-mail.

All artwork designed by Kwik Lok will remain the property of Kwik Lok Corporation and held for the exclusive use of the customer as long as the files remain active. Files will be deemed inactive if, during a period of two years, the label(s) have not been ordered. Inactive files will be permanently removed from our servers.

**LABEL MATERIALS:** All Kwik Lok plants stock two basic label materials: Coated one side (C1S) paper tag-board, white, 10pt. and a synthetic material, white, 10 mil. The Yakima plant also has access to coated two-side tagboard, white, 10 pt.

**SPECIAL MATERIALS:** Generally we do not accept orders calling for specialty materials. All material must be pre-approved by Kwik Lok; samples of special materials must be provided for tests to test compatability of materials with our production equipment.

**COMBINING LABEL VARIETIES FOR PRICING:** Label orders containing more than one label can be combined for pricing as long as the labels are printed with spot colors and ALL colors remain identical. 4-Color process labels can be combined for pricing as long as the colors remain the same and only the text changes. For example, the labels may go from “Granny Smith” to “Red Delicious” to “Golden”.

Labels combined to obtain a lower unit price may be subject to one or more additional charges such as: Press changes, tooling changes, variety changes, etc.





# APPENDIX

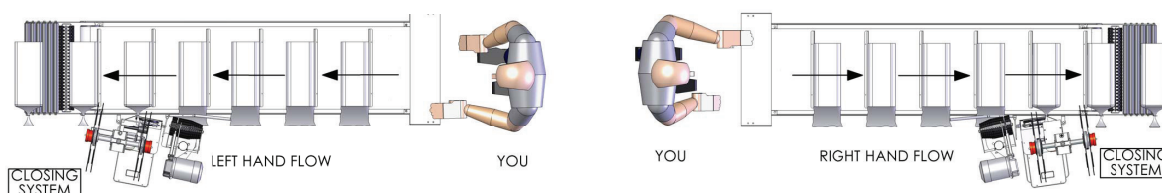
## Flow Direction



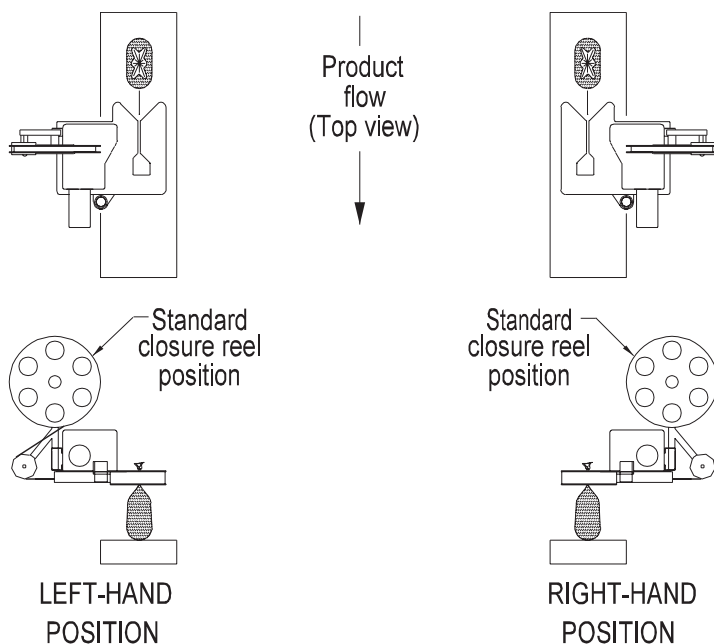
**FLOW DIRECTION:** Some labels must be matched with the Kwik Lok machines that will be used to close the bag using the closure-label.

Machines that are designated as RIGHT HAND or LEFT HAND can only use labels that are produced as RIGHT HAND or LEFT HAND labels. This information can be obtained from the Kwik Lok machine's serial number plate. The last letter of the MODEL NUMBER will be either R (right hand) or L (left hand). If there is any question, please provide us with the serial number(s) of the machines that will be used to close the bag with the closure-labels being ordered.

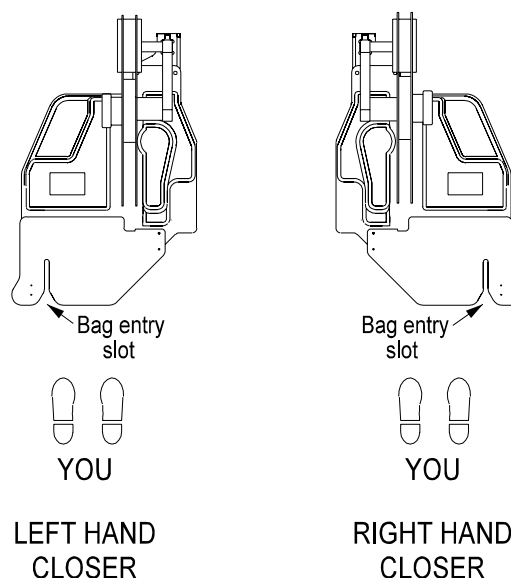
### DETERMINE FLOW DIRECTION: 872, 893 AND 910 AUTOMATIC MACHINES ALSO 865 (HORIZONTAL PKGS.)



### DETERMINE FLOW DIRECTION: 865 AUTOMATIC MACHINES (VERTICAL PKGS.) 088 AND 898 SEMIAUTOMATIC MACHINES



### DETERMINE FLOW DIRECTION: 087 SEMIAUTOMATIC MACHINES



TOP VIEWS





## APPENDIX

# Copy Position and Corner Shapes

### SERIES T COPY POSITION

The Kwik Lok Closure can be glued to any side of the label. This closure-to-label positioning is called **Copy Position**. Two basic Copy Positions are possible as noted below. Closure is always glued on the corner of the label.

Copy positions apply to Series T, TF, TFM and T-220. RIGHT HAND SHOWN. LEFT HAND OPPOSITE.



Copy Position #1



Copy Position #2

### SERIES T CORNER SHAPES

Also TF, T-220, TFM



Three Corners Rounded  
3/8" (0.95 cm) Radius



Four Corners Square



## APPENDIX

# Copy Position and Corner Shapes

### SERIES U COPY POSITION

The Kwik Lok Closure can be glued to any side of the label. This closure-to-label positioning is called **Copy Position**. Three basic Copy Positions are possible as noted below.

Copy Position #2



Copy Position #3



Copy Position #1

### SERIES U CORNER SHAPES

Also Series U-34



All Four Corners  
3/8" (0.95 cm) Radius



All Four Corners  
Square



# APPENDIX

## Code Area



### CODE AREA Series CR, U & L

Kwik Lok's 086 Semiautomatic Bag Closing Machine can be purchased with a printer to print dates, prices, lot codes, etc. on the label as the bags are being closed by the machine. The **code area** must be kept free of copy and graphics. Code area is shown below.



Code Area Dimensions: 9/16" (1.43 cm) wide x 7/8" (2.22 cm) long, centered on label.

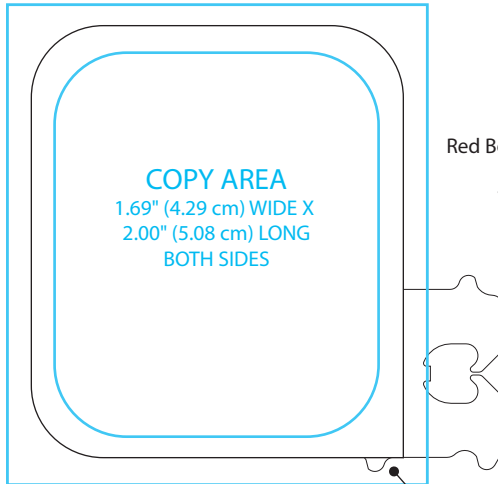
Note: The printer requires an absorbant surface. The front of the label (facing out towards the consumer) will be printed on the uncoated side of our standard C1S Tagboard.



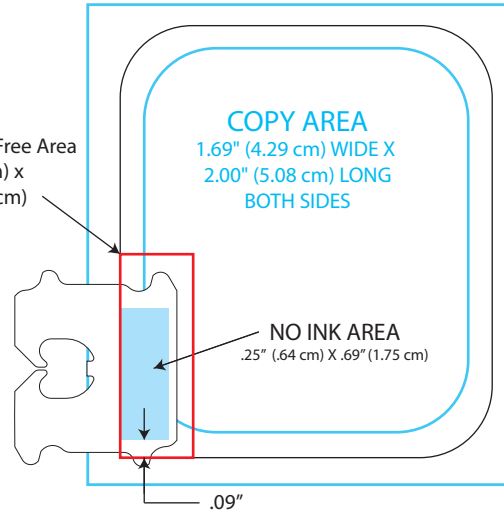
## SERIES CJ: LEFT HAND

Label Size: 1-15/16" (4.92 cm) wide x 2-1/4" (5.72 cm) long

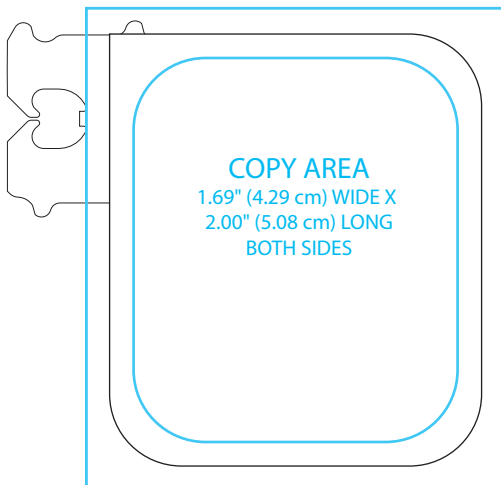
FRONT OF LABEL



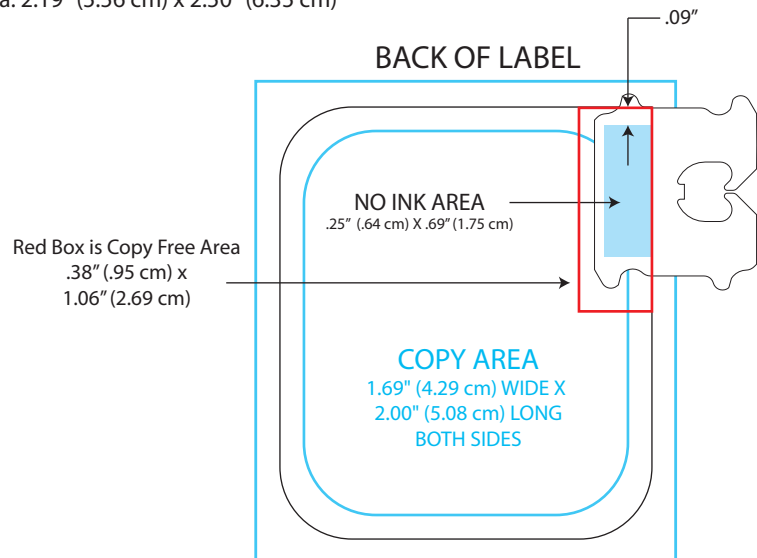
BACK OF LABEL



FRONT OF LABEL



BACK OF LABEL



## ALTERNATE CLOSURE POSITION

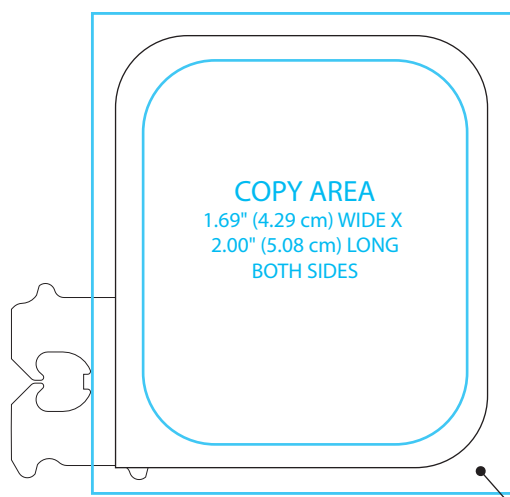
CORNERS CAN BE SQUARE OR ROUNDED (3/8" [.95 cm] RADIUS).



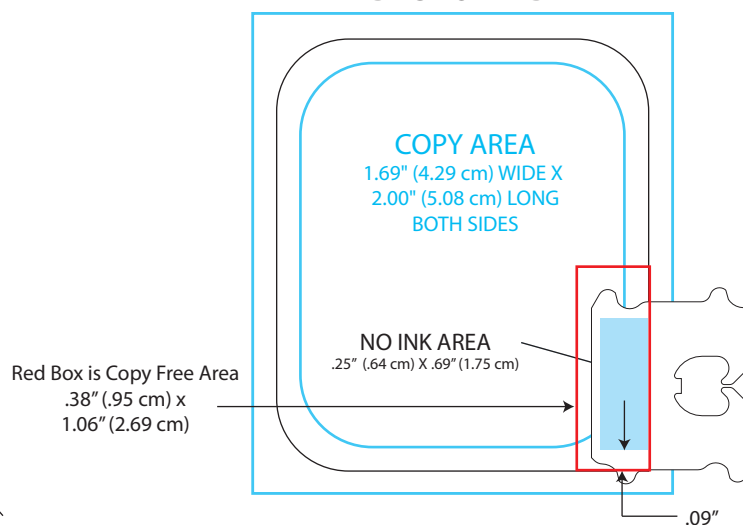
## SERIES CJ: RIGHT HAND

Label Size: 1-15/16" (4.92 cm) wide x 2-1/4" (5.72 cm) long

FRONT OF LABEL

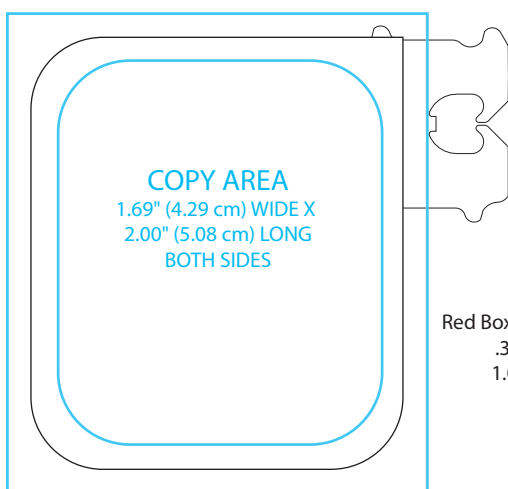


BACK OF LABEL

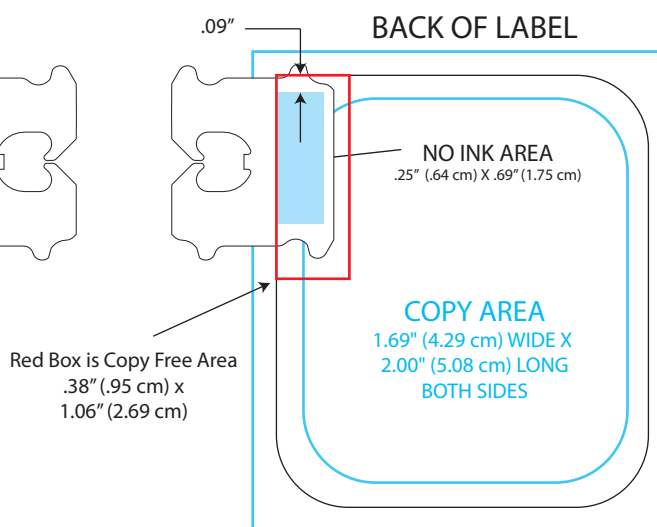


Bleed Area: 2.19" (5.56 cm) x 2.50" (6.35 cm)

FRONT OF LABEL



BACK OF LABEL



## ALTERNATE CLOSURE POSITION

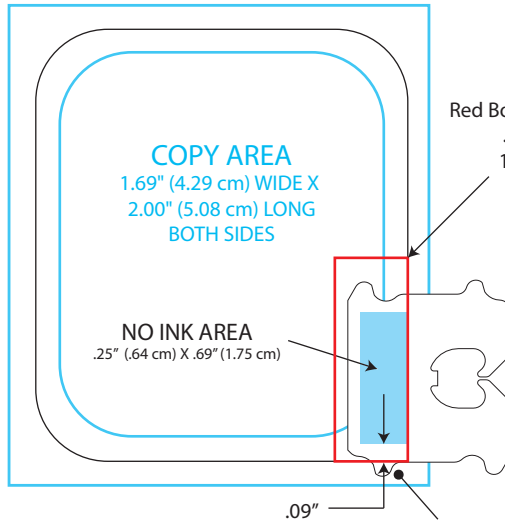
CORNERS CAN BE SQUARE OR ROUNDED (3/8" [.95 cm] RADIUS).



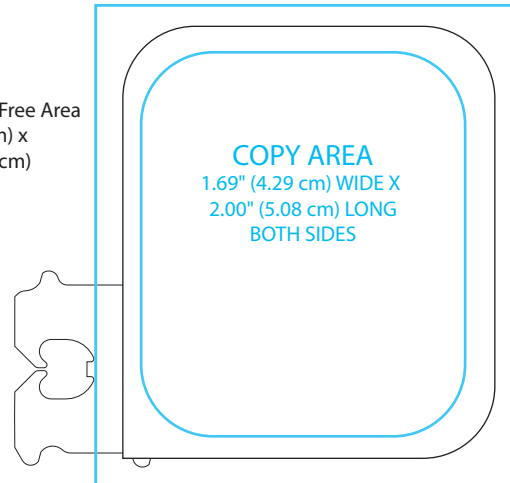
## SERIES CFJ: LEFT HAND

Label Size: 1-15/16" (4.92 cm) wide x 2-1/4" (5.72 cm) long

FRONT OF LABEL

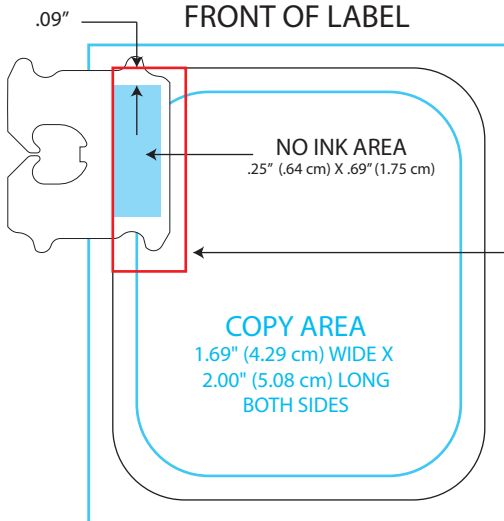


BACK OF LABEL

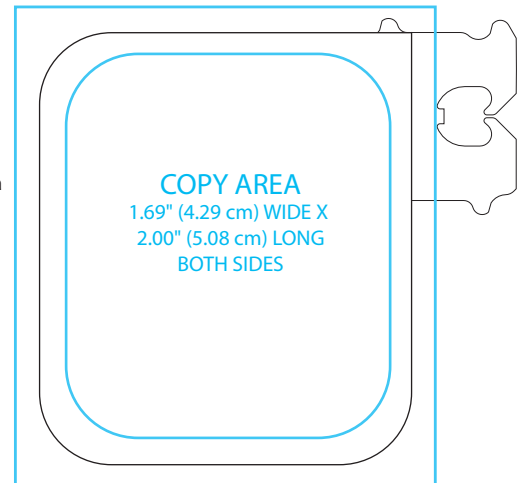


Bleed Area: 2.19" (5.56 cm) x 2.50" (6.35 cm)

FRONT OF LABEL



BACK OF LABEL



## ALTERNATE CLOSURE POSITION

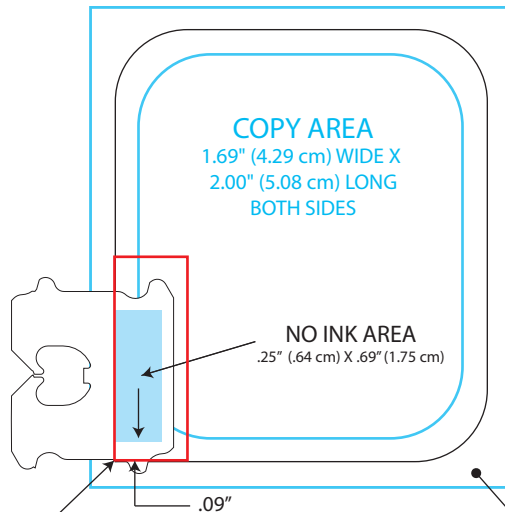
CORNERS CAN BE SQUARE OR ROUNDED (3/8" [.95 cm] RADIUS).



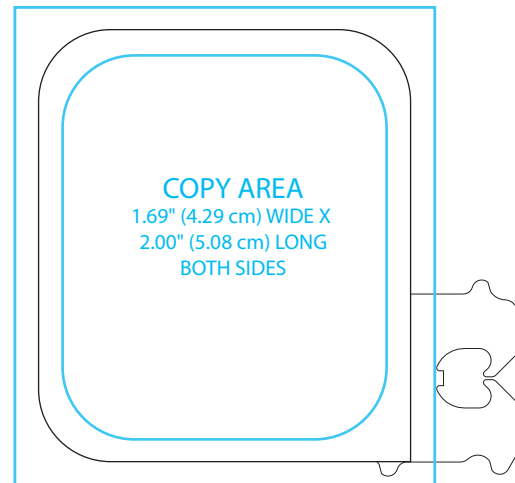
## SERIES CFJ: RIGHT HAND

Label Size: 1-15/16" (4.92 cm) wide x 2-1/4" (5.72 cm) long

FRONT OF LABEL



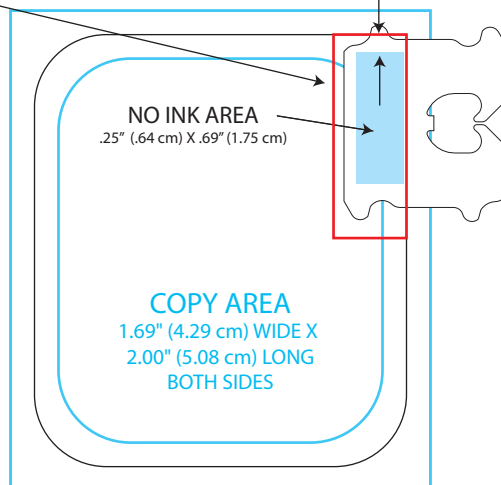
BACK OF LABEL



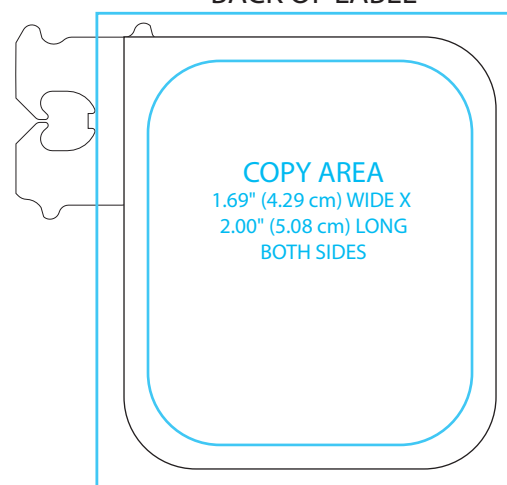
Bleed Area: 2.19" (5.56 cm) x 2.50" (6.35 cm)

Red Box is Copy Free Area  
.38" (.95 cm) x  
1.06" (2.69 cm)

FRONT OF LABEL



BACK OF LABEL



## ALTERNATE CLOSURE POSITION

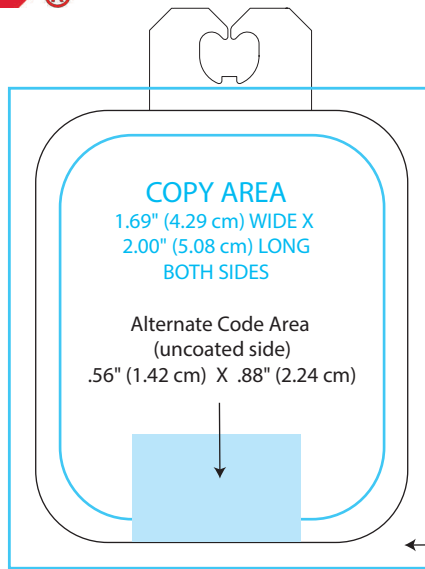
CORNERS CAN BE SQUARE OR ROUNDED (3/8" [.95 cm] RADIUS).



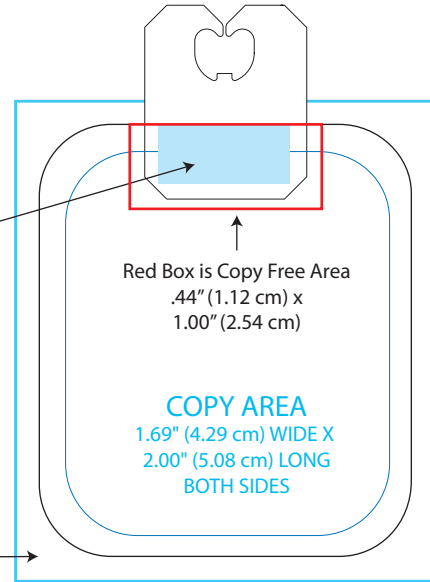
## SERIES CR

Label Size: 1-15/16" (4.92 cm) wide x 2-1/4" (5.72 cm) long

### FRONT OF LABEL

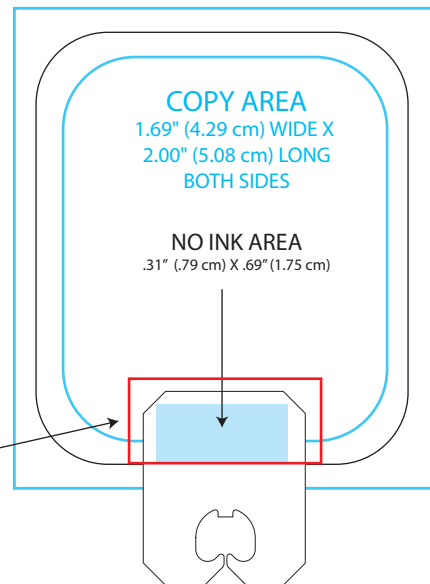
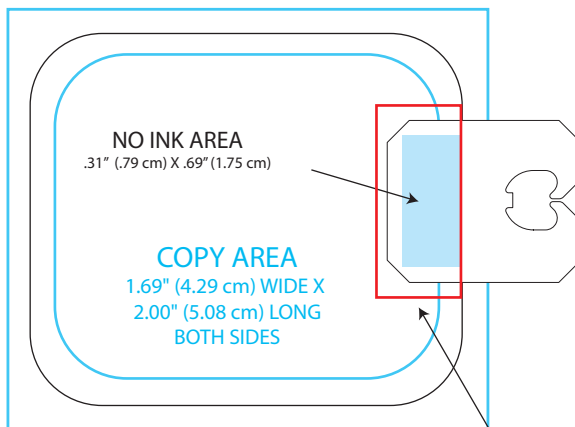


### BACK OF LABEL



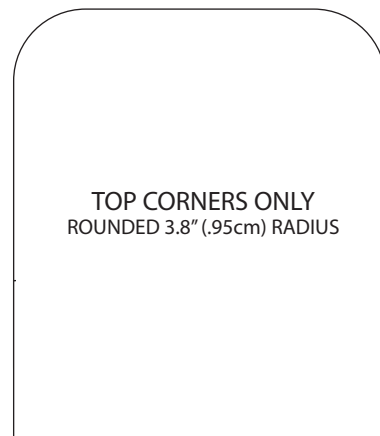
Bleed Area:  
2.19" (5.56 cm) x  
2.50" (6.35 cm)

### ALTERNATE CLOSURE POSITIONS



Red Box is Copy Free Area  
.44" (1.12 cm) x  
1.00" (2.54 cm)

### CORNER SHAPE OPTIONS



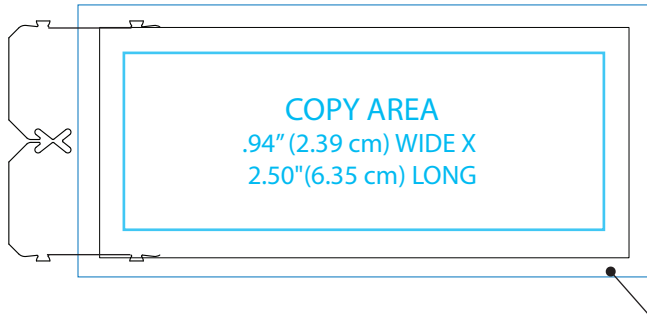




### SERIES JZP-100: RIGHT HAND (Ireland)

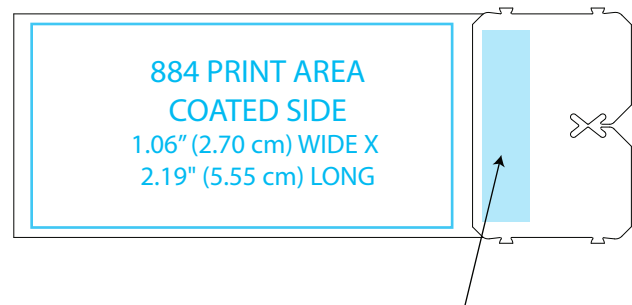
Label Size: 1-3/16" (3.01 cm) wide x 2-3/4" (6.99 cm) long

FRONT OF LABEL



Bleed Area: 1.44" (3.65 cm) x 3.00" (7.62 cm)

BACK OF LABEL



NO INK AREA  
.25" (.64 cm) X 1.00" (2.54 cm)

The JZP-100 is designed to be run through Kwik Lok's 884 Thermal Printer.

After the closure-labels are printed by the 884 Thermal Printer, they can be separated.

Note: Kwik Lok's standard label material is a coated one-side tagboard ... the 884 MUST print on a coated side. Order coated two-side tagboard if the graphics on the custom printed side of label require coated paper.



## Series L

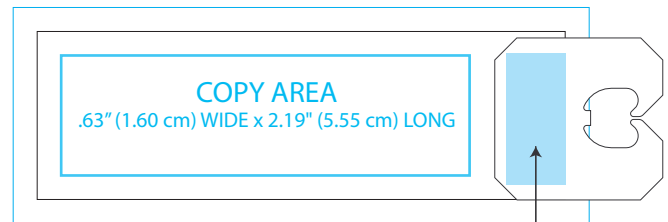
Label Size: 7/8" (2.24 cm) wide x 2-3/4" (6.99 cm) long

FRONT OF LABEL



Alternate Code Area (uncoated side)  
.56" (1.42 cm) x .88" (2.24 cm)

BACK OF LABEL



Bleed Area: 1.13" (2.87 cm) x 3.00" (7.62 cm)

NO INK AREA  
.31" (.79 cm) X .69" (1.75 cm)

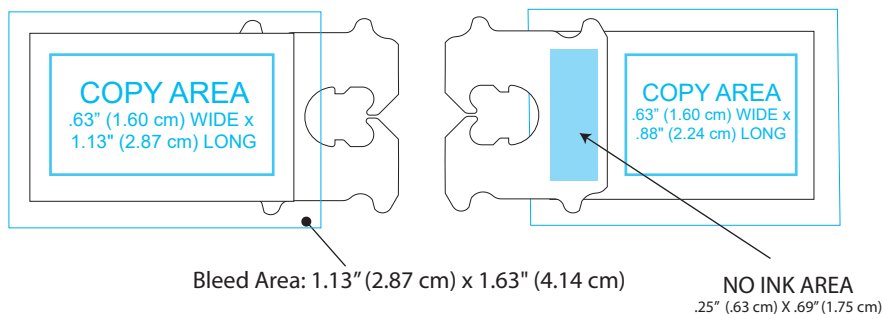


### Series M Left Hand

Label Size: 7/8" (2.24 cm) wide x 1-3/8" (3.50 cm) long

FRONT OF LABEL

BACK OF LABEL

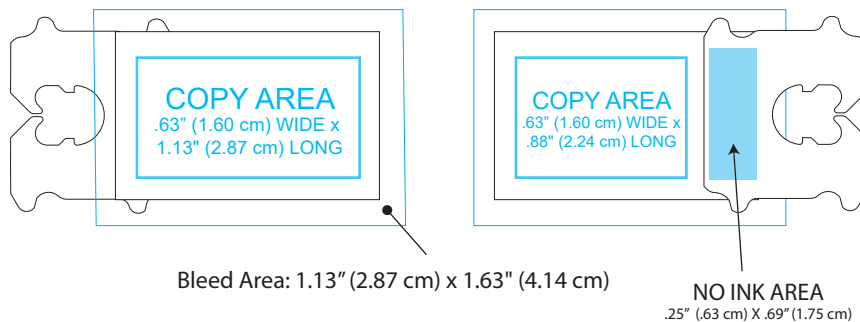


### Series M Right Hand

Label Size: 7/8" (2.24 cm) wide x 1-3/8" (3.50 cm) long

FRONT OF LABEL

BACK OF LABEL

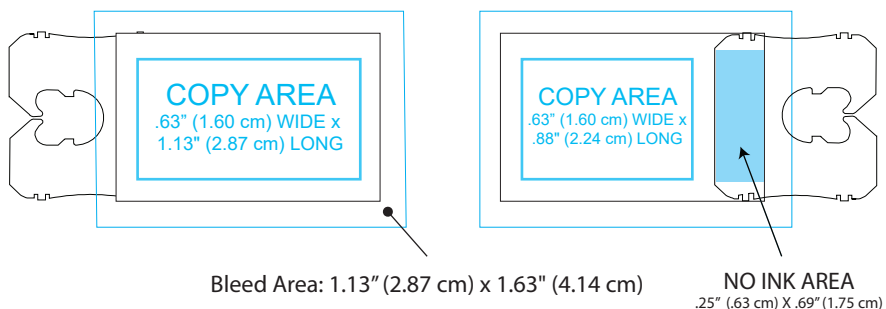


### Series MS

Label Size: 7/8" (2.24 cm) wide x 1-3/8" (3.50 cm) long

FRONT OF LABEL

BACK OF LABEL



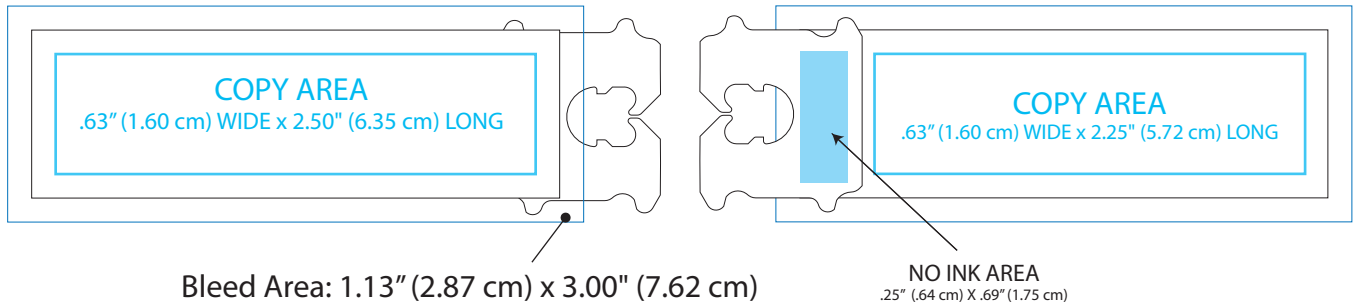


### Series P Left Hand

Label Size: 7/8" (2.24 cm) wide x 2-3/4" (6.99 cm) long

FRONT OF LABEL

BACK OF LABEL

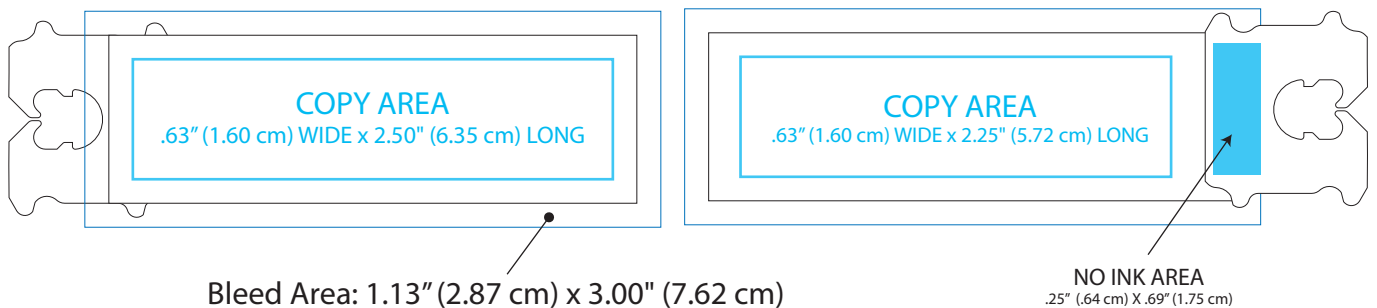


### Series P Right Hand

Label Size: 7/8" (2.24 cm) wide x 2-3/4" (6.99 cm) long

FRONT OF LABEL

BACK OF LABEL



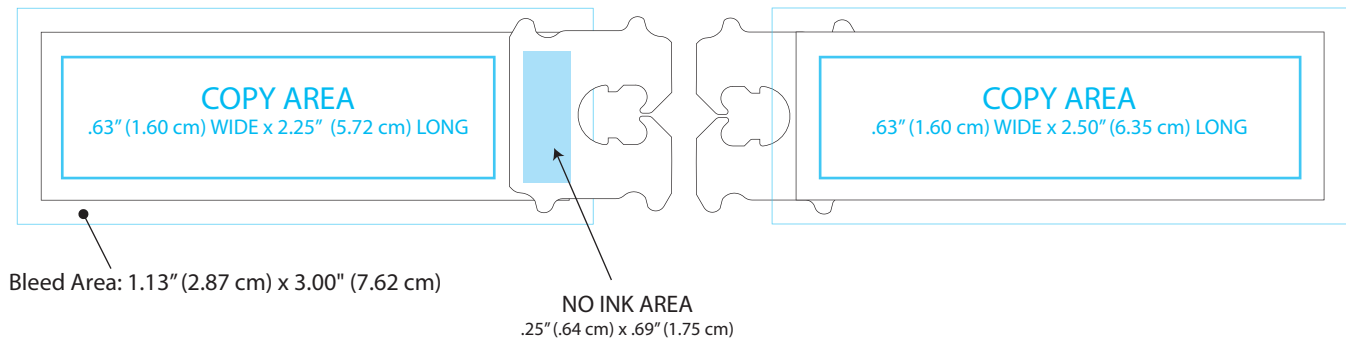


### Series PF Left Hand

Label Size: 7/8" (2.24 cm) wide x 2-3/4" (6.99 cm) long

FRONT OF LABEL

BACK OF LABEL

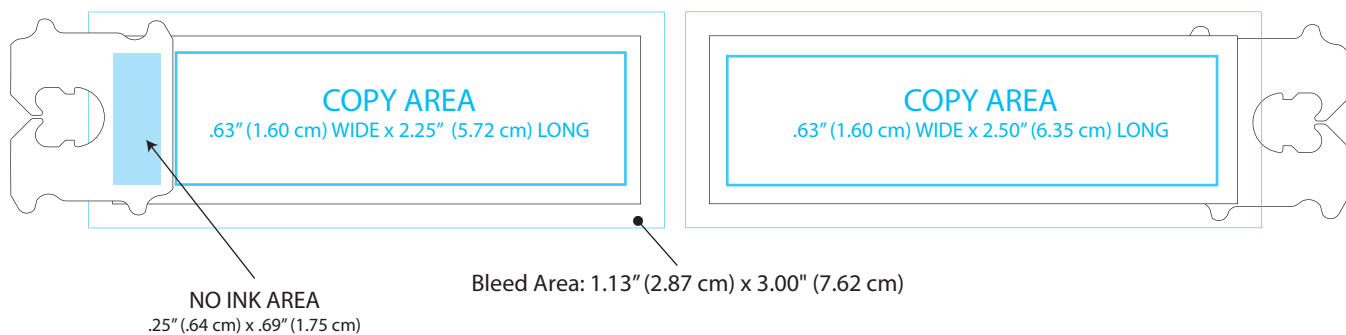


### Series PF Right Hand

Label Size: 7/8" (2.24 cm) wide x 2-3/4" (6.99 cm) long

FRONT OF LABEL

BACK OF LABEL

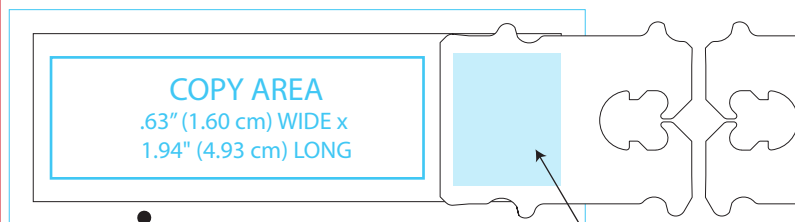




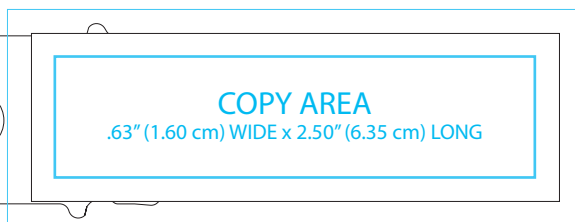
### Series PFM Left Hand

Label Size: 7/8" (2.24 cm) wide x 2-3/4" (6.99 cm) long

#### FRONT OF LABEL



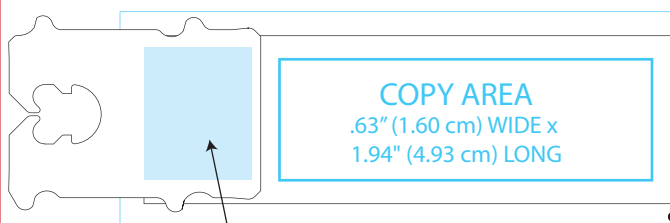
#### BACK OF LABEL



### Series PFM Right Hand

Label Size: 7/8" (2.24 cm) wide x 2-3/4" (6.99 cm) long

#### FRONT OF LABEL



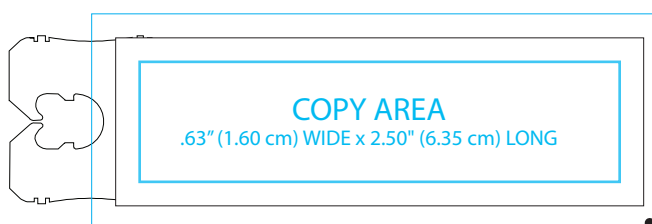
#### BACK OF LABEL



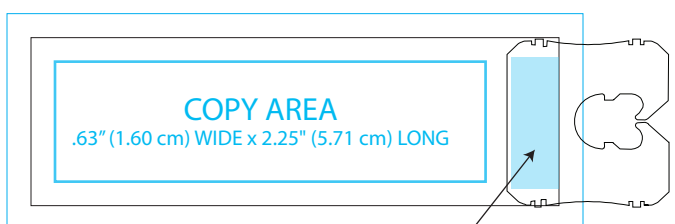
### Series PS

Label Size: 7/8" (2.24 cm) wide x 2-3/4" (6.99 cm) long

#### FRONT OF LABEL



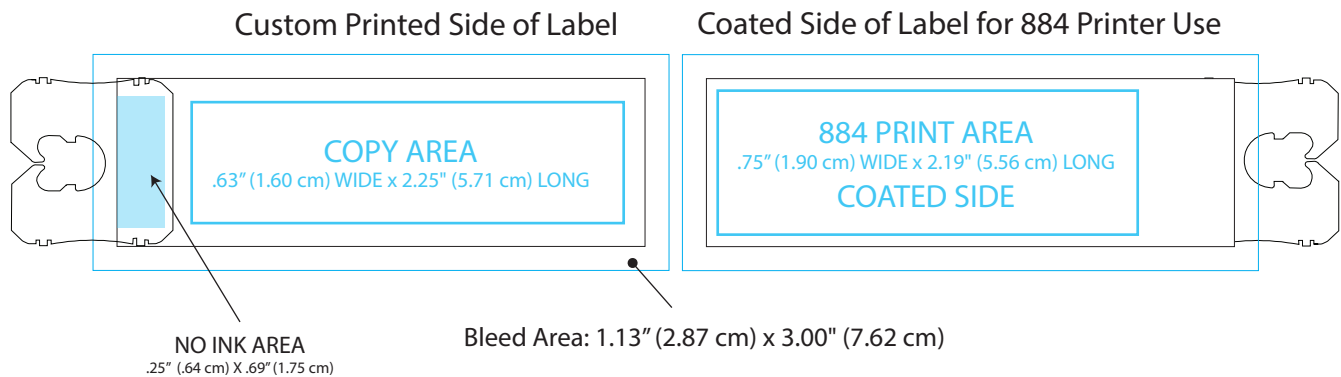
#### BACK OF LABEL





### Series P-100

Label Size: 7/8" (2.24 cm) wide x 2-3/4" (6.99 cm) long



The P-100 is designed to be run through Kwik Lok's 884 Thermal Printer. The roll (as it comes from the factory) will have the coated side of the label facing up. This is the side on which the 884 will print.

After the closure-labels are printed by the 884 Thermal Printer, they can be separated.

Note: Kwik Lok's standard label material is a coated one-side tagboard ... the 884 MUST print on a coated side. Order coated two-side tagboard if the graphics on the custom printed side of label require coated paper.

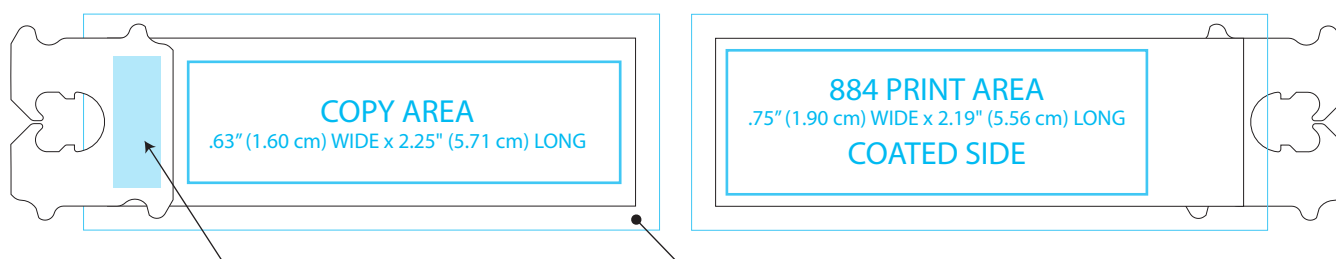


### Series P-200 Left Hand

Label Size: 7/8" (2.24 cm) wide x 2-3/4" (6.99 cm) long

FRONT OF LABEL

BACK OF LABEL



NO INK AREA  
.25" (.64 cm) X .69" (1.75 cm)

Bleed Area: 1.13" (2.87 cm) x 3.00" (7.62 cm)

The P-200 is designed to be run through Kwik Lok's 884 Thermal Printer. The roll (as it comes from the factory) will have the back of the label facing up. This is the side on which the 884 will print.

Upon exiting the 884 the printed labels will either be run through a separator for hand closing applications ... or recoiled for use in the 865 Automatic Bag Closing Machine. When recoiled and placed on the 865, the front of the label will be facing out, away from the package (the side that will be seen by the consumer).

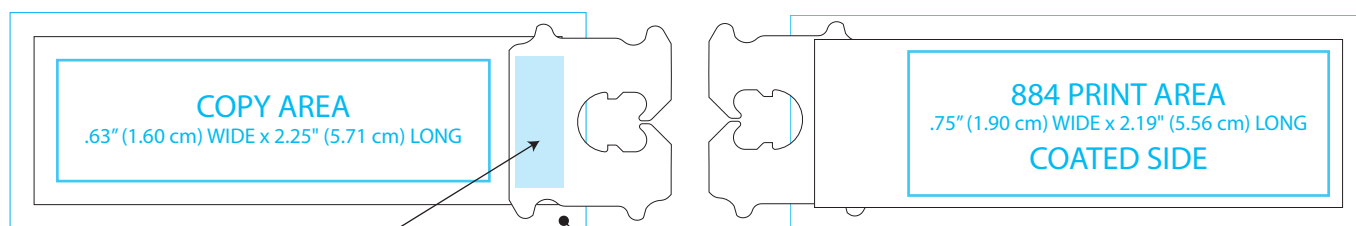
Note: Kwik Lok's standard label material is a coated one-side tagboard ... the 884 MUST print on a coated side. Order coated two-side tagboard if the graphics on the front require coated paper.

### Series P-200 Right Hand

Label Size: 7/8" (2.24 cm) wide x 2-3/4" (6.99 cm) long

FRONT OF LABEL

BACK OF LABEL



NO INK AREA  
.25" (.64 cm) X .69" (1.75 cm)

Bleed Area: 1.13" (2.87 cm) x 3.00" (7.62 cm)



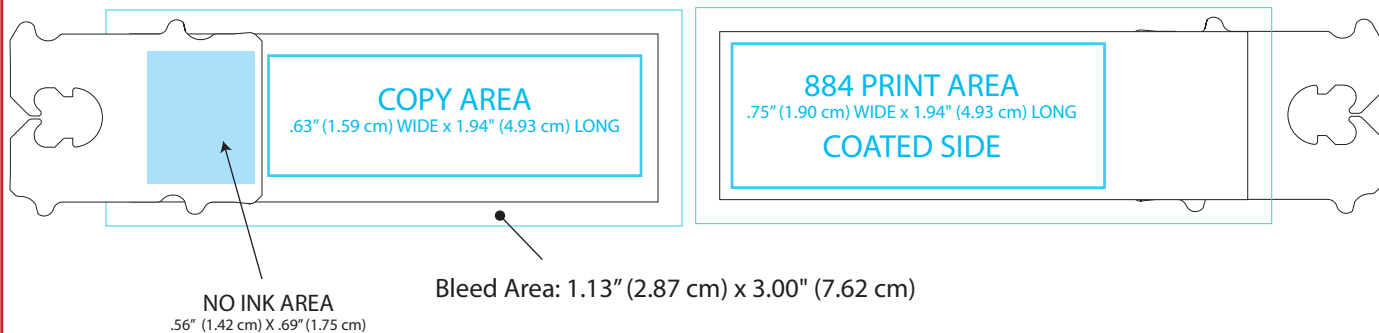


### Series PM-200 Left Hand

Label Size: 7/8" (2.24 cm) wide x 2-3/4" (6.99 cm) long

FRONT OF LABEL

BACK OF LABEL



The PM-200 is designed to be run through Kwik Lok's 884 Thermal Printer. The roll (as it comes from the factory) will have the back of the label facing up. This is the side on which the 884 will print.

Upon exiting the 884 the printed labels will either be run through a separator for hand closing applications ... or recoiled for use in the 865 Automatic Bag Closing Machine. When recoiled and placed on the 865, the front of the label will be facing out, away from the package (the side that will be seen by the consumer).

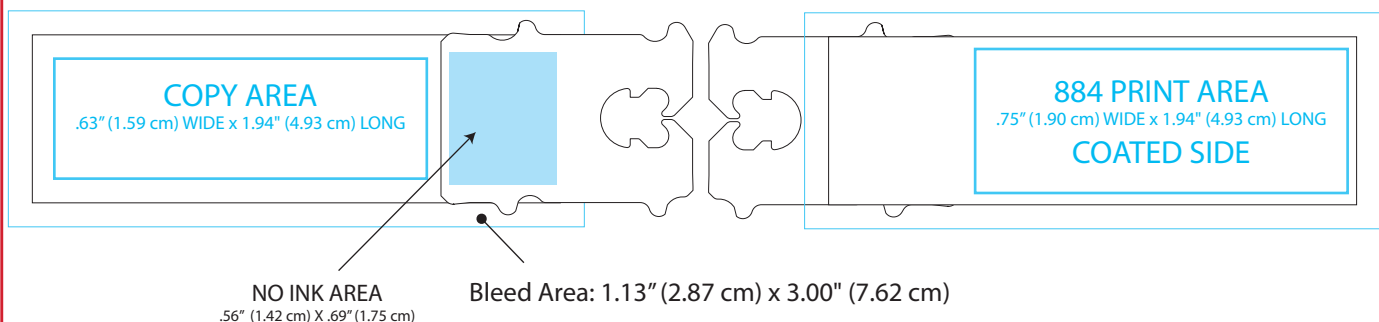
Note: Kwik Lok's standard label material is a coated one-side tagboard ... the 884 MUST print on a coated side. Order coated two-side tagboard if the graphics on the front require coated paper.

### Series PM-200 Right Hand

Label Size: 7/8" (2.24 cm) wide x 2-3/4" (6.99 cm) long

FRONT OF LABEL

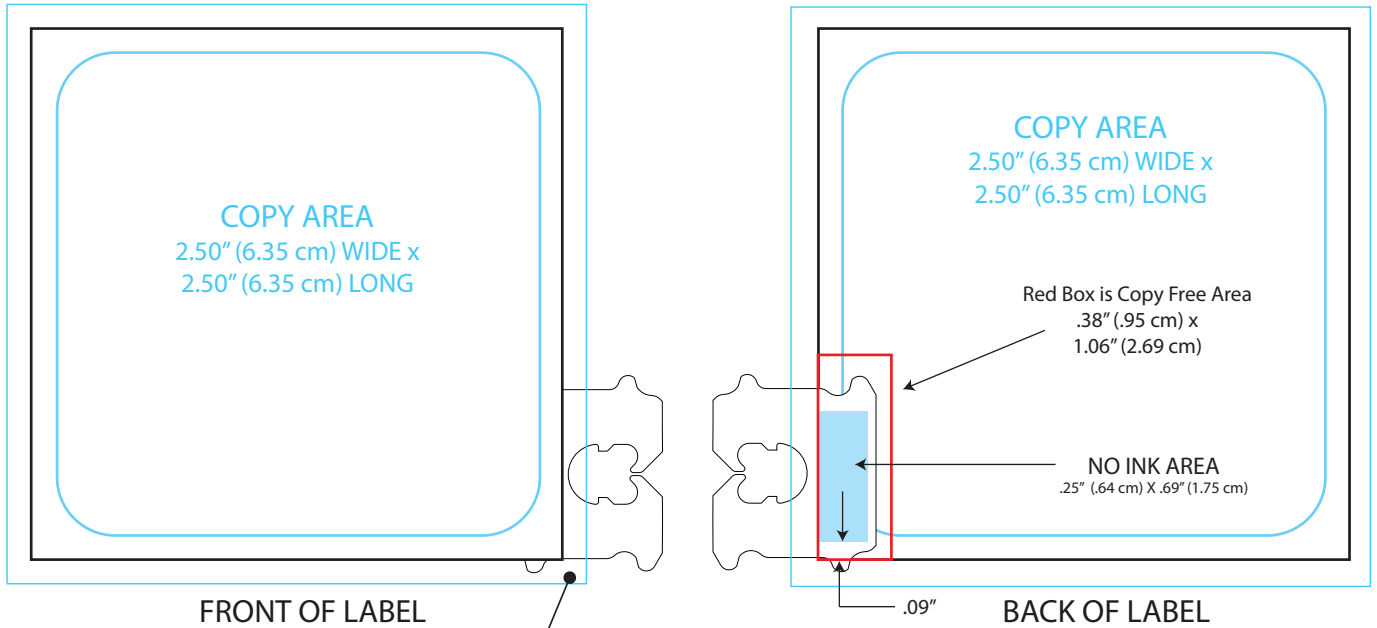
BACK OF LABEL



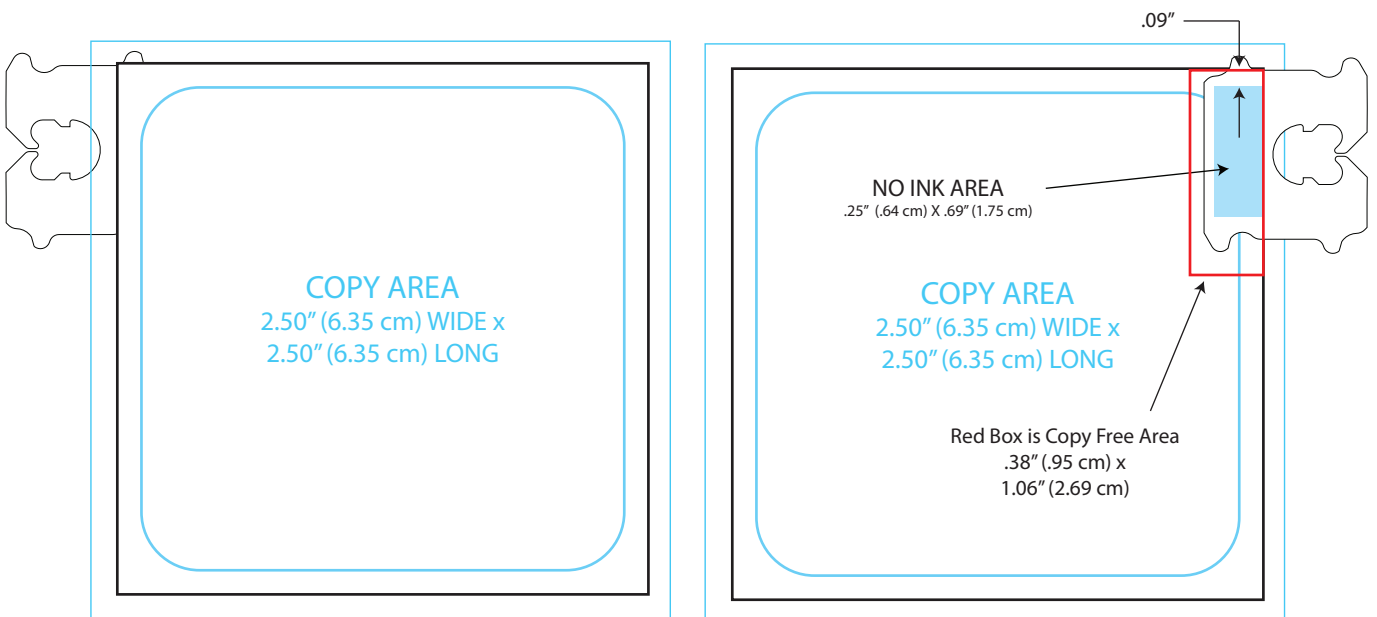


### SERIES T: LEFT HAND

Label Size: 2-3/4" (6.99 cm) wide x 2-3/4" (6.99 cm) long



Bleed Area: 3.00" (7.62 cm) x 3.00" (7.62 cm)

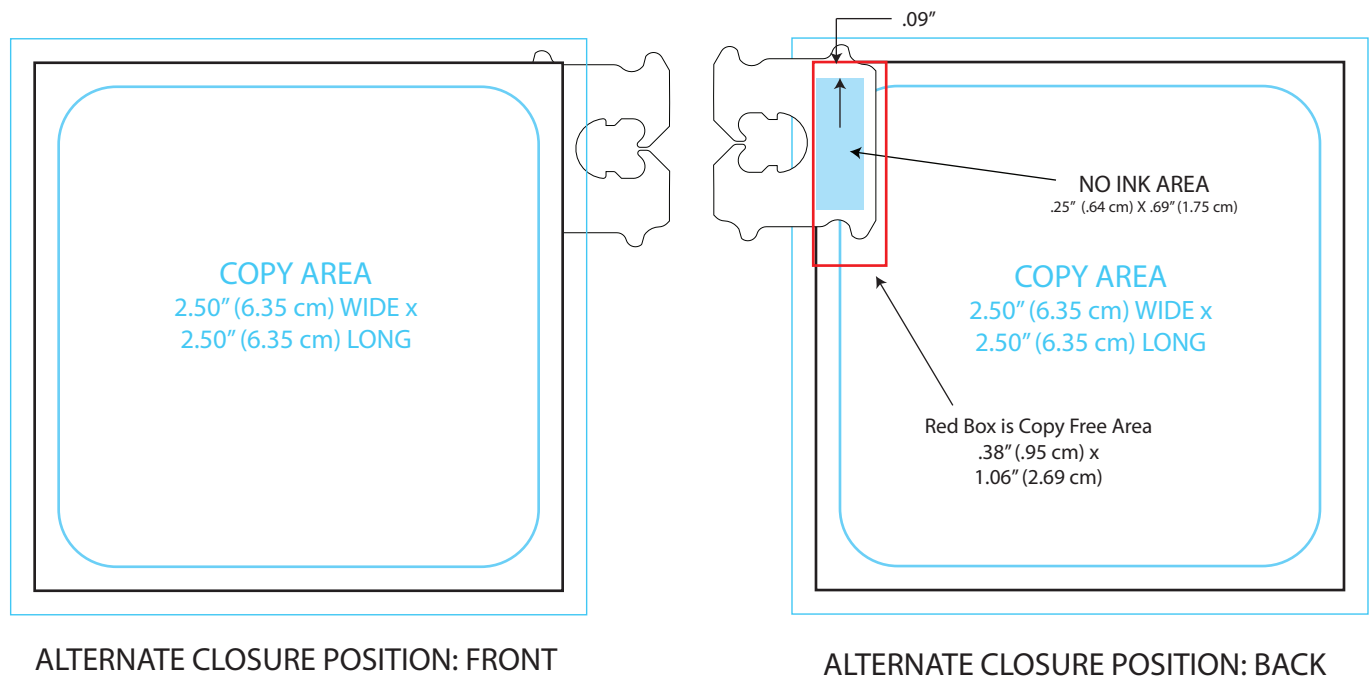


Corners can be Square or with 3/8" (.95 cm) Radius



### SERIES T: RIGHT HAND

Label Size: 2-3/4" (6.99 cm) wide x 2-3/4" (6.99 cm) long



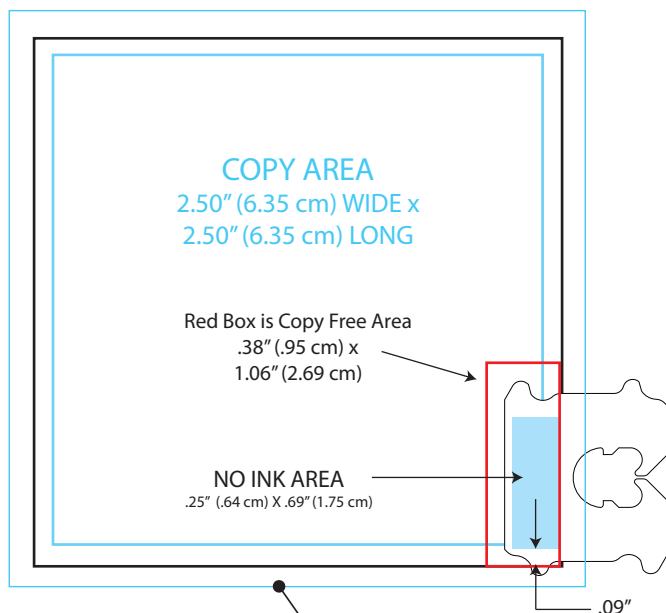
Corners can be Square or with 3/8" (.95 cm) Radius



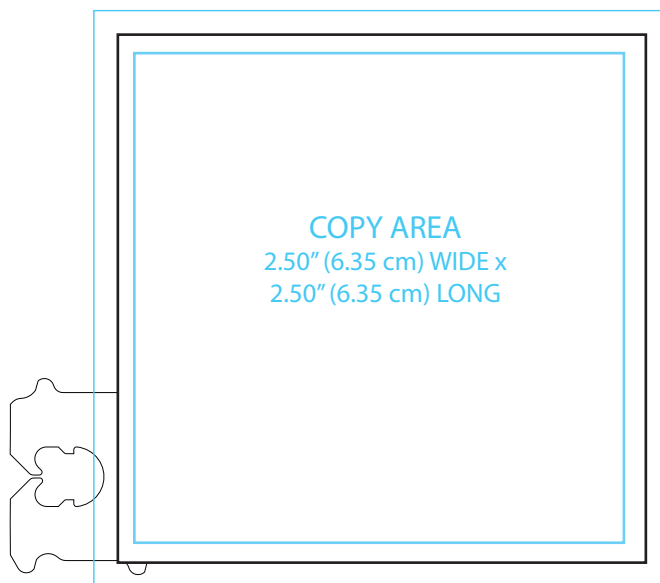
## SERIES TF: LEFT HAND

Label Size: 2-3/4" (6.99 cm) wide x 2-3/4" (6.99 cm) long

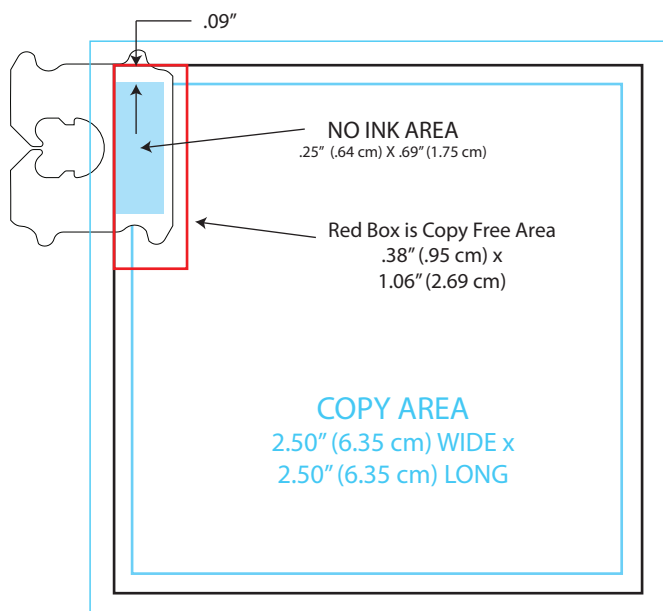
FRONT OF LABEL



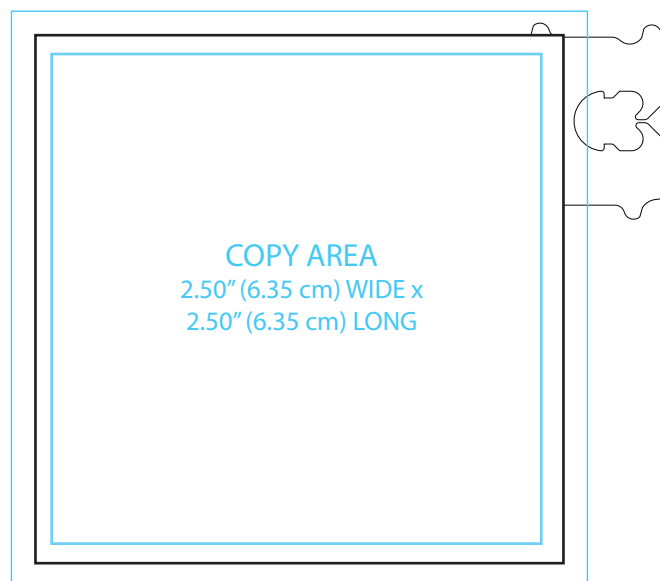
BACK OF LABEL



Bleed Area: 3.00" (7.62 cm) wide x 3.00" (7.62 cm) long



ALTERNATE CLOSURE POSITION:



ALTERNATE CLOSURE POSITION: BACK

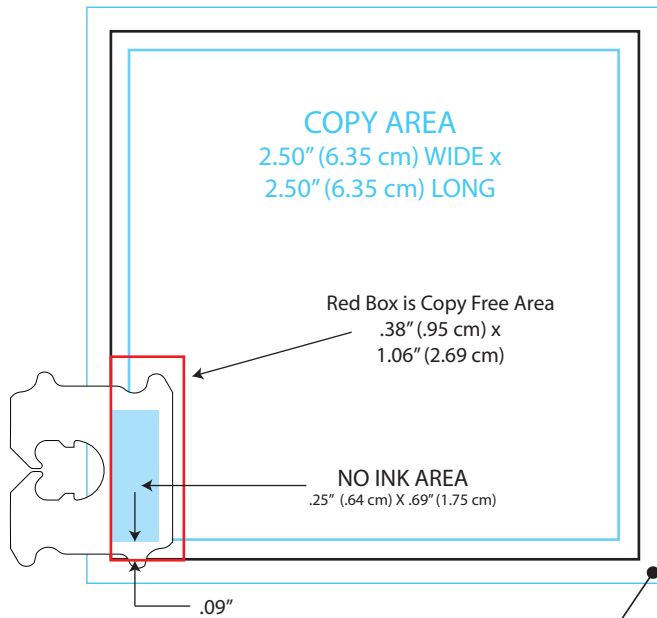
Corners can be Square or with 3/8" (.95 cm) Radius



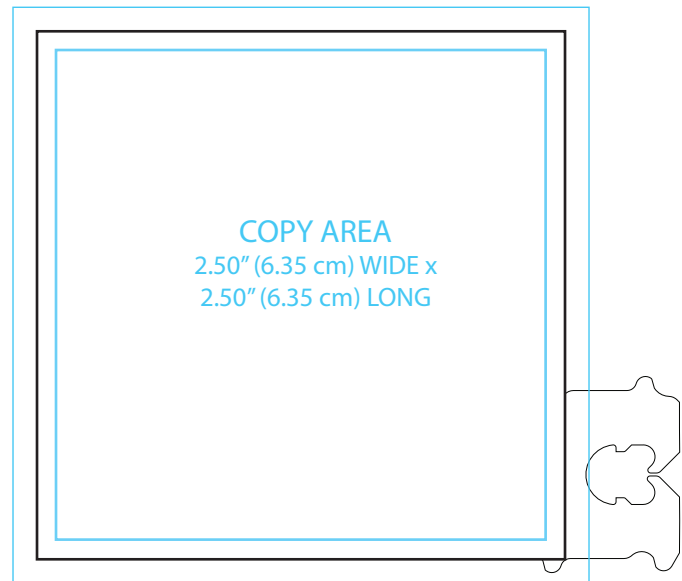
## SERIES TF: RIGHT HAND

Label Size: 2-3/4" (6.99 cm) wide x 2-3/4" (6.99 cm) long

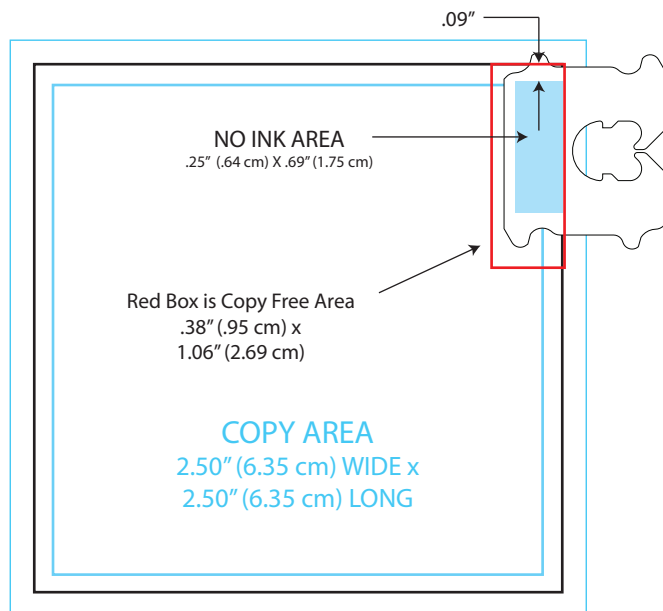
FRONT OF LABEL



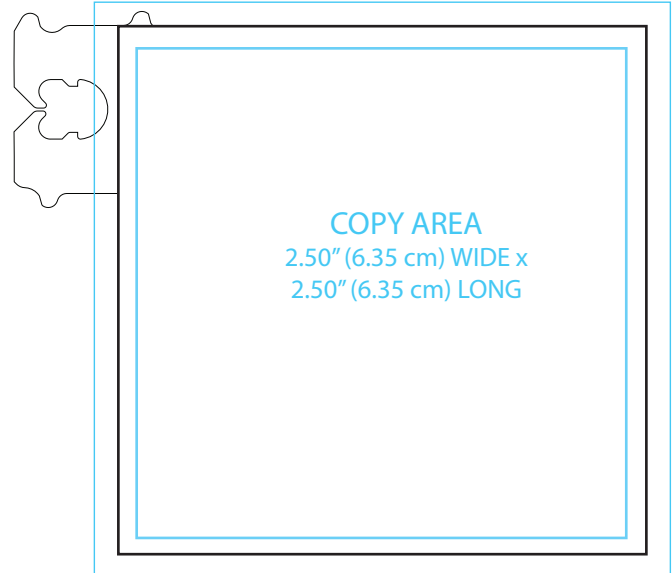
BACK OF LABEL



Bleed Area: 3.00" (7.62 cm) wide x 3.00" (7.62 cm) long



ALTERNATE CLOSURE POSITION: FRONT



ALTERNATE CLOSURE POSITION: BACK

Corners can be Square or with 3/8" (.95 cm) Radius

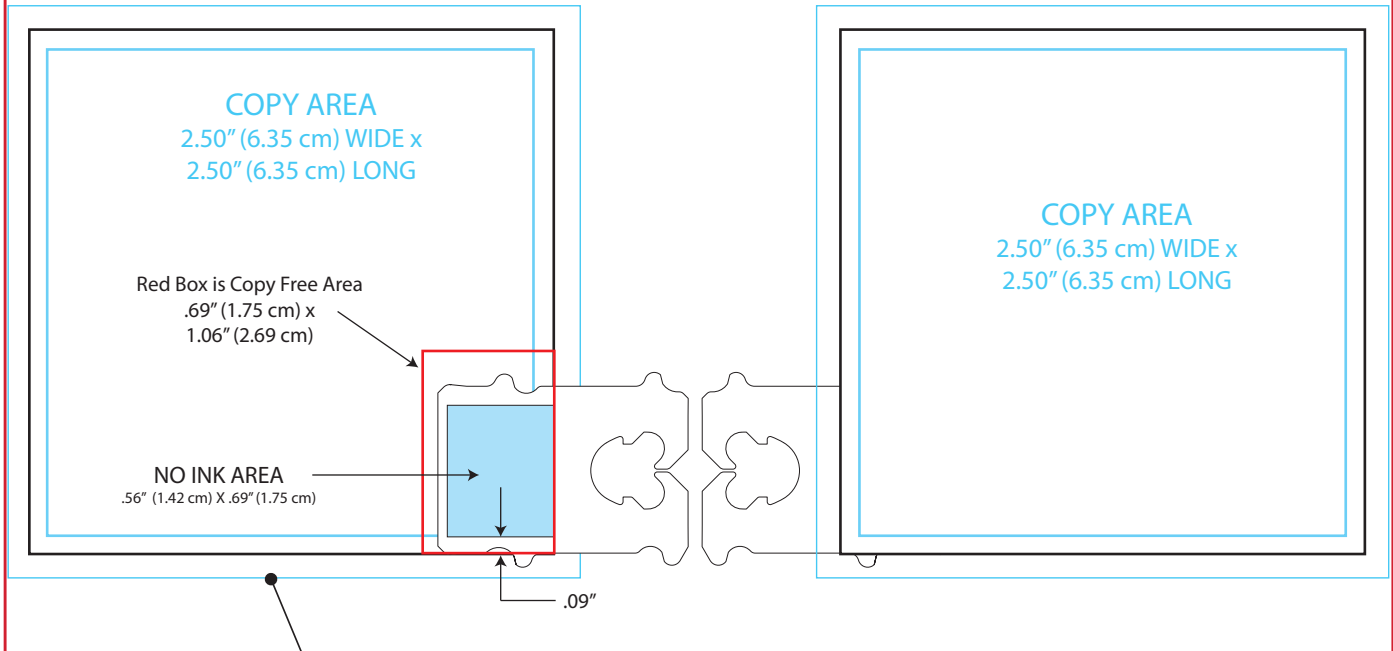


## SERIES TFM: LEFT HAND

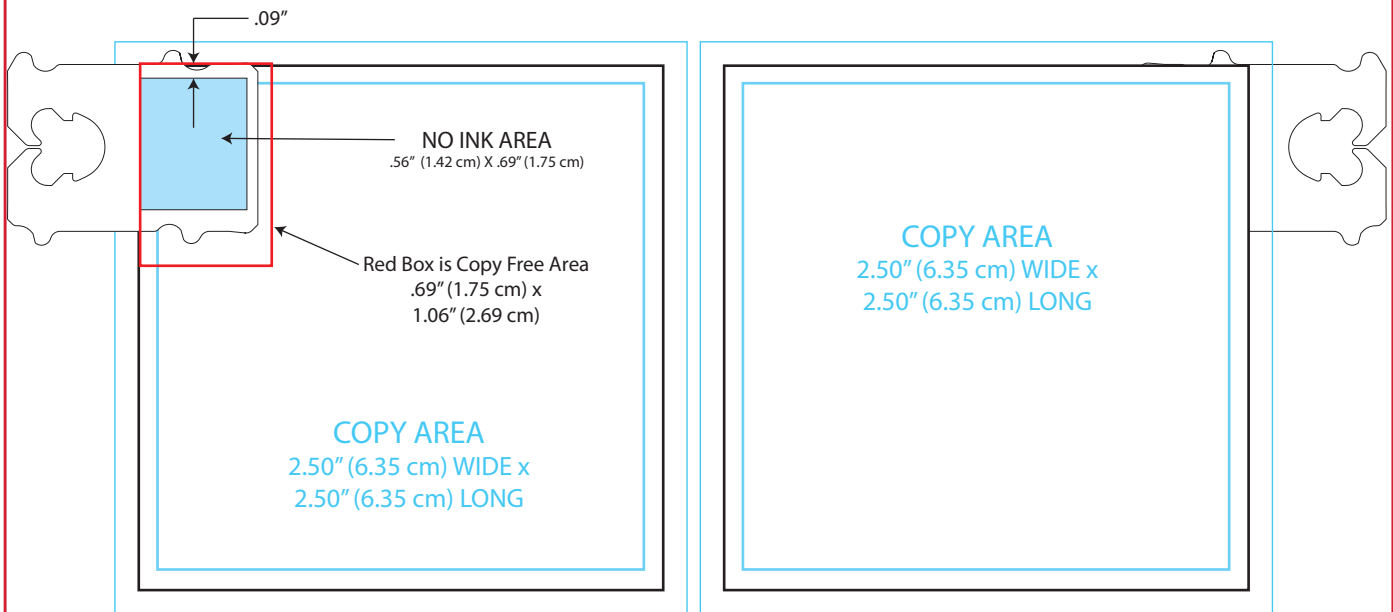
Label Size: 2-3/4" (6.99 cm) wide x 2-3/4" (6.99 cm) long

FRONT OF LABEL

BACK OF LABEL



Bleed Area: 3.00" (7.62 cm) wide x 3.00" (7.62 cm) long



ALTERNATE CLOSURE POSITION: FRONT

ALTERNATE CLOSURE POSITION: BACK

Corners can be Square or with 3/8" (.95 cm) Radius

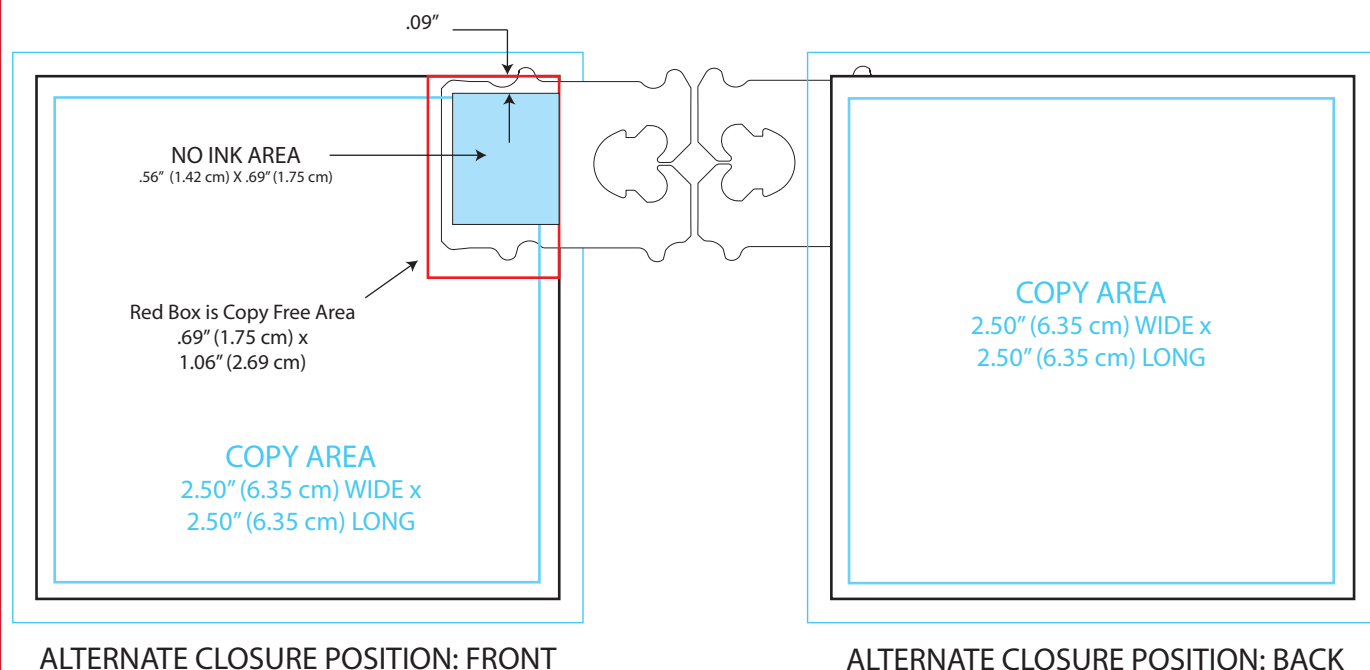
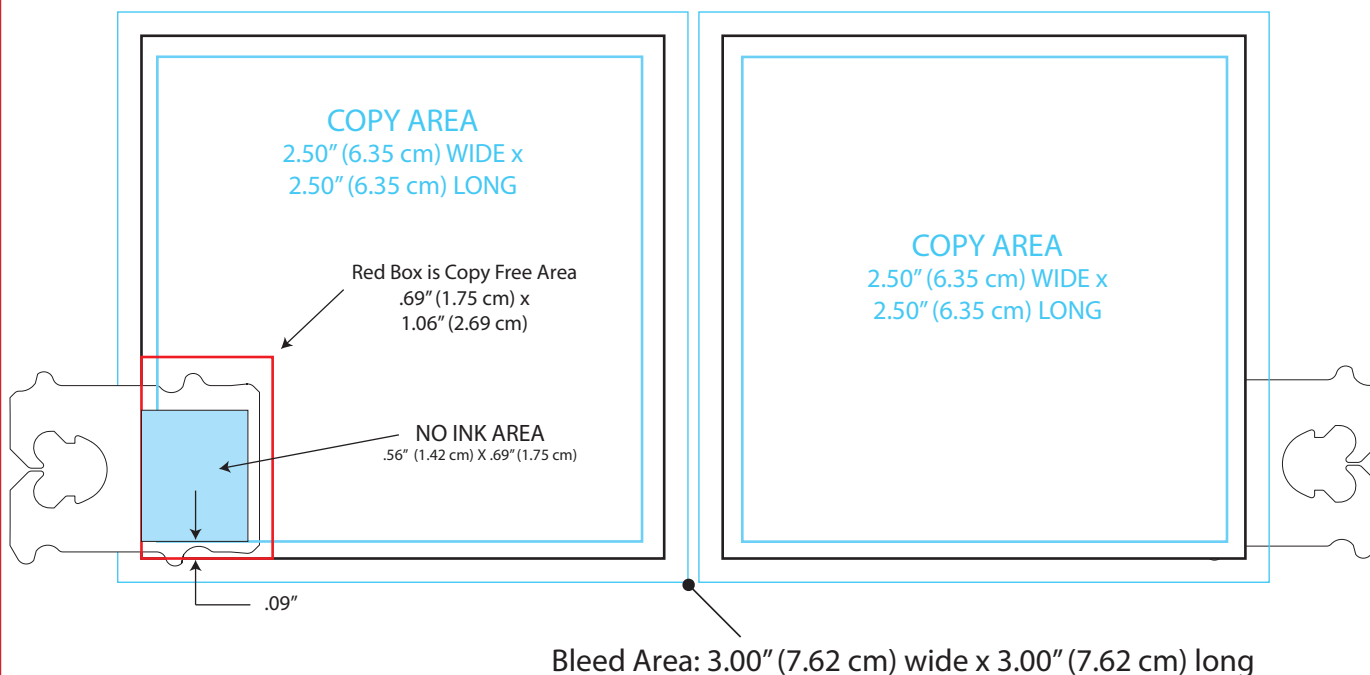


## SERIES TFM: RIGHT HAND

Label Size: 2-3/4" (6.99 cm) wide x 2-3/4" (6.99 cm) long

FRONT OF LABEL

BACK OF LABEL



ALTERNATE CLOSURE POSITION: FRONT

ALTERNATE CLOSURE POSITION: BACK

Corners can be Square or with 3/8" (.95 cm) Radius

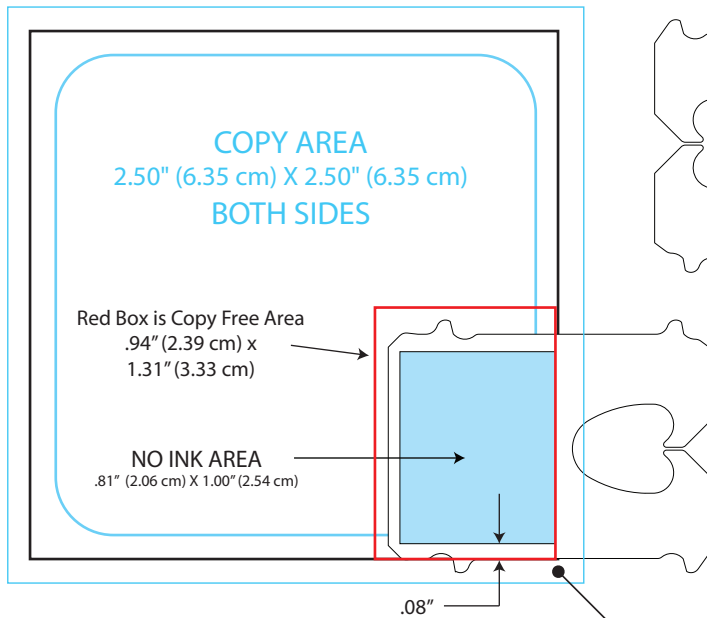
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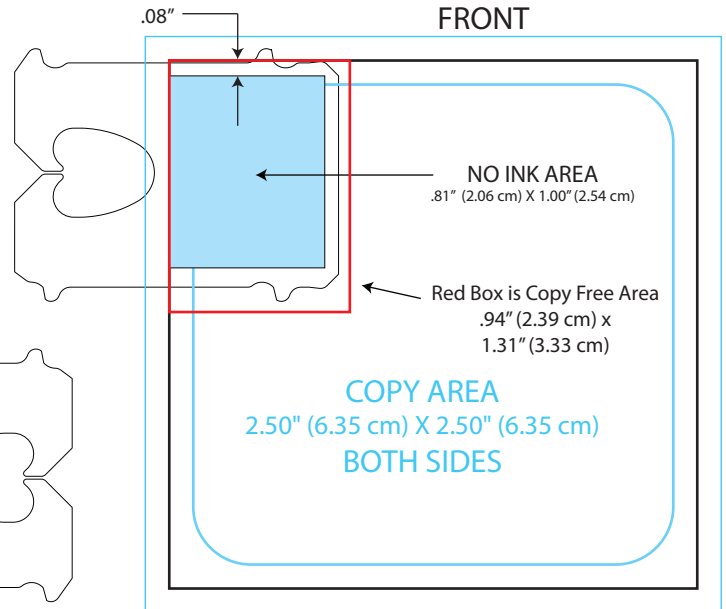
## SERIES TFZ: LEFT HAND

Label Size: 2-3/4" (6.99 cm) wide x 2-3/4" (6.99 cm) long

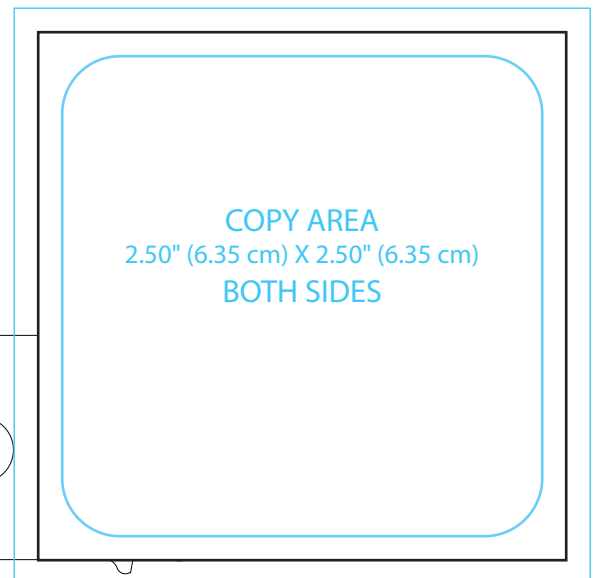
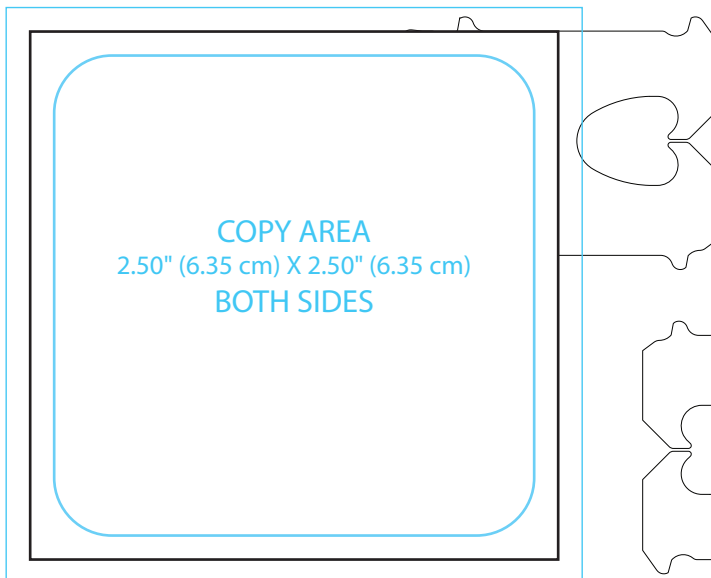
FRONT OF LABEL



ALTERNATE CLOSURE POSITION:  
FRONT



Bleed Area: 3.00" (7.62 cm) wide x 3.00" (7.62 cm) long



ALTERNATE CLOSURE POSITION: BACK

BACK OF LABEL

Corners can be Square or with 3/8" (.95 cm) Radius



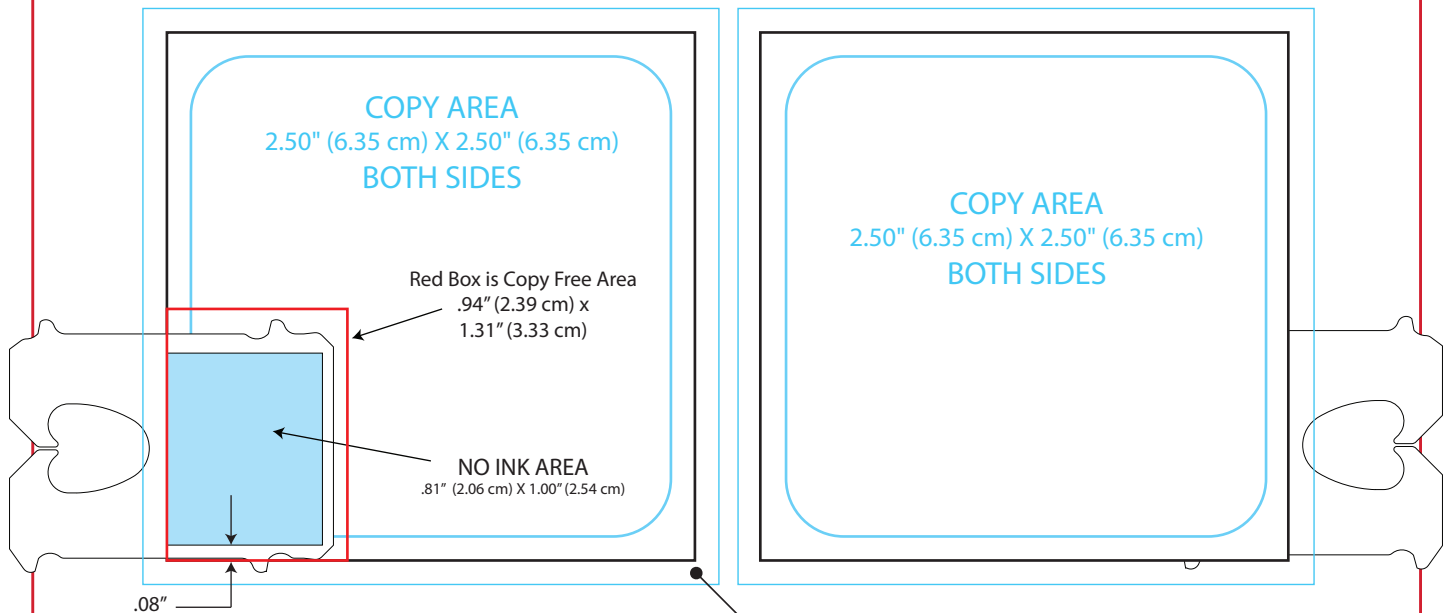


## SERIES TFZ: RIGHT HAND

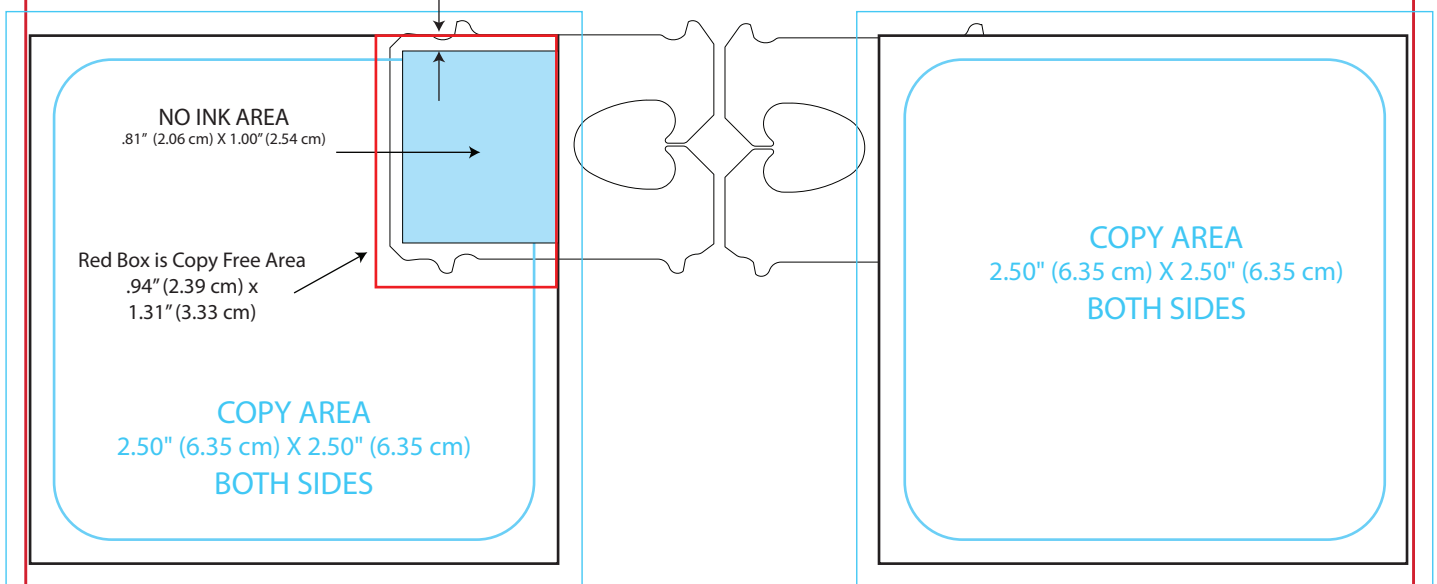
Label Size: 2-3/4" (6.99 cm) wide x 2-3/4" (6.99 cm) long

FRONT OF LABEL

BACK OF LABEL



Bleed Area: 3.00" (7.62 cm) wide x 3.00" (7.62 cm) long



ALTERNATE CLOSURE POSITION: FRONT

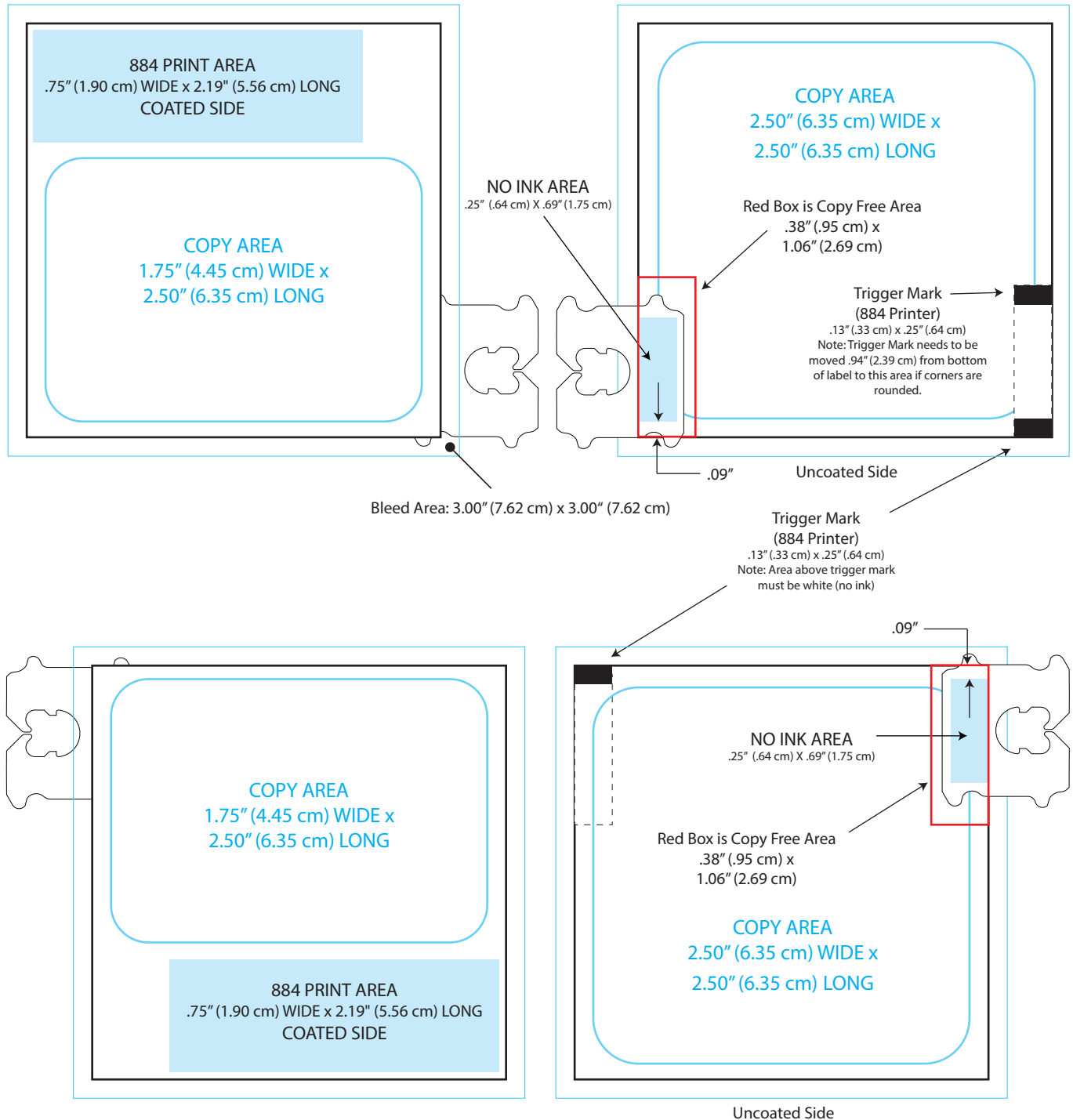
ALTERNATE CLOSURE POSITION: BACK

Corners can be Square or with 3/8" (.95 cm) Radius



## SERIES T-210: RIGHT HAND (ONLY)

Label Size: 2-3/4" (6.99 cm) wide x 2-3/4" (6.99 cm) long



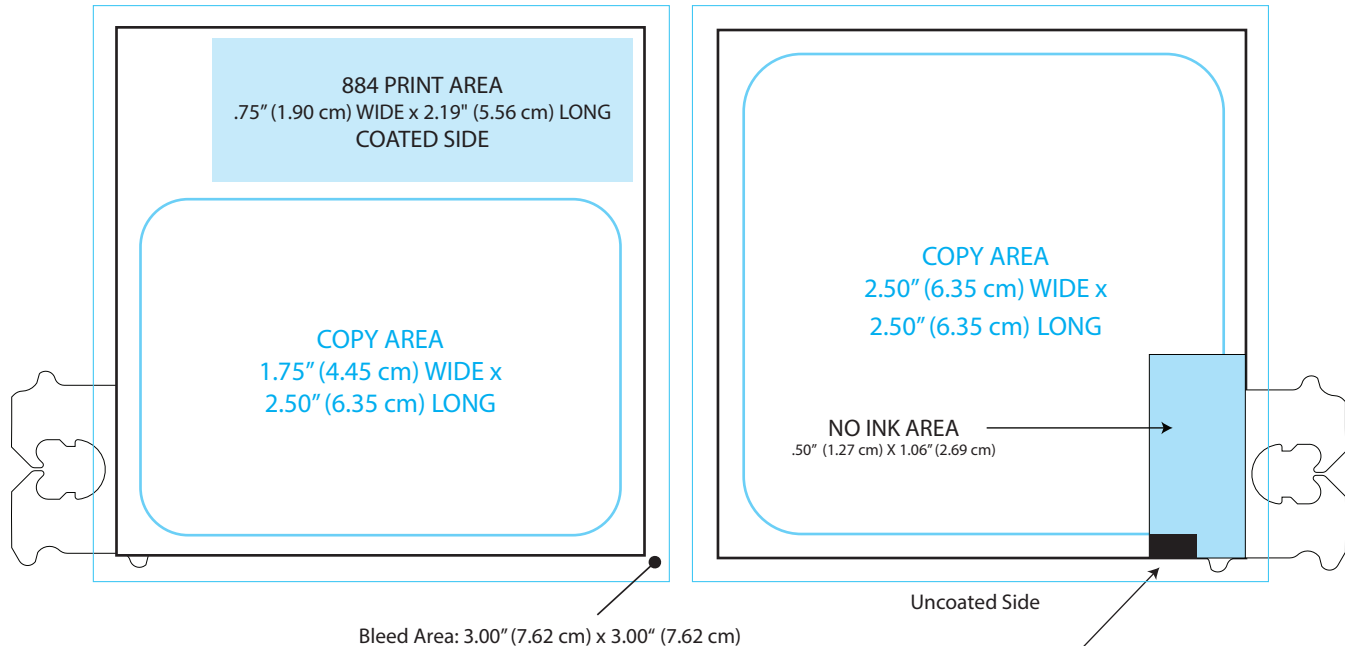
### ALTERNATE CLOSURE POSITION

Corners can be Square or with 3/8" (.95 cm) Radius

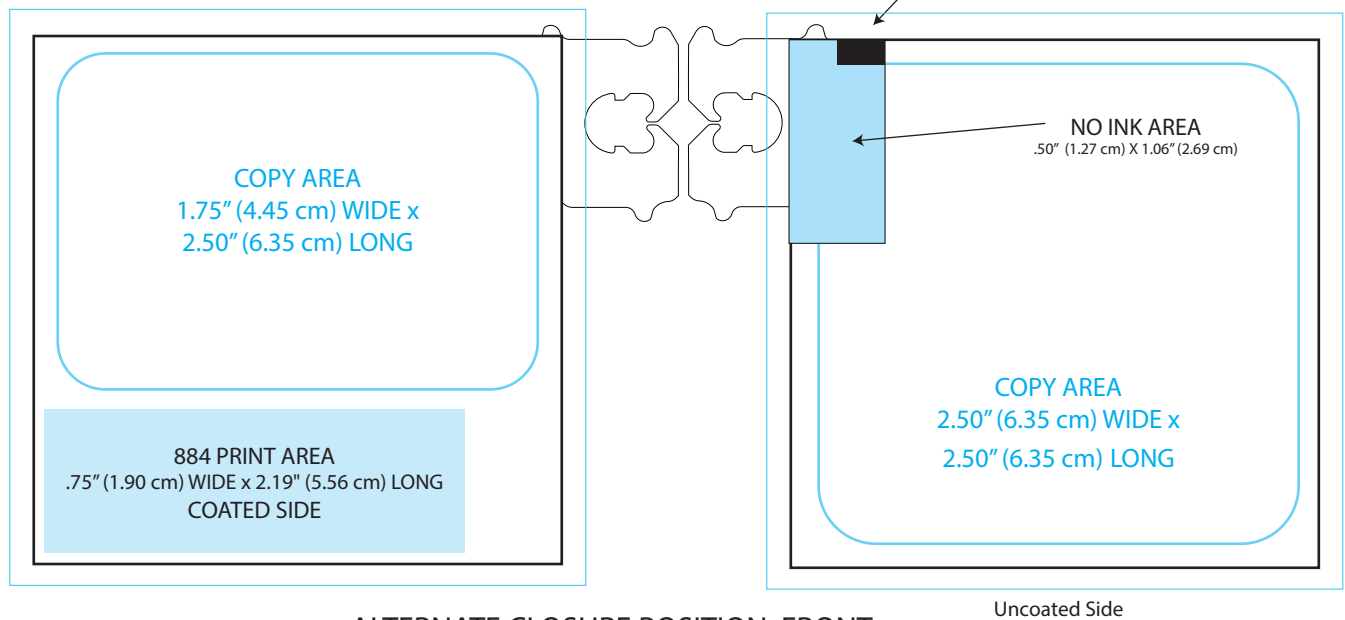


## SERIES T-220: Left Hand

Label Size: 2-3/4" (6.99 cm) wide x 2-3/4" (6.99 cm) long



Trigger Mark  
(884 Printer)  
.13" (.33 cm) x .25" (.64 cm)  
Note: Area above trigger mark  
must be white (no ink)



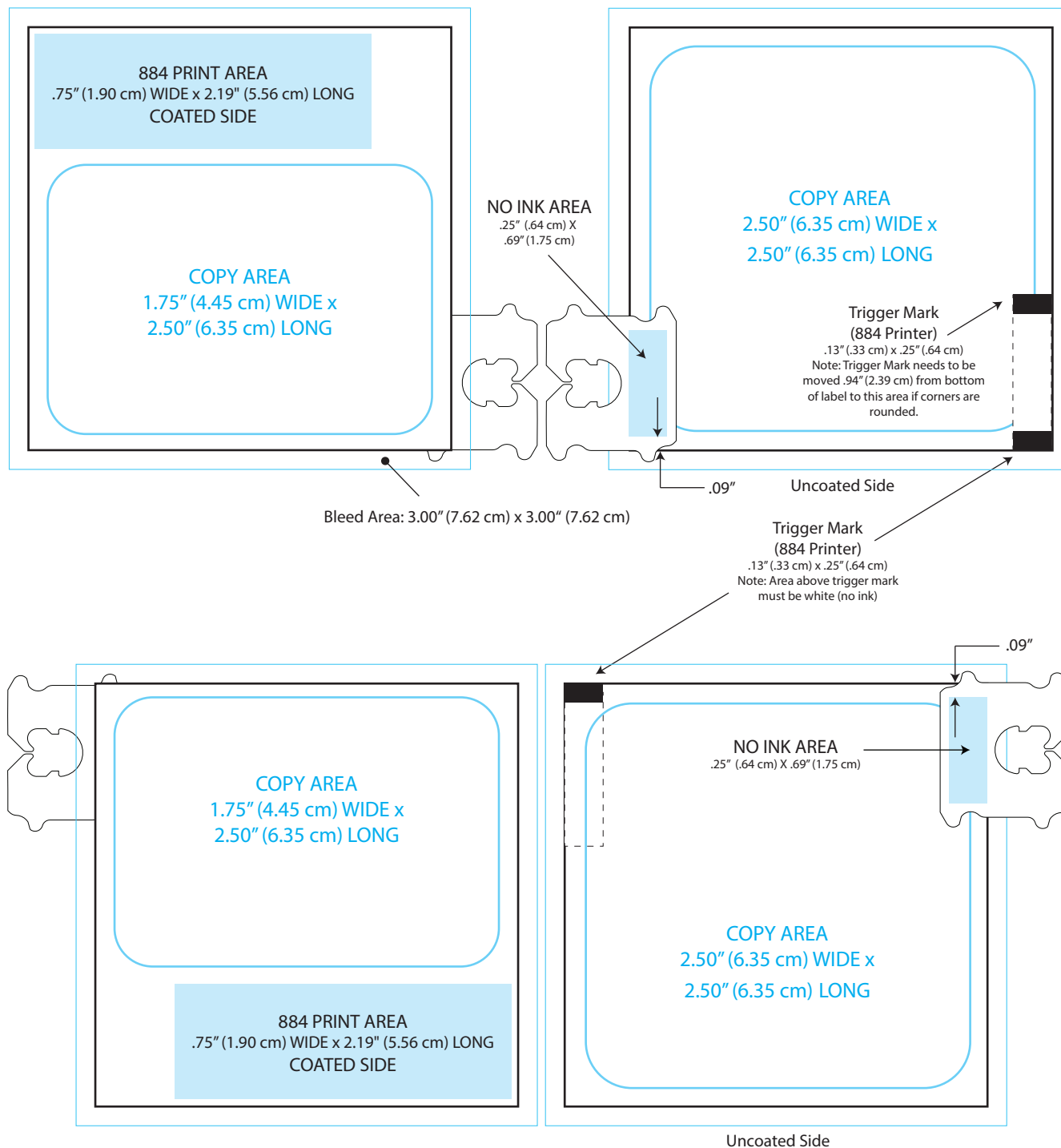
ALTERNATE CLOSURE POSITION: FRONT  
Corners can be Square or with 3/8" (.95 cm) Radius

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## SERIES T-220: Right Hand

Label Size: 2-3/4" (6.99 cm) wide x 2-3/4" (6.99 cm) long



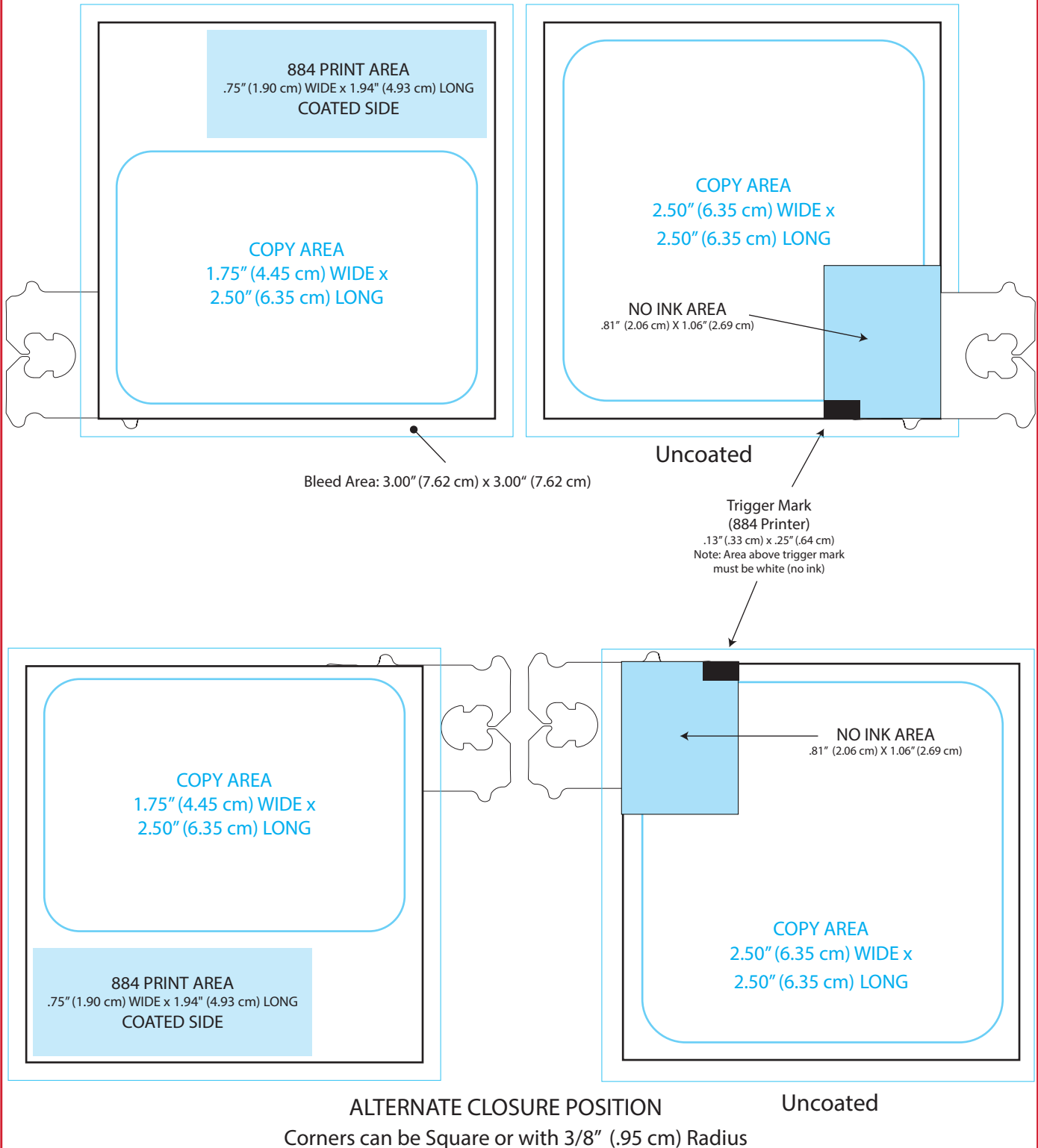
### ALTERNATE CLOSURE POSITION: FRONT

Corners can be Square or with 3/8" (.95 cm) Radius



## SERIES TM-220 LEFT HAND

Label Size: 2-3/4" (6.99 cm) wide x 2-3/4" (6.99 cm) long

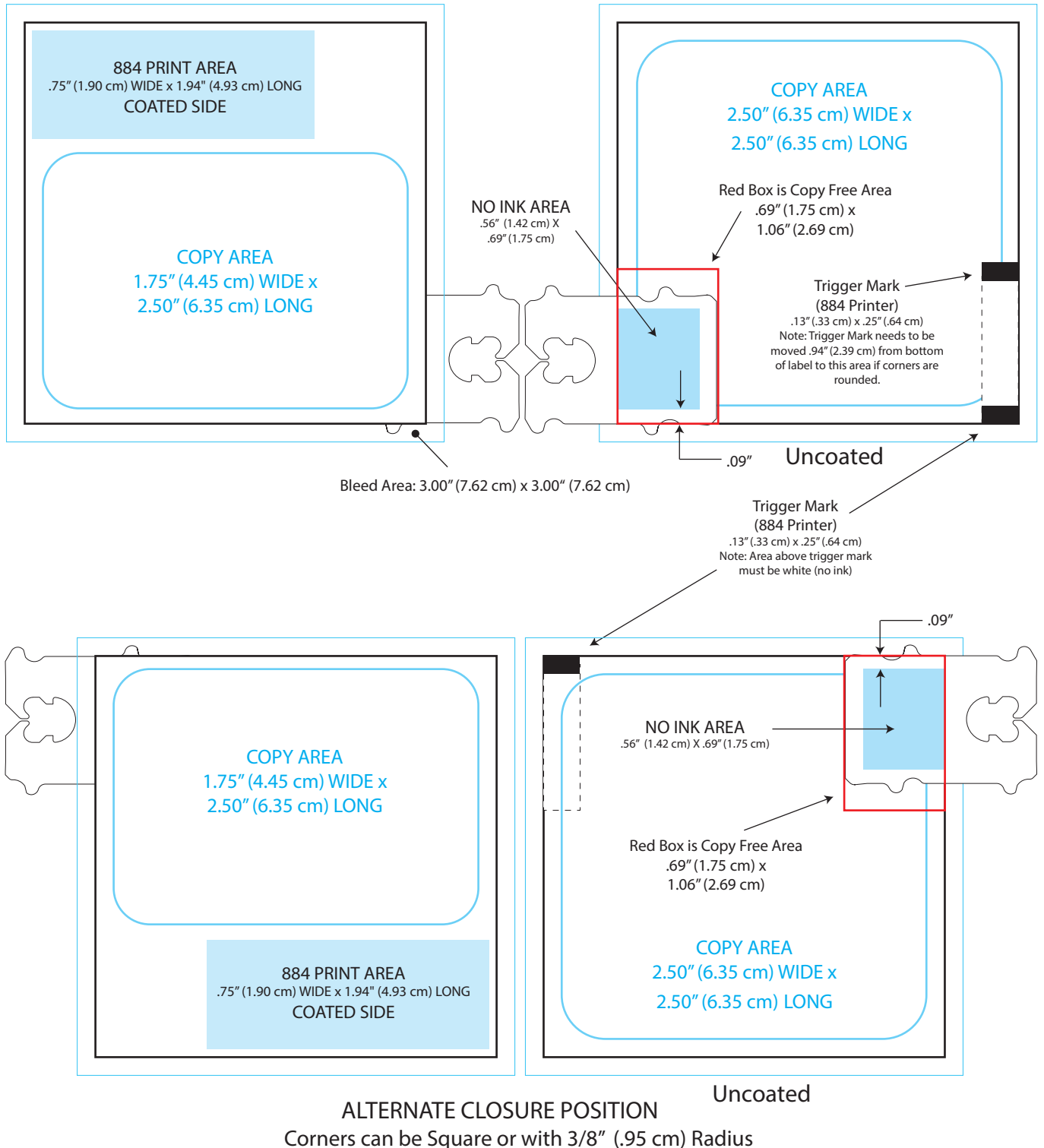


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## SERIES TM-220: RIGHT HAND

Label Size: 2-3/4" (6.99 cm) wide x 2-3/4" (6.99 cm) long

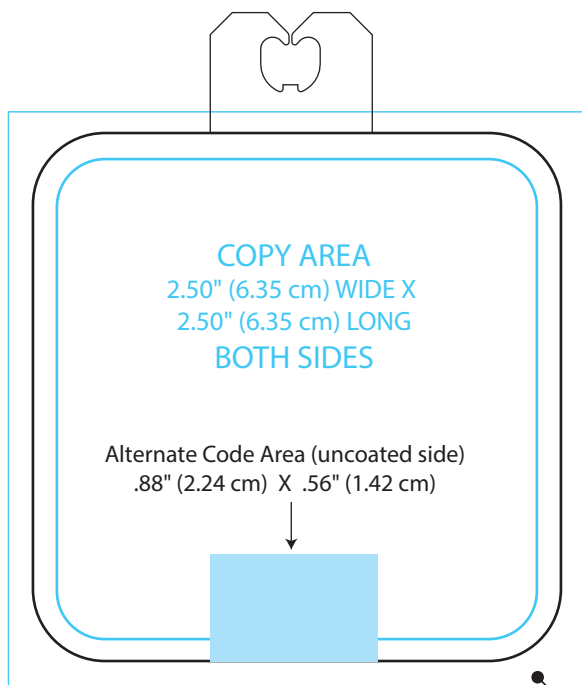




## SERIES U

Label Size: 2-3/4" (6.99 cm) wide x 2-3/4" (6.99 cm) long

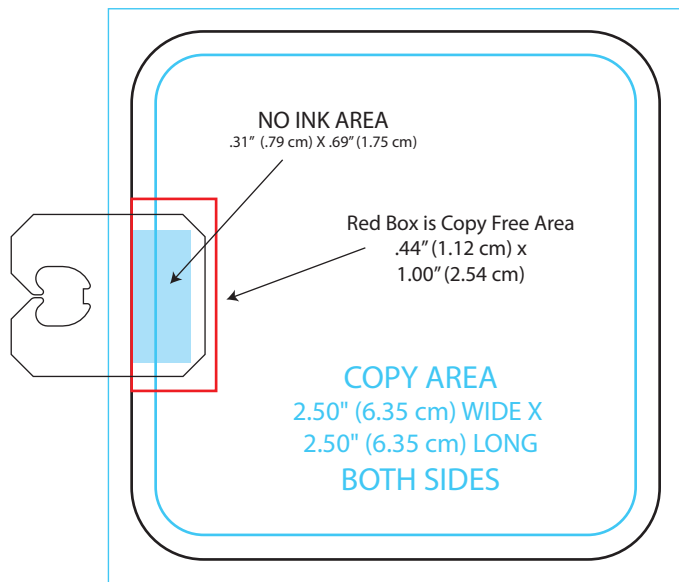
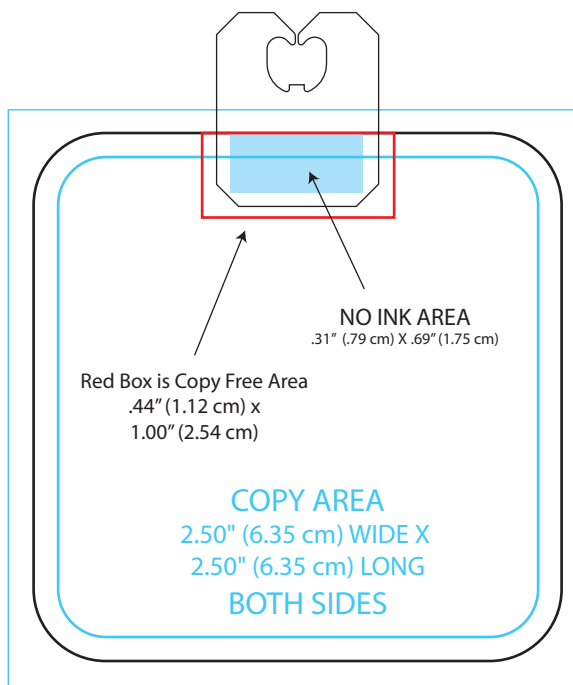
FRONT OF LABEL



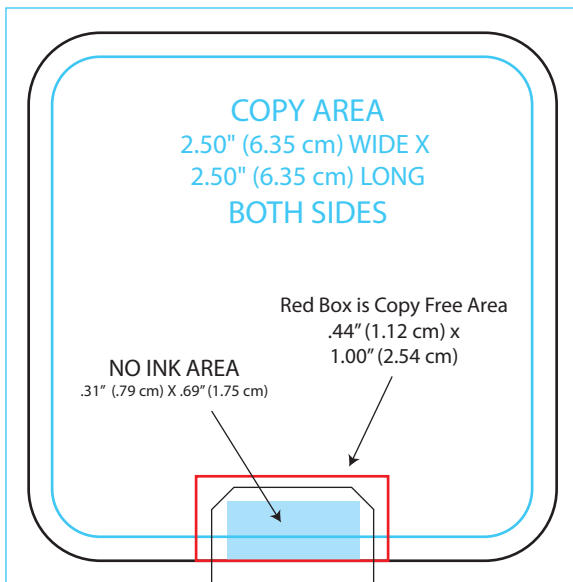
Copy Position #2

Bleed Area: 3.00" (7.62 cm) x 3.00" (7.62 cm)

BACK OF LABEL



Copy Position #3



Copy Position #1

### ALTERNATE CLOSURE LOCATIONS

Corners can be Square or with 3/8" (.95 cm) Radius

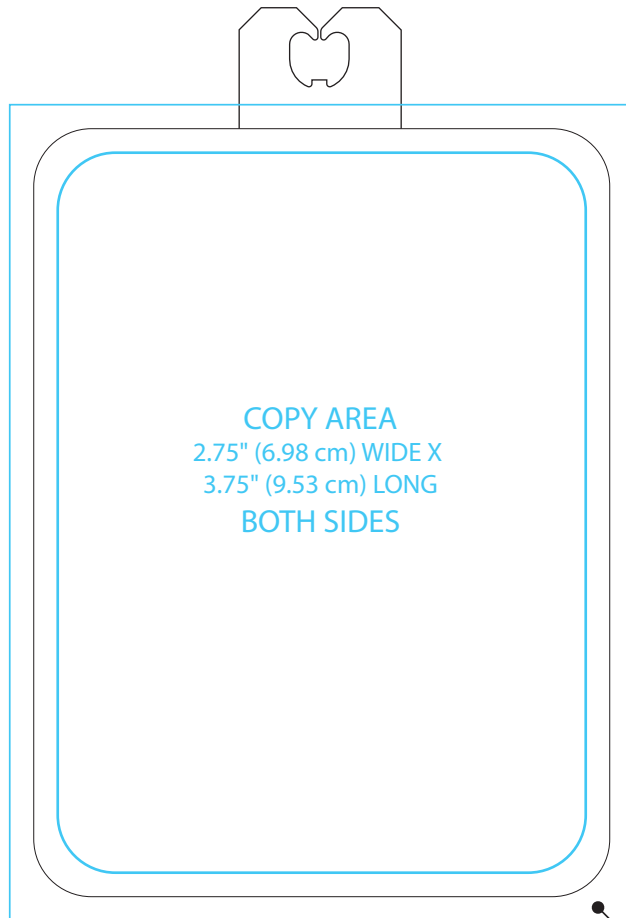
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### SERIES U34

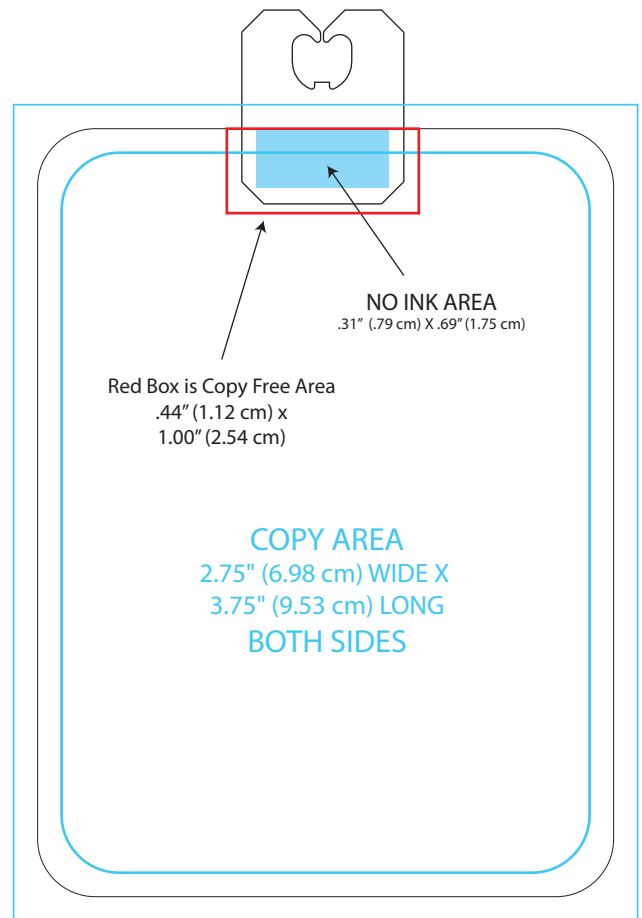
Label Size: 3" (7.62 cm) wide x 4" (10.16 cm) long

FRONT OF LABEL



**COPY AREA**  
2.75" (6.98 cm) WIDE X  
3.75" (9.53 cm) LONG  
BOTH SIDES

BACK OF LABEL



**NO INK AREA**  
.31" (.79 cm) X .69" (1.75 cm)

Red Box is Copy Free Area  
.44" (1.12 cm) x  
1.00" (2.54 cm)

**COPY AREA**  
2.75" (6.98 cm) WIDE X  
3.75" (9.53 cm) LONG  
BOTH SIDES

Bleed Area: 3.25" (8.26 cm) x 4.25" (10.80 cm)

Corners can be Square or with 3/8" (.95 cm) Radius





## APPENDIX

# 814 Produce Dispenser Kit

The **Type 814 Dispenser** is constructed of virtually unbreakable ABS plastic. They can be mounted to any flat, clean surface using double-sided tape (provided).

The 814 can be used with any of the following:

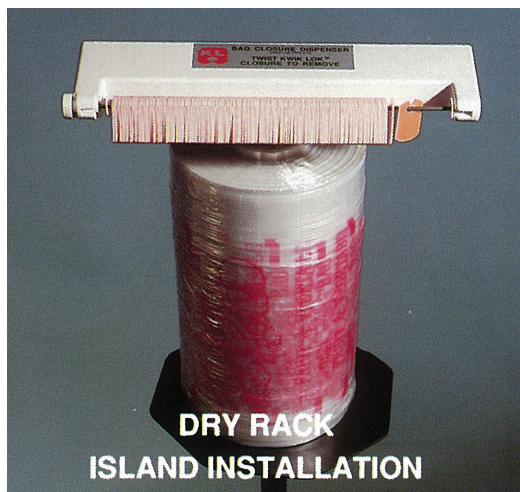
AA Closures  
AB Closures  
AD Closures



**814 Kwik Lok Dispenser**

### 814B w/826 ADAPTER BRACKET SET

The **826 Adapter Bracket Set** permits the 814 Dispenser to be installed on existing roll bag mounts. Two or four bolts (depending on roll bag mount) quickly secures the adapter bracket to the mount. Two self-tapping screws attach the dispenser to the brackets.



### 861 ADAPTER BRACKET SET

The **861 Adapter Bracket Set** permits the 814 Dispenser to be mounted on Island Bag Stands.

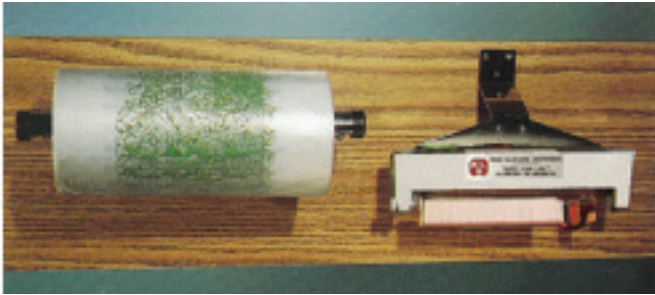
The 861 fits stands with a 3/4" O.D. (1.9 cm) pipe. The 861-B fits stands with a 7/8" (2.22 cm) pipe.

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## APPENDIX

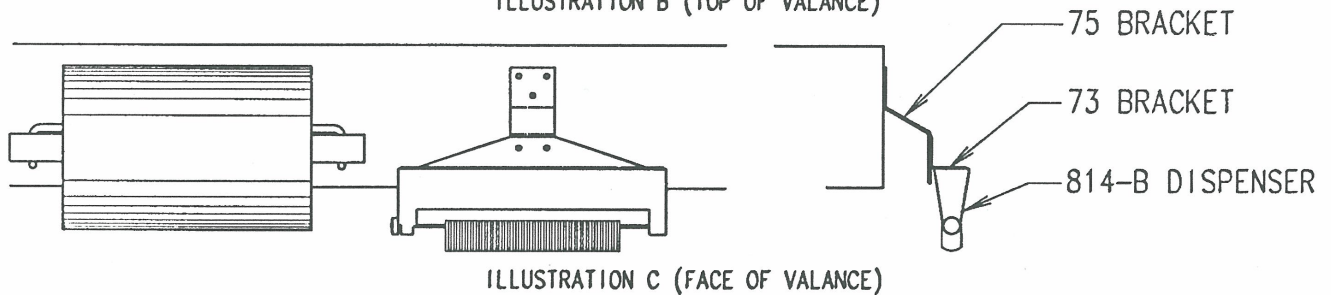
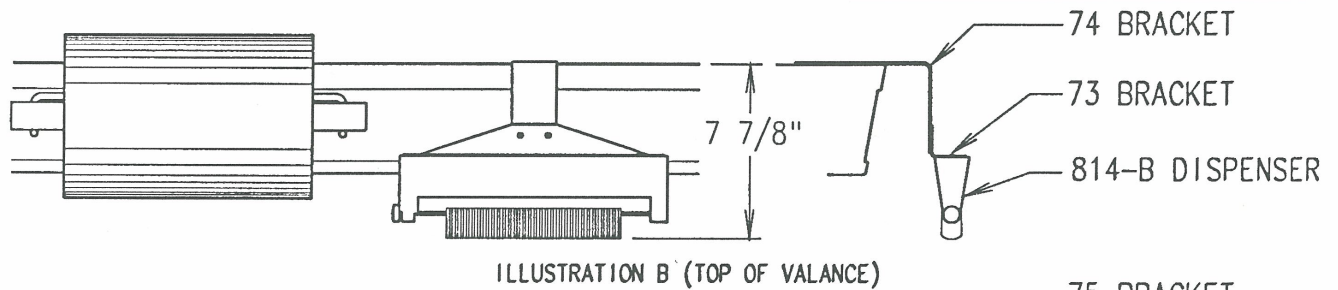
# 814 Produce Dispenser Kit



814B with 075 VALANCE MOUNT BRACKET (FACE)

The **074 (top)** and **075 (face)** Valance Brackets allow the 814 Dispenser to be directly mounted to the top or face of the valance above the produce.

### 074 and 075 VALANCE INSTALLATIONS





# APPENDIX

## Bag Sizing



Kwik Lok Corporation assumes no responsibility regarding the suitability of the bags for their intended application. To avoid costly errors, it is recommended that the bag sizes be carefully selected and the initial orders kept to the minimum quantity pending confirmation of acceptable operation and finished package appearance.

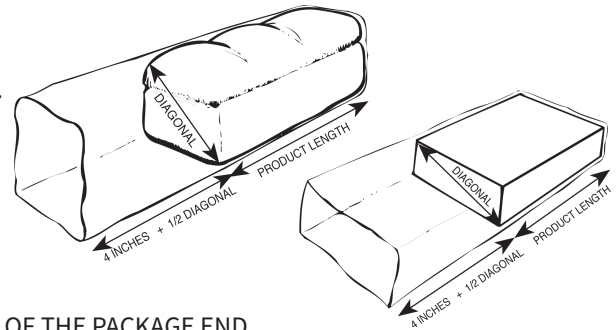
To assist you in the selection of bags, the following information is offered:

### BAG WIDTH:

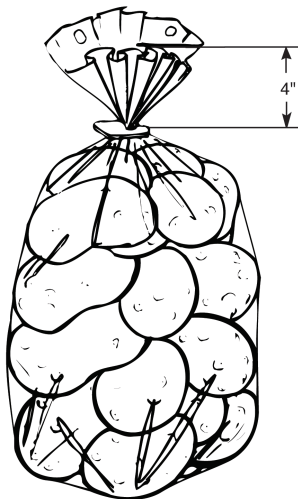
Add the width of product + the height of product + 1/2" (12.7 mm).

### BAG LENGTH FORMULAS:

To determine the proper bag length for a consistently shaped product (e.g. Bread, Bun Clusters, Trays, English Muffins, etc.) follow this formula:



TOTAL BAG LENGTH = PRODUCT LENGTH + 1/2 DIAGONAL LENGTH OF THE PACKAGE END  
+ 4 INCHES (101.6 MM) (Not including the wicket lip)



To determine the proper bag length for a loose bulk product (i.e. Oranges, Potatoes, Sugar, Ice, Macaroni, etc) follow this procedure.

1. Fill bag to desired weight using samples of the product.
2. Close bag with the proper Kwik Lok® Closure.
3. Check the length of the bag above the closure. The proper bag length would allow 4 inches (101.6 mm) above the closure (not including the wicket lip.)

**NOTE:** Normal variations in size and density of products will occur. Oranges, grapefruit and potatoes will dehydrate as the season progresses; bakery products vary due to over proofing; and density of ice will change because of certain manufacturing techniques. Therefore, these bag length formulas take into account these variations to give maximum automatic bag closing dependability.

### BAG GUSSET:

The bag gusset is 1/2 of the product height.

### BAG THICKNESS:

The thickness of the bag is dictated by several factors. The type and weight of the product is a consideration as well as the quality of the final product as determined by the customer. Thickness ranges are as follows (but not limited to):

Bakery: 0.75 to 2.0 mil (19.05 to 50.8 micron)

Produce: 1.0 to 2.5 mil (25.4 to 63.5 micron)

Bulk Produce: 2.0 to 4.0 mil (50.8 to 101.6 micron)

Ice: 1.25 to 2.25 mil (31.75 to 57.15 micron)

General packaging: 0.5 to 3.5 mil (12.7 to 88.9 micron)

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# APPENDIX

## Bag Sizing (Wicket)



### WICKET:

While the number of bags on a wicket can vary, it is preferable to wicket no more than 500 bags at one time. This ensures easier loading, and avoids the lumping resulting from the four layers of bag at the gusset section of the bags. For some thicker film bags, the maximum number of bags per wicket will be lower. The film should be free to slide up the wicket as bags are depleted. Special attention should be made as to how the bags are loaded on the wicket.

### WICKET DETAIL

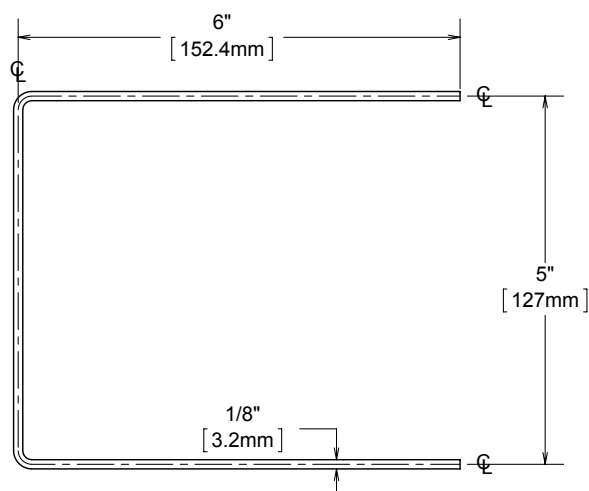


FIGURE 1: WICKET SIZE FOR 5" WICKET

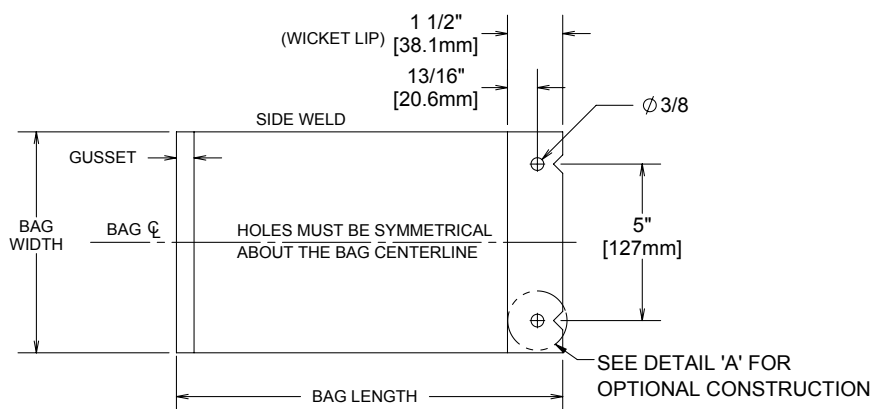


FIGURE 2: BAG SPECIFICATION FOR 5" WICKET

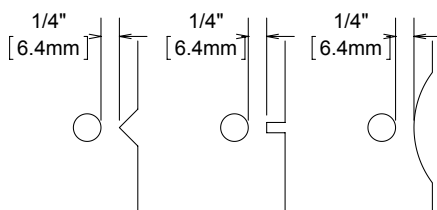


FIGURE 3: DETAIL 'A' (optional construction for wicket holes)



# APPENDIX

## Bag Sizing (Lok Opening Size)



The purpose of this article is to provide an aid in the selection of a closure opening for a particular size and type of bag. This article contains a chart that places similar sized openings into groups, and two charts that are used to determine which group a bag fits into. There is also a listing of bag types with generalized notes on closure opening recommendations.

**Note:** Polyethylene bags differ depending on what agents are added to the resin and what coatings/printing are applied. These variables can impact the ability of the Closer to pack a bag into what would appear to be the proper opening. Due to the potential inaccuracies of the charts, methods of closing and bag variables, this article is only an aid in determining closure opening selection. Official bag sizing recommendations must originate from Kwik Lok Yakima.

**Chart 1:** All of the available openings are placed in order, beginning with the smallest on the left and ending with the largest on the right. The order of arrangement is determined by the lok opening size. The majority of the openings are placed into groups. Charts 2 and 3 refer back to these Groups.

**Chart 2:** Use this chart for sizing small to medium sized polyethylene type bags. As an example: A bag with a width of 12 inches (30.5 cm) x 1.5 mil (38.1 microns) falls into Group C. From Chart 1, select the opening from Group C depending on the method of application. Opening #1 for hand applied, Opening GP-3 for Semiautomatic closing and Opening TGR-3 for Automatic closing.

**Chart 3:** Use this chart for sizing heavy mil and wide polyethylene-type bags. See Chart 2 paragraph above for usage information.

### Bag Type: General Information

**CLAF (Full):** Generally closed with a KM-NRP or Z-NRP TGR opening.

**CLAF (Partial):** This type of bag is of CLAF material with an all polyethylene top. Use Charts 2 and 3. However, the closure opening will not accommodate the CLAF material that can occur if attempting to close a tight package.

**Drawstring:** (Example: Leno onion bag) Three net openings (N-0, N-0/1 and N-1) are used to close drawstrings depending on size of string and available opening in a chosen series. See 'Mesh' below.

**Foil:** (Example: Bread Bag) Use Charts 2 and 3. Increase the opening size recommendation by one group.

**Leno:** This rather stiff mesh material requires a large opening. Generally a Z-NRP #6 is used.

**Mesh:** (Example: soft knitted net potato bag) Generally closed with a K-NRP or KM-NRP TGR type opening. Note: When replacing a drawstring with a closure, it is not recommended that the length of the bag needs to be increased so that there is enough bag top for the Closer to work with.

**Paper:** (Paper-poly combo): (Example: Bread Bag) Generally a KW-NRP R5B closure is recommended, and in some cases the KM-NRP TGR-6 is utilized.

**Polyethylene:** (Example: Standard U.S. bread bags) Use Charts 2 and 3.

**Polyethylene w/anti (low)-slip agent:** (Example: 20 Lb carrot bag) Use Charts 2 and 3. Increase the opening size recommendation by one group if sizing for an automatic closer.

**Polyethylene for ice bags (or other cold room environments):** Use Charts 2 and 3. Increase the opening size recommendation by one group if sizing for an automatic closer. It is not mandatory, but recommended, to use an opening without side-teeth (Example: Instead of a TGR-5 use a #3 opening).

**Polyethylene Master:** (Example: Twin-packed bread bag) Typically a KM-NRP TGR-6 or a Z-NRP TG-7 closure is used to close the outer bag of a multiple bread loaf package. The large opening size is used to accommodate up to all bag necks, which includes the inner bags.

**Polypropylene:** (Example: Bag produced by a Vertical Form and Fill Machine) Use Charts 2 and 3. Increase the opening size recommended closure by two groups. A bag width of 12 inches (30.5 cm) x 1.5 mil (38.1 microns) falls into Group C (TGR-3), but the recommended closure opening is increased to Group E (TGR-5).

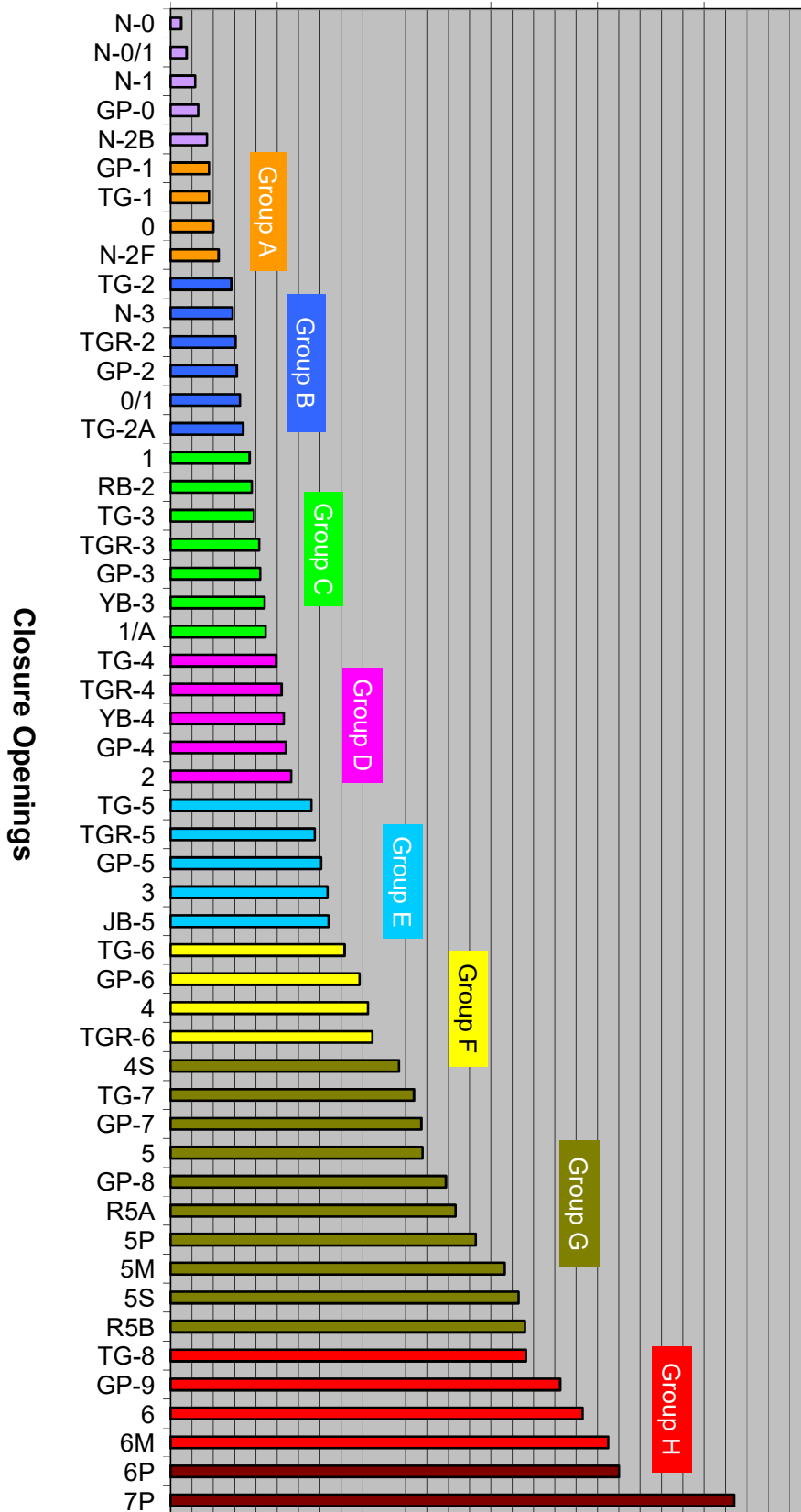
**Vexar/Extruded Net:** These bags are closed with any of the N-style openings. It is best to select the tightest opening possible. It is also recommended that, in most cases, heavy duty plastic be specified.





# APPENDIX

## Bag Sizing (Chart 1)

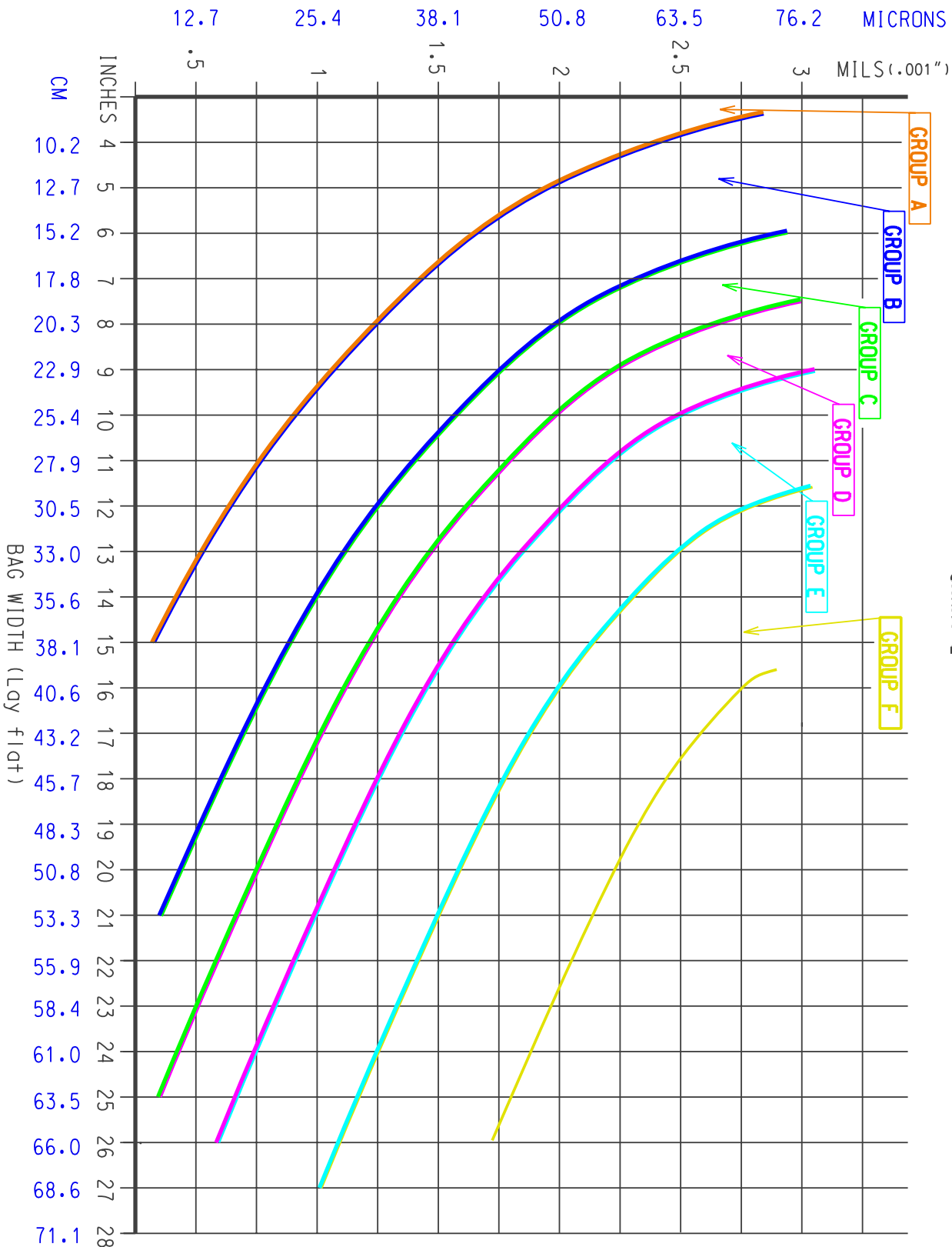


**Volume of Closure Openings**  
Chart 1



# APPENDIX

## Bag Sizing (Chart 2)

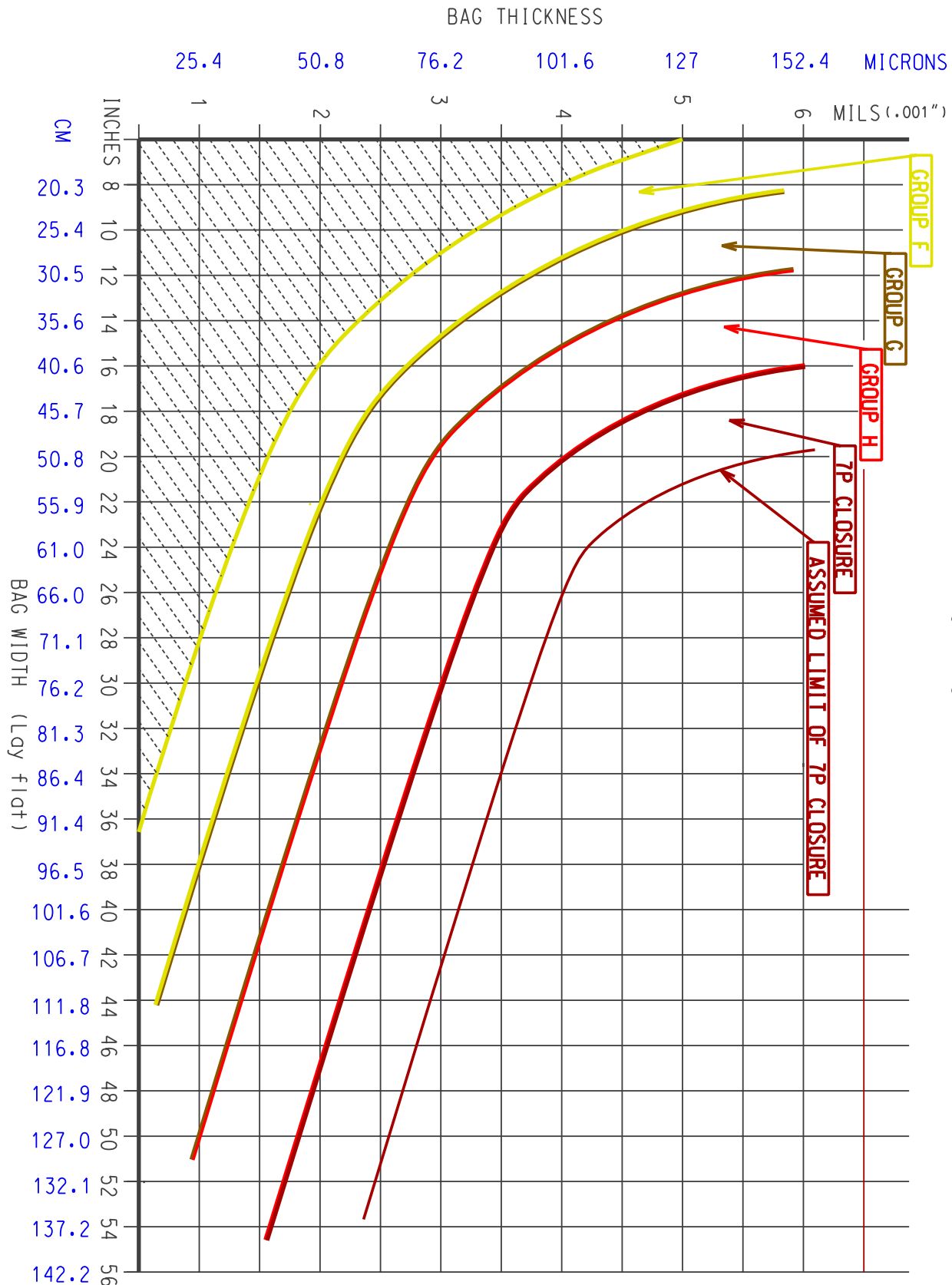


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# APPENDIX

## Bag Sizing (Chart 3)



LOK OPENING SIZE FOR POLYETHYLENE BAGS

CHART 3





## APPENDIX

# Shipping Carton Dimensions



Carton #	Approximate Outside Dimensions (Length x Width x Height)	Volume	Cartons per Pallet
0C-0004	15" x 9-1/8" x 19-3/8" (38.1 cm x 23.2 cm x 49.2 cm)	1.53 cu. ft. (0.043 m <sup>3</sup> )	26* 36 Canada
0C-0006	4-7/8" x 3-1/2" x 19-5/8" (12.4 cm x 8.9 cm x 49.8 cm)	0.19 cu. ft. (0.005 m <sup>3</sup> )	200 100 Canada
0C-0129	15" x 15" x 6-7/8" (38.1 cm x 38.1 cm x 17.5 cm)	0.90 cu. ft. (0.025 m <sup>3</sup> )	72
0C-0203	13-5/8" x 13-5/8" x 28-3/4" (34.6 cm x 34.6 cm x 73 cm)	3.09 cu. ft. (0.087 m <sup>3</sup> )	27
0C-0233	7-1/2" x 4-1/8" x 12-1/2" (19.1 cm x 10.5 cm x 31.8 cm)	0.22 cu. ft. (0.006 m <sup>3</sup> )	200
0C-0522	14-7/8" x 14-7/8" x 15-1/4" (37.8 cm x 37.8 cm x 38.7 cm)	1.95 cu. ft. (0.055 m <sup>3</sup> )	36**
0C-0733	10-1/8" x 10-1/8" x 10-3/8" (25.7 cm x 25.7 cm x 26.4 cm)	0.62 cu. ft. (0.017 m <sup>3</sup> )	100 80 Canada
0C-0906	15-5/8" x 8-1/8" x 5-7/8" (39.7 cm x 20.6 cm x 14.9 cm)	0.43 cu. ft. (0.012 m <sup>3</sup> )	150 120 Canada
0C-1983C	15-7/8" x 15-7/8" x 10" (40.32 cm x 40.32 cm x 25.4 cm)	1.45 cu. ft. (0.041 m <sup>3</sup> )	45
0C-2500	15-7/8" x 15-7/8" x 11-7/8" (40.32cm x 40.32 cm x 30.16 cm)	1.73 cu. ft. (0.049 m <sup>3</sup> )	36

\* JSRC packed 39 cartons per pallet

\*\* Z72-NRP and Z90-NRP packed 27 cartons per pallet (New Haven, IN, U.S.A.)



# APPENDIX

## Terms and Conditions



**TERMS:** All Kwik Lok Products are sold Ex Works. Terms available on approved credit are net cash 30 days. Custom printed closure-labels, automatic equipment and large volume orders may require payment in advance

**CLOSURE WARRANTY:** Closures are warranted to be free of manufacturing defects. Closures are guaranteed to be usable for one-year after manufacturing date. Closure-label warranty is void if closure-labels are stored at temperatures below 32°F (0°C) or over 100°F (37.8°C). We do not suggest closure-labels be stored in metal sheds or buildings that are not adequately protected from heat.

### RETURN POLICY FOR CLOSURES AND CLOSURE-LABELS:

Kwik Lok Corporation understands that sometimes products do not fit the needs of our customers for one reason or another. Therefore, when requesting to return products, we ask that you follow the steps outlined below.

#### 1. Before you return products:

Most product issues can be resolved by contacting a Kwik Lok Customer Service Representative. Credit will be issued for acceptable product returns. In this event you will need to receive pre-approval and obtain a valid Return Material Authorization (RMA). The RMA number must be issued from the facility that the closures/closure-labels were originally invoiced from.

- No returns will be accepted without a valid RMA.
- Return Material Authorizations are valid for 30 days.

#### 2. Acceptable product returns:

- Products must be returned in resalable condition.
- All products must be in original Kwik Lok cartons.
- No damaged, partial or open cartons will be accepted.
- All shipping documents, correspondence, Bill of Lading and cartons should include the RMA number.
- No custom orders, such as pre-printed labels, are refundable other than for reasons of defects.
- Unless otherwise stated, all returns or exchanges must be shipped prepaid.

#### 3. Restocking fees and rejected returns:

- All product returns for reasons other than order processing errors or production defects are subject to a 15% restocking fee.
- Kwik Lok reserves the right to refuse return shipment of damaged product.
- Products arriving at any Kwik Lok factory without pre-approval and an RMA number will be refused and returned to shipper.